

SLURRY ANALYTICAL SYSTEM

Check for the latest edition and
other language versions.



Contents

Introduction.....	5	3.3	Correcting Errors (Open Compensation, Short Compensation).....	32
Product Configuration.....	6		Open compensation, short compensation	32
Symbols and Abbreviations.....	7	3.4	Putting Liquid to Be Measured into the SA9001 Electrode Cell.....	35
Precautions for Use.....	8	3.5	Mounting the SA9001 Electrode Cell onto the SA9002 Test Fixture.	37
Measurement Procedure.....	10	3.6	Starting Measurement	38
1 Overview	13	3.7	Checking the Impedance Data	39
1.1 Overview and Features	13	3.8	Starting Up the SA2632 Analytical Software.....	40
1.2 Parts Names and Functions	14	3.9	Resetting the Compensation Execution Date and Time	41
Slurry Analytical System.....	14	3.10	Setting the Format for the CSV File to Be Saved	42
IM3536 LCR Meter	15	3.11	Setting the Communication Method	43
SA9002 Test Fixture.....	17	3.12	Setting the Measurement Conditions.....	44
SA9001 Electrode Cell.....	18	3.13	Switching the Display Language	45
1.3 SA2631 License Card.....	19	3.14	Checking the Latest Version of the SA2633 Measurement Software	46
1.4 SA2633 Measurement Software	20	3.15	Checking the Software Version	47
1.5 SA2632 Analytical Software.....	21			
2 Preparations Prior to Acquiring Data for Impedance	23	4	Setting the SA2632 Analytical Software	49
2.1 Performing a Startup Check	23	4.1	Creating your GENNECT Cloud Account	49
2.2 Installing the SA2633 Measurement Software	24	4.2	Logging In to the SA2632 Analytical Software.....	52
Checks and precautions for installation.....	24	4.3	Activating the License.....	53
Installation procedure.....	24	4.4	Uploading and Analyzing Measurement Data.....	54
2.3 Connecting the Power Cord to the IM3536	27	4.5	Checking Analysis Results.....	62
2.4 Connecting the IM3536 and Computer.....	28	4.6	Downloading Analysis Results.....	65
Example of USB connection.....	28	4.7	Comparing Analysis Results in Groups	66
2.5 Mounting the SA9002 Test Fixture.....	29	4.8	Checking the Account Information	69
2.6 Turning On the IM3536.....	30	4.9	Setting the CSV File Format.....	70
Turning on the IM3536	30	4.10	Presetting the Data Format.....	71
Turning off the IM3536	30	4.11	Changing the Password	73
		4.12	Switching the Display Language	74
3 Setting the SA2633 Measurement Software	31			
3.1 Starting Up the SA2633 Measurement Software	31			
3.2 Checking the Connection Between the IM3536 and Computer	31			

4.13 Checking Notifications75

5 Specifications 77

5.1 SA2632 Analytical Software.....77
5.2 SA2633 Measurement Software79
5.3 SA9001 Electrode Cell81
5.4 SA9002 Test Fixture.....82

6 Maintenance and Service 83

6.1 Repair, Calibration, and Cleaning83
6.2 Troubleshooting84
 Before requesting repair.....84
 Error message86
 Analysis error codes86
6.3 Disposal88

Introduction

Thank you for choosing the Hioki Slurry Analytical System.

To ensure your ability to get the most out of this system over the long term, please read this manual carefully and keep it available for future reference.

The latest edition of the instruction manual

The contents of this manual are subject to change, for example as a result of product improvements or changes to specifications.

The latest edition can be downloaded from Hioki's website.

<https://www.hioki.com/global/support/download/>



Product registration

Register your product in order to receive important product information.

<https://www.hioki.com/global/support/myhioki/registration/>



The following instruction manuals are provided with the system. Refer to these manuals according to your application.

Type	Description	Printed edition	Electronic edition (file name)
Slurry Analytical System Instruction Manual (this document)	Procedures for operating this system, using SA2632 Analytical Software and SA2633 Measurement Software	–	SA2631A961-xx.pdf
SA2631-xx License Card Instruction Manual (The letters xx indicates the duration of the license.)	Procedures for handling the License Card	✓	–
SA9001 Electrode Cell Instruction Manual	Procedures for handling the Electrode Cell	✓	–
SA9002 Test Fixture Instruction Manual	Procedures for handling the Test Fixture	✓	–

Intended audience

This manual has been written for use by individuals who use the product or provide information about how to use the product.

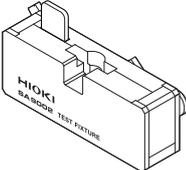
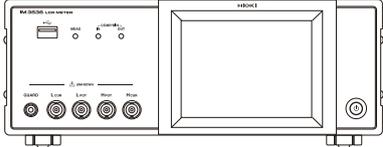
In explaining how to use the product, it assumes electrical knowledge (equivalent of the knowledge possessed by a graduate of an electrical program at a technical high school).

Trademarks

- Google Chrome is a trademark of Google, Inc.
- Microsoft, Microsoft Edge, Windows are trademarks of the Microsoft group of companies.

Product Configuration

The product configuration of the Slurry Analytical System is shown below.

<p><input type="checkbox"/> License card SA2631-03 30-Day License SA2631-05 365-Day License</p>		<p>p. 19</p>
<p><input type="checkbox"/> SA2632 Analytical Software</p>	<p>https://slurry.circuitfitting.net/</p>	<p>p. 49</p>
<p><input type="checkbox"/> SA2633 Measurement Software (Download the software from our website.)</p>	<p>https://www.hioki.com/global/support/download/software</p>	<p>p. 31</p>
<p><input type="checkbox"/> SA9001 Electrode Cell (50 pieces)</p>		<p>p. 18</p>
<p><input type="checkbox"/> SA9002 Test Fixture</p>		<p>p. 17</p>
<p><input type="checkbox"/> IM3536 LCR Meter</p>		<p>p. 15</p>

Symbols and Abbreviations

Safety notations

In this document, the severity levels of risk and hazard are classified as follows.

 DANGER	Indicates an imminently hazardous situation that, if not avoided, could result in serious injury or death.
 WARNING	Indicates a potentially hazardous situation that, if not avoided, could result in death or serious injury.
 CAUTION	Indicates a potentially hazardous situation that, if not avoided, could result in minor or moderate injury or a potential risk of damage to the target product (or other property).
IMPORTANT	Provides important information and content necessary for operating or maintaining the product.
	Indicates prohibited action.
	Indicates a mandatory action.

Symbols for various standards

	Indicates that the product complies with standards imposed by EU directives.
-------------------------------------------------------------------------------------	------------------------------------------------------------------------------

Others

*	Indicates additional information is described below.
(p.)	Indicates the page number to reference.
START (Bold letters)	The names displayed in the user interface on the screen are indicated in bold or appear in brackets ([]).
[]	
Windows	Unless otherwise noted, the term “Windows” is used generically to refer to “Windows 8.1”, “Windows 10”, and “Windows 11”.

Accuracy

Hioki expresses the measured value accuracy as the error limit values specified in terms of percentages of reading.

Reading (display value)	Indicates the value displayed by the system. Limit values for reading errors are expressed as a percentage of the reading (“% of reading” or “% rdg”).
Full scale (measurement range value)	Indicates the value of each measurement range. This is not a maximum display value. This system can display a measured value exceeding the measurement range. Limit values for full scale errors are expressed as a percentage of the full scale (“% of full scale” or “% f.s.”).

Precautions for Use

Be sure to follow the precautions listed below in order to use the product safely and in a manner that allows it to function effectively.

Use of the product should conform not only to its specifications, but also to the specifications of all accessories, options, and other equipment in use.

Check before use

When you receive the product, inspect it to ensure that no damage occurred during shipment. If the product seems to have been damaged or does not work as specified, contact your authorized Hioki distributor or reseller.

DANGER



- **Do not use the product outside the rated range or specified range.**

Doing so could cause damage to the product or overheating, resulting in serious bodily injury.



- **Inspect the product before use and check that it operates properly.**

Use of the product malfunctioning could result in serious bodily injury. If you find any damage, contact your authorized Hioki distributor or reseller.

CAUTION



- **When disconnecting cables, disengage the lock and then pull out the BNC connector while gripping it at the connection (do not pull on the cable).**

Failure to do so could damage the BNC connector.

Installing the system

Installation environment

WARNING

Do not install the product in locations such as the following:

- In locations where it would be subject to direct sunlight or high temperatures
- In locations where it would be exposed to corrosive or explosive gases
- In locations where it would be exposed to powerful electromagnetic radiation or close to objects carrying an electric charge
- Close to inductive heating devices (high-frequency inductive heating devices, IH cooktops, etc.)
- In locations characterized by a large amount of mechanical vibration
- In locations where it would be exposed to water, oil, chemicals, or solvents
- In locations where it would be exposed to high humidity or condensation
- In locations with an excessive amount of dust



Doing so could damage the instrument or cause it to malfunction, resulting in bodily injury.

When installing the IM3536 LCR Meter, refer to the IM3536 Instruction Manual.

Warranty

When the customer incorporates this system into another system or resells the system, we are not responsible for incidental or consequential damage experienced by the customer.

Handling the IM3536

The IM3536 LCR Meter is classified as a Class A device under the EN 61326 standard.

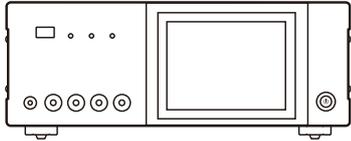
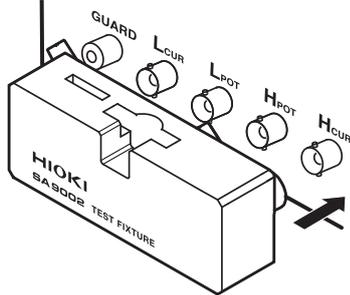
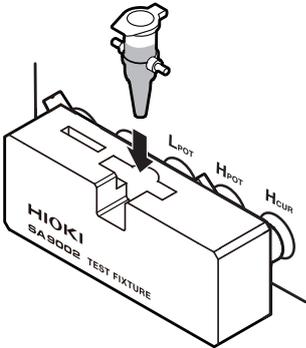
Use of the instrument in a residential setting such as a neighborhood could interfere with reception of radio and television broadcasts.

If you encounter this issue, take steps as appropriate to address it.

Measurement Procedure

Before using the system, be sure to refer to “Precautions for Use” (p. 8).

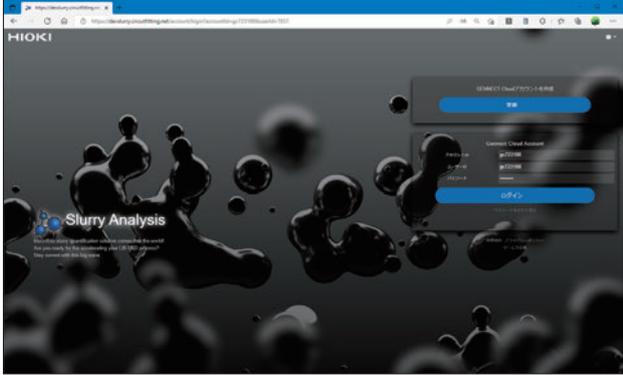
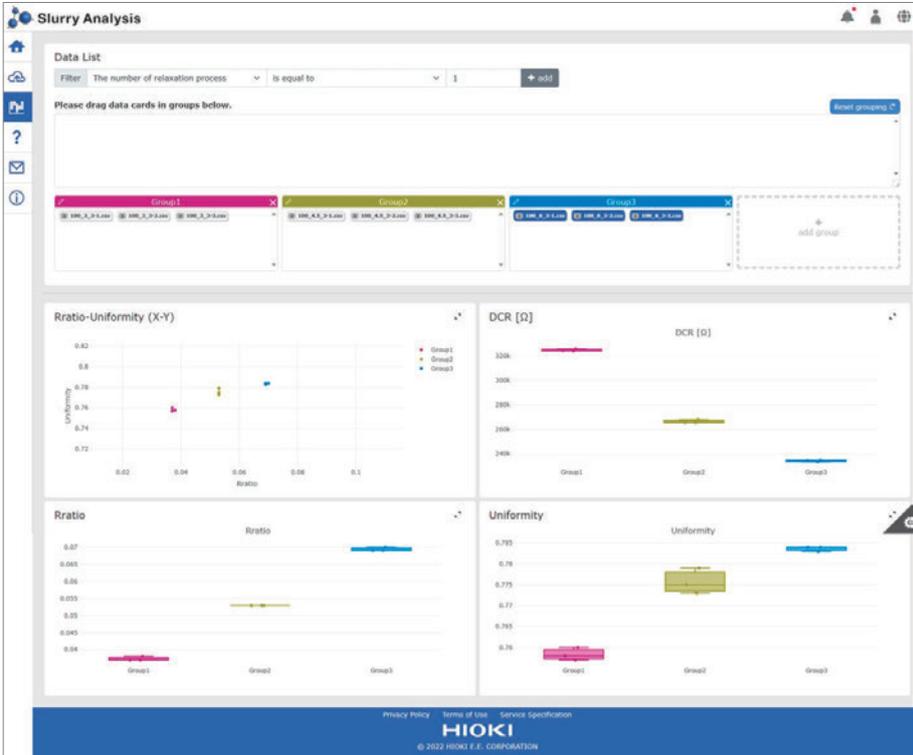
Measurement

<p>1</p>	<p>Prepare the Hioki IM3536 LCR Meter (p. 15). (For details, refer to the IM3536 Instruction Manual.)</p>	
<p>2 Install the SA2633 Measurement Software on the computer (p. 24).</p>		
<p>3</p>	<p>Attach the SA9002 Test Fixture to the IM3536 (p. 29).</p>	
<p>4 Connect the IM3536 and computer (p. 28).</p>		
<p>5 (As needed) correct any errors using the SA2633 Measurement Software (p. 32).</p>		
<p>6</p>	<p>Put the liquid to be measured into the SA9001 Electrode Cell (p. 35).</p>	
<p>7</p>	<p>Place the SA9001 Electrode Cell on the SA9002 Test Fixture (p. 37).</p>	
<p>8 Measure the slurry impedance (p. 38).</p>		



To analysis (p. 11)

Analysis

1	Create your GENNECT Cloud account (p. 49).
2	Log into the SA2632 Analytical Software using the GENNECT Cloud account (p. 52).
	<p>SA2632 Analytical Software https://slurry.circuitfitting.net/</p>  <p>Slurry Analysis</p> 
3	Activate the license (p. 53).
4	Upload the measurement data (p. 54).
5	Set the material combination, specify the analysis settings, and perform an analysis (p. 54).
6	Check the analysis result (p. 62).
	
7	Download the analysis result to the computer (p. 65).

1.1 Overview and Features

The Slurry Analytical System is three quantitative indexes that define the conductivity of slurries are output.

In the development of slurries, differences in the material compositions and manufacturing conditions can be compared based on these indexes.

● **New indexes for LIB electrode slurries (“Three quantitative indexes” are output.)**

The Slurry Analytical System analyzes the electrical properties of a slurry in terms of an equivalent circuit.

The SA2632 Analytical Software calculates the three following quantitative indicators:

Index	Description
DC resistance (DCR)	Sum of resistance components in an equivalent circuit with slurry electrical properties
Resistant ratio (Rratio)	Ratio of resistance components of a conductive material in DCR
Uniformity (Uniformity)	Distribution of relaxation by a conductive material

● **License card selection based on the number of days you want to use Analytical Software**

A License Card can be selected based on the number of days you want to use the analysis engine.

- SA2631-03 30-Day License
- SA2631-05 365-Day License

● **Latest application available**

The latest application is always available since the Analytical Software is offered from the cloud server.

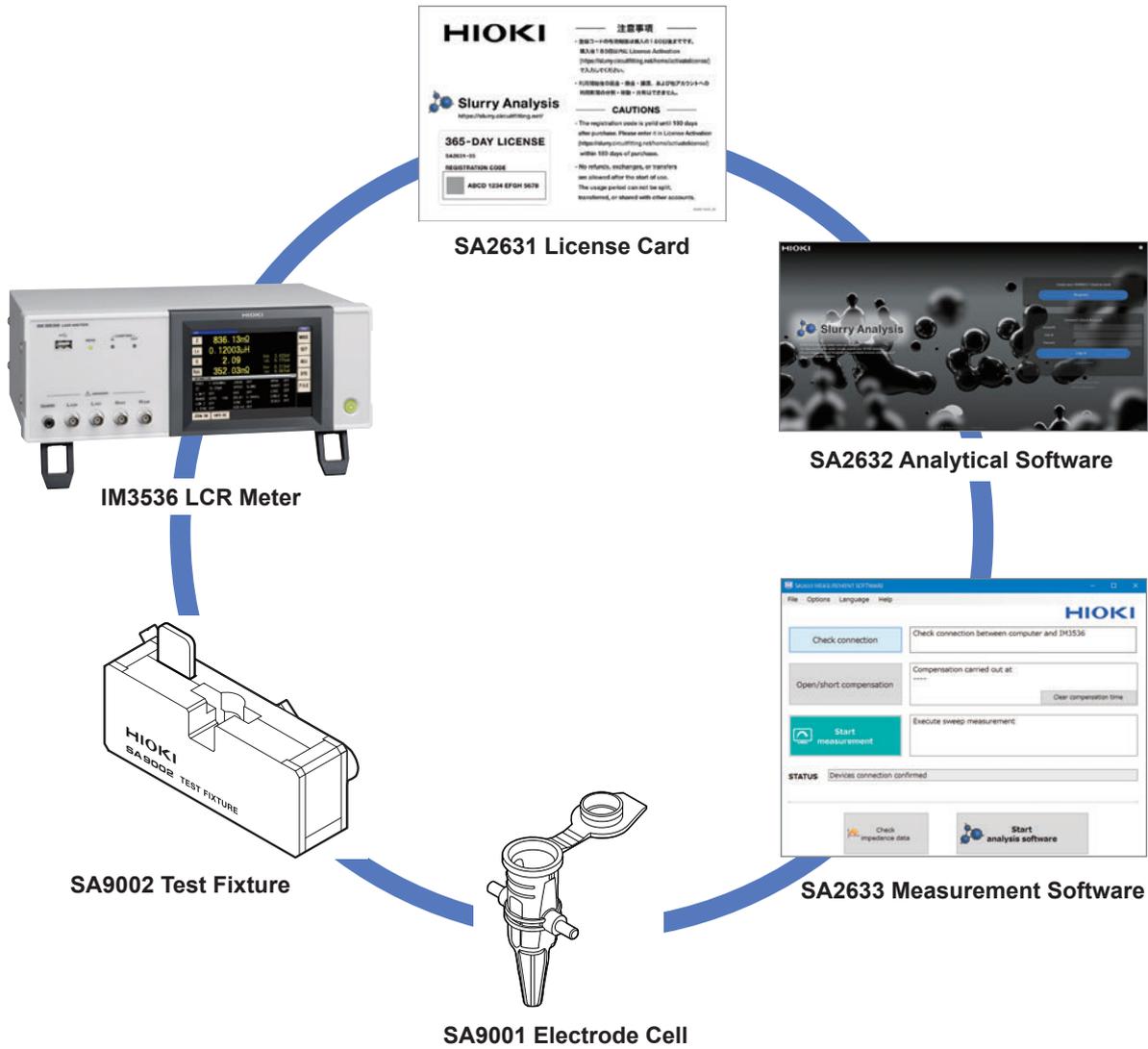
● **Simple, easy measurement of slurry impedance**

The impedance of slurry can be measured using the IM3536 LCR Meter, SA2633 Measurement Software, SA9001 Electrode Cell, and SA9002 Test Fixture.

- You can set the frequency range required to observe the relaxation process of slurry using the IM3536.
- The SA2633 seamlessly performs error compensation, impedance measurement, and measurement result analysis.
- With the SA9001, which performs measurement with a slurry of approximately 1 mL, you can increase the number of samples even if the slurry is a little.
- The SA9001 can be attached to and detached from the SA9002 with a single action.

1.2 Parts Names and Functions

Slurry Analytical System



IM3536 LCR Meter

For details, refer to the IM3536 Instruction Manual.

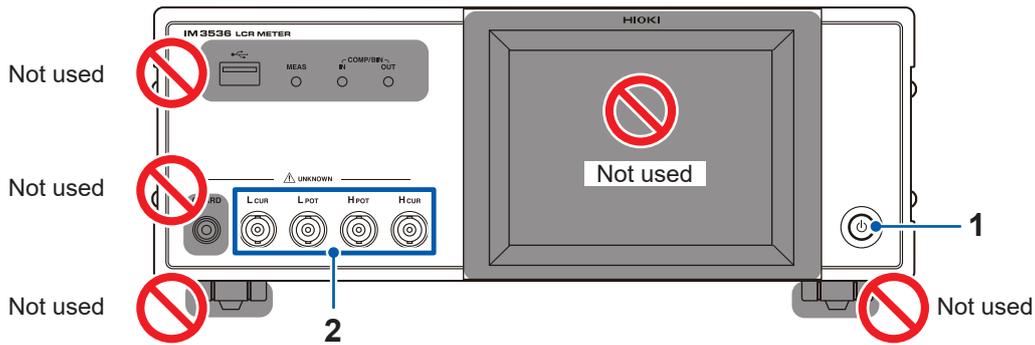
CAUTION



■ Use the IM3536 LCR Meter without using the stand.

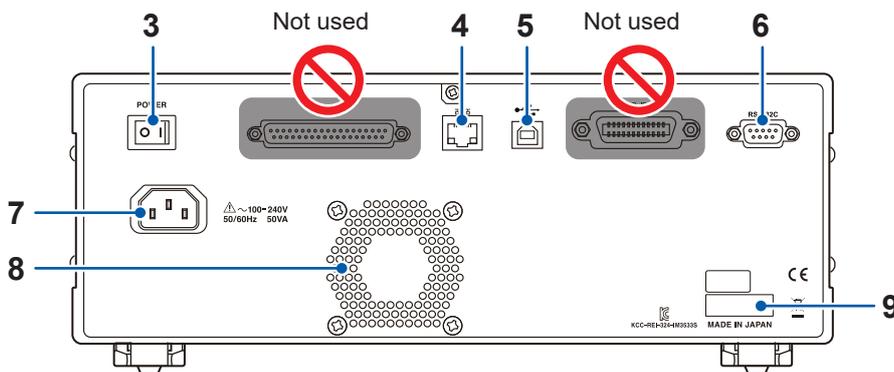
Otherwise, the liquid surface of the SA9001 Electrode Cell tilts and the measured value may be affected.

Front



No.	Name	Functions
1	Start button	Turns on/off the power with the main power on. (The main power switch is located on the rear side.)
2	Measurement terminals	Mounts the SA9002 Test Fixture. (p. 29) <ul style="list-style-type: none"> L_{CUR} terminal Current detection terminal L_{POT} terminal Low-side voltage detection terminal H_{POT} terminal High-side voltage detection terminal H_{CUR} terminal Current generation terminal

Rear

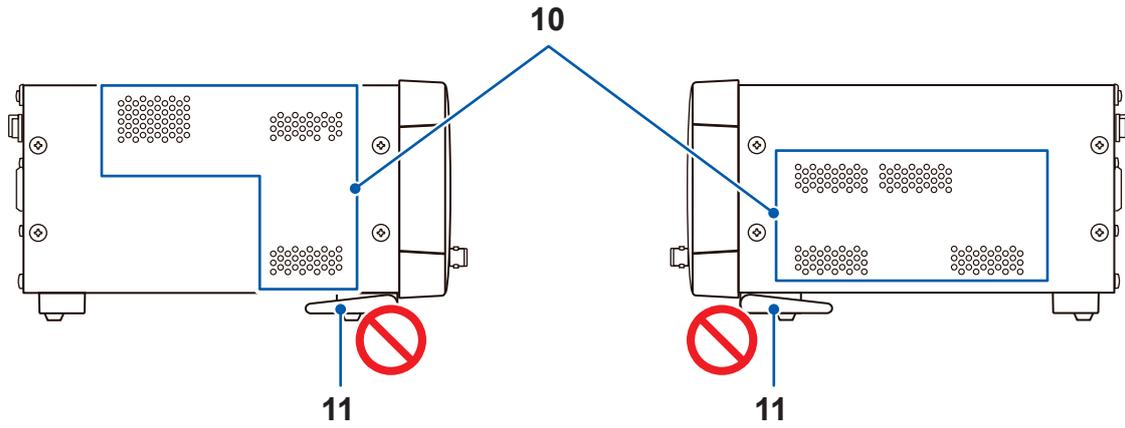


No.	Name	Functions
3	Main power switch	Turns on/off the power.
4	LAN connector	A LAN cable is connected.
5	USB connector	A USB cable is connected.
6	RS-232C connector	An RS-232C cable is connected.
7	Power supply inlet	The power cord is connected.
8	Vent	Ventilation hole to prevent the internal instrument temperature from becoming too high. Do not block or insert any foreign materials into the vent.
9	Serial number	For the latest information, check Hioki's website. Do not remove this sticker as the number is important.

Side

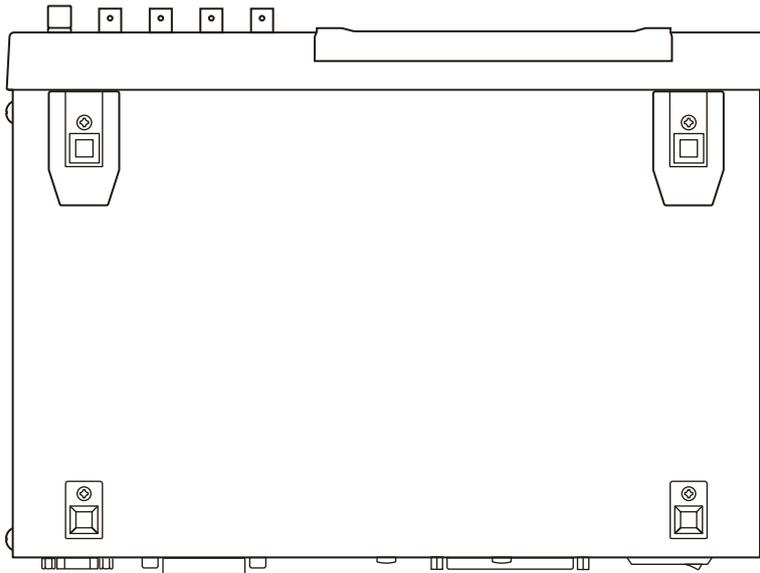
Left side

Right side



No.	Name	Function
10	Vent	Ventilation hole to prevent the internal instrument temperature from becoming too high. Do not block or insert any foreign materials.
11	Stand	Do not set up the stand as the liquid surface of the SA9001 Electrode Cell tilts.

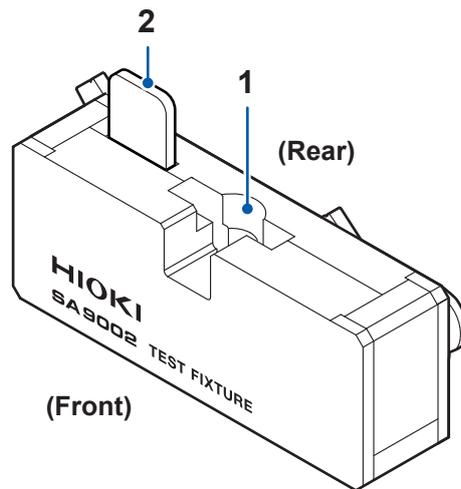
Bottom



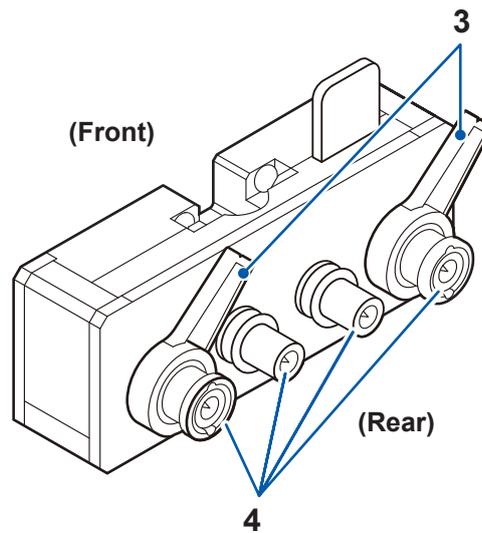
The IM3536 can be mounted on a rack.

See “Appx. 9 Attaching Rack-mounting Hardware to the Instrument” in the IM3536 Instruction Manual.

SA9002 Test Fixture

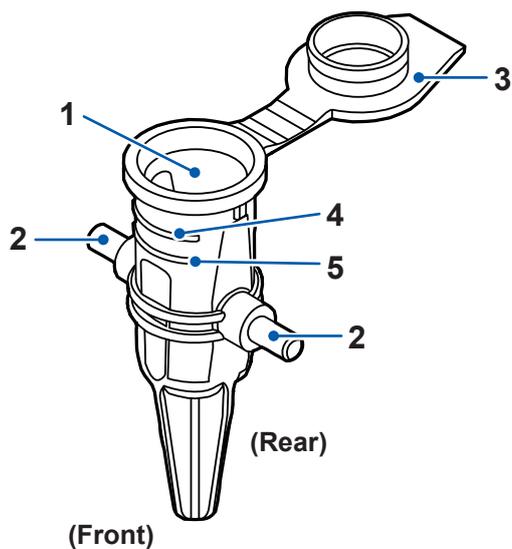


No.	Name	Function
1	SA9001 mounting part	Used to mount the SA9001 Electrode Cell.
2	Shorting plate for compensation	Used to perform short compensation.



No.	Name	Function
3	Lever	Used to fix the SA9002 Test Fixture to the IM3536.
4	Connection terminal	Used to connect the Test Fixture to the measurement terminals of the IM3536.

SA9001 Electrode Cell



No.	Name	Functions
1	Cell	Holds the liquid to be measured.
2	Electrodes	Connect the SA9002 Test Fixture to the liquid to be measured.
3	Lid	Close the lid when performing measurement.
4	Liquid-level upper-limit line	Put the liquid to be measured into the cell so it is below this line. If too much liquid is poured into the cell, it will overflow when the lid is closed.
5	Liquid-level lower-limit line	Put the liquid to be measured into the cell so it is above this line.

1.3 SA2631 License Card

When you enter the registration code shown on the SA2631 License Card in the activation screen of the SA2632 Analytical Software, you can activate the analysis function of the Analytical Software. See “4.3 Activating the License” (p. 53).

The right to use the SA2632 is granted according to the duration of the license from the initial login after the software is activated. The effective period of the registration code is 180 days after purchase.

- SA2631-03 30-Day License
- SA2631-05 365-Day License




Slurry Analysis
<https://slurry.circuitfitting.net/>

————— **注意事項** —————

- 登録コードの有効期限は購入の180日後までです。
購入後180日以内に License Activation (<https://slurry.circuitfitting.net/home/activatelicense/>) で入力してください。
- 利用開始後の返金・換金・譲渡、および他アカウントへの利用期間の分割・移動・共有はできません。

————— **CAUTIONS** —————

- The registration code is yeild until 180 days after purchase. Please enter it in License Activation (<https://slurry.circuitfitting.net/home/activatelicense/>) within 180 days of purchase.
- No refunds, exchanges, or transfers are allowed after the start of use. The usage period can not be split, transferred, or shared with other accounts.

SA2631A501_00

365-DAY LICENSE

SA2631-05

REGISTRATION CODE

ABCD 1234 EFGH 5678

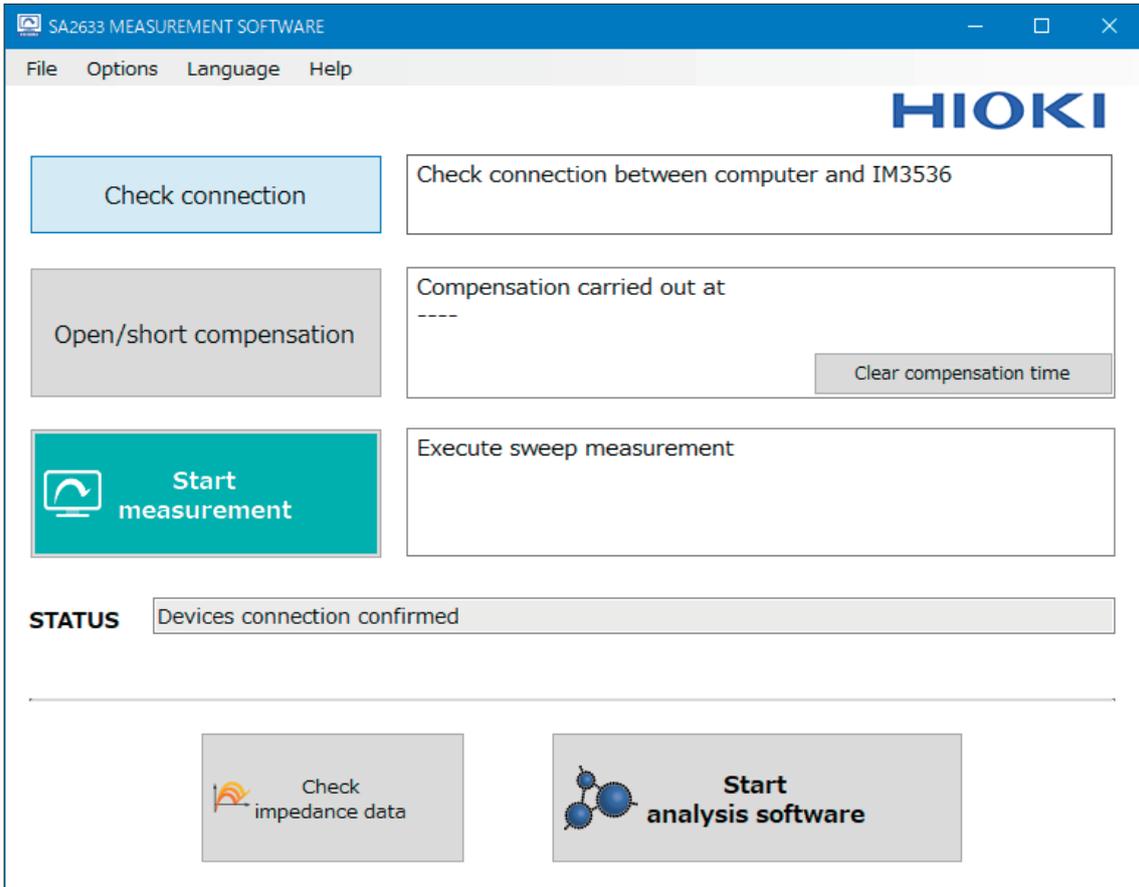
SA2631-05 365-Day License

1.4 SA2633 Measurement Software

The SA2633 Measurement Software is used to acquire the Nyquist plot of slurry.

Using the IM3536 LCR Meter and SA2633 Measurement Software together allows you to easily acquire the Nyquist plot of slurry.

See “3 Setting the SA2633 Measurement Software” (p. 31).



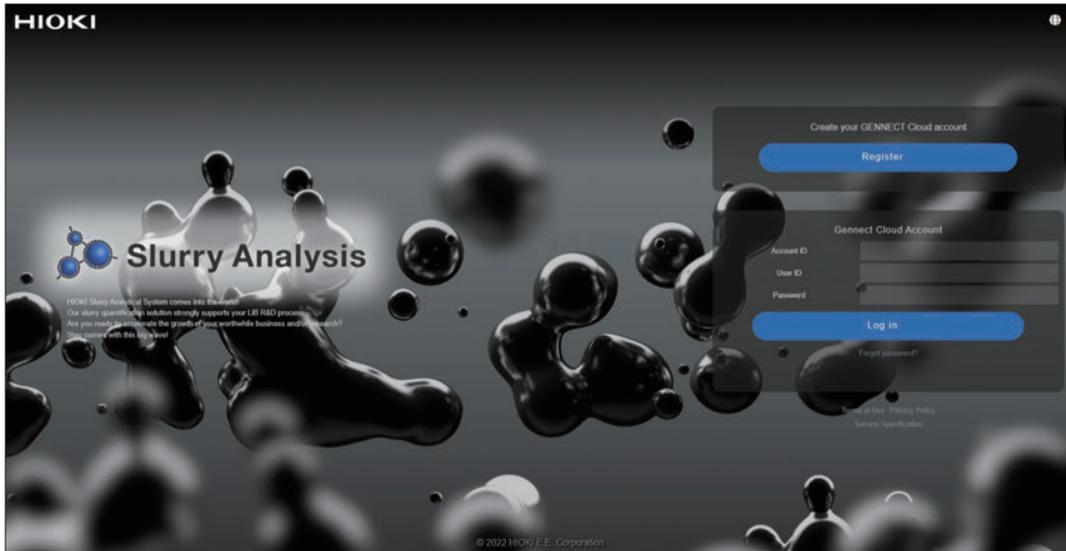
SA2633 Measurement Software

1.5 SA2632 Analytical Software

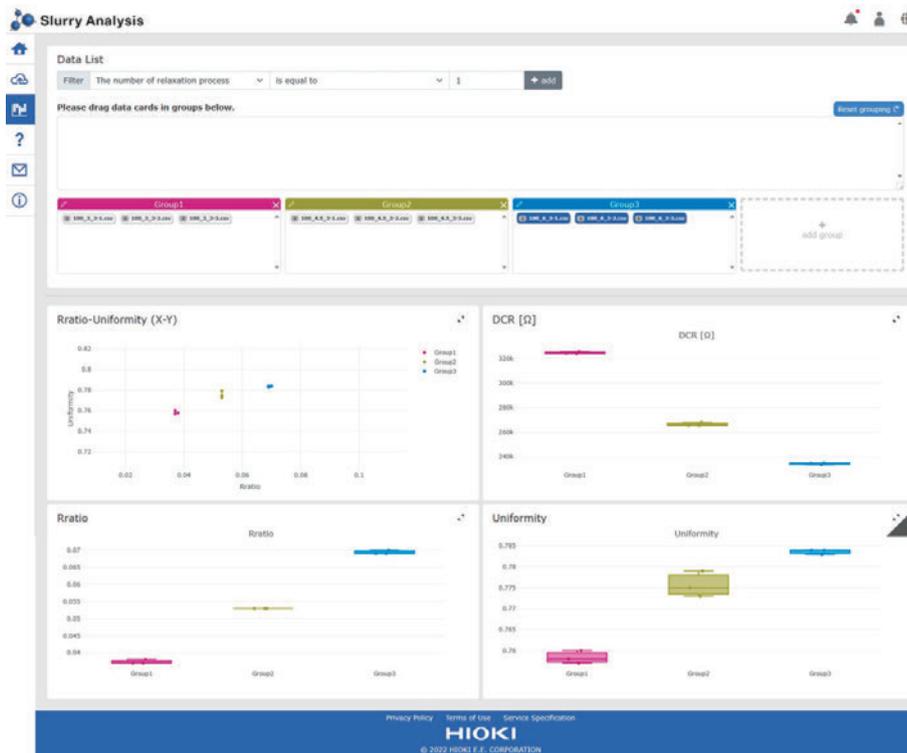
The SA2632 Analytical Software is used to analyze slurry impedance data.
See “Setting the SA2632 Analytical Software” (p. 49).

1

Overview



SA2632 Analytical Software (login screen)



SA2632 Analytical Software (Group Comparison Screen)

2

Preparations Prior to Acquiring Data for Impedance

2.1 Performing a Startup Check

To use the system properly, verify that it operates normally to ensure that no damage occurred during storage or shipping.

DANGER

■ **Inspect the product and verify proper operation before use.**



Use of the product while malfunctioning could result in serious bodily injury. If you find any damage, contact your authorized Hioki distributor or reseller.

Check item	Action
The coating of the power cords is not ripped or torn or no metal parts are exposed.	If the power cord is damaged, there is a risk of electric shock and short circuit accidents. Do not use the system. Please contact your authorized Hioki distributor or reseller.
The coating of the cables is not ripped or torn or no metal parts are exposed.	If the cables are damaged, the measured values may become unstable or have errors. Replace with cables that are not damaged.
The IM3536 is not damaged.	If the IM3536 is damaged, please contact your authorized Hioki distributor or reseller.
When the IM3536 is turned on, the opening screen (model and version) is displayed.	If the opening screen is not displayed, the power cord may be disconnected or inside the IM3536 may be damaged. Request repair.
No error is displayed on the opening screen.	When the error (Err) is displayed, inside the IM3536 may be damaged. Request repair.

2.2 Installing the SA2633 Measurement Software

Checks and precautions for installation

CAUTION



- Do not connect the IM3536 LCR Meter and computer until the SA2633 Measurement Software installation is completed.

Otherwise, the SA2633 Measurement Software may not be installed properly.

Required system configuration (recommended)

Memory	512 MB or more
Hard disk	1 GB or more of available space
Display	1,024 × 768 dots or more, 65,536 colors or more
Interface	USB 2.0 or more to be installed
Operating system	Windows 8.1 (32-bit/64-bit) Windows 10 (32-bit/64-bit) Windows 11 (64-bit)

Installation procedure

Install all of the following software on the computer.

- Microsoft .NET Framework 4.7.2 or newer
- Hioki dedicated USB driver
- SA2633 Measurement Software

Installing Microsoft .NET Framework 4.7.2

Download Microsoft .NET Framework Runtime from the Microsoft website (URL below) and install it on the computer.

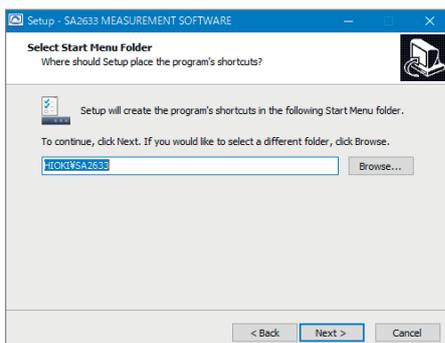
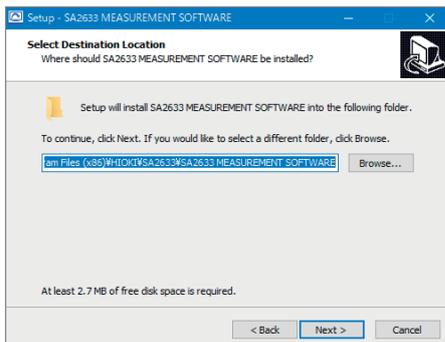
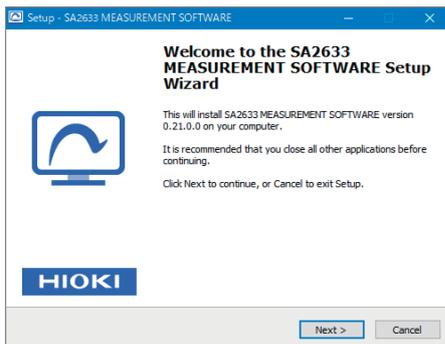
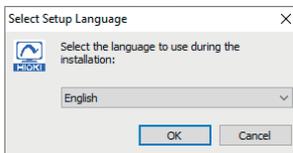
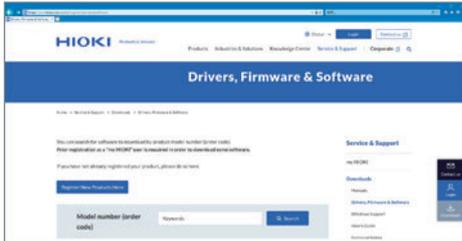
If Microsoft .NET Framework 4.7.2 is already installed on your computer, proceed to the procedure under “Installing the SA2633 Measurement Software (p.25)”.

<https://dotnet.microsoft.com/download/dotnet-framework/net472>

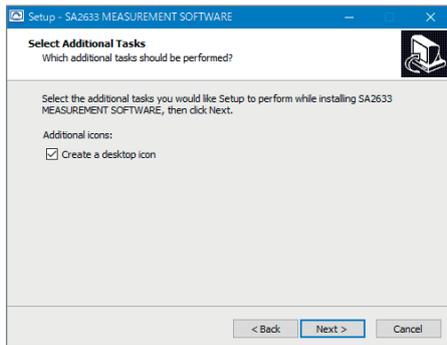
For the installation procedure for Microsoft .NET Framework 4.7.2, see the Microsoft website.

Installing the SA2633 Measurement Software

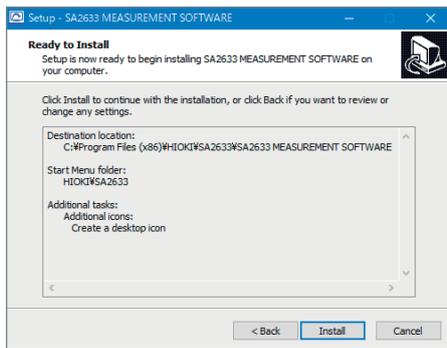
- 1** Log into the computer as an administrator.
Do not start up other applications.
- 2** Go to <https://www.hioki.com/global/support/download/software> and search for “SA2633” in “Software download” on our website.
- 3** Download “setup_SA2633 MEASUREMENT SOFTWARE_V.exe” (the letter V represents the version number).
- 4** Double-click to execute “setup_SA2633 MEASUREMENT SOFTWARE_V.exe” (the letter V represents the version number).
- 5** Select the language and click [OK].



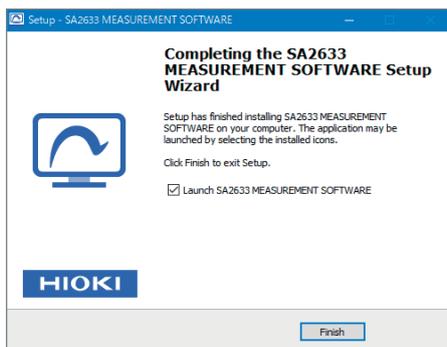
- 6** Click [Next].
The setup wizard starts.
- 7** Specify the folder in which the software is to be installed and click [Next].
- 8** Specify the location where a shortcut for the program is to be created in the Start menu and click [Next].



9 Check the **[Create a desktop icon]** check box and click **[Next]**.



10 Check the setting information and click **[Install]**. The installation continues.



11 Click **[Finish]**. The icon is created on the desktop.

The installation is complete.

Uninstalling the SA2633 Measurement Software (for Windows 10)

Uninstall the SA2633 Measurement Software when it is no longer necessary.

- 1** Go to **[Start]** menu and right-click the program icon.
- 2** Click **[Uninstall]**.

2.3 Connecting the Power Cord to the IM3536

Connect the power cord to the IM3536.

⚠ WARNING



- **Do not use any cables with the coating melted and metal parts exposed.**
Otherwise, the operator may experience an electric shock or be burned.



- **Connect the power cord to a grounded, two-prong power outlet.**
If the power cord is connected to an ungrounded outlet, the operator may experience an electric shock.
- **Be sure to ground the power cord.**
Otherwise, half of the power voltage will be applied to the housing, causing electric shock accidents.

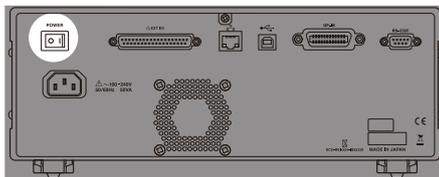
⚠ CAUTION



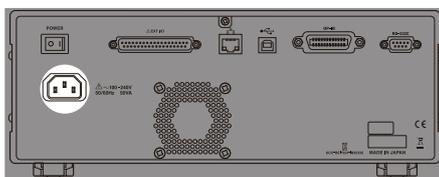
- **Make sure that the power voltage connection is correct.**
Connection errors could damage the internal circuit.
- **Do not bend, pull on, or twist cables, including where they connect, with excessive force.**
The cables may be disconnected.
- **Do not step on cords or allow them to become caught between other objects.**
Doing so may damage insulation, resulting in bodily injury.
- **Do not short-circuit the measurement terminals or input any voltage to the measurement terminals.**
The instrument can be damaged.



- **Before connecting the power cord, verify that the supply voltage you plan to use falls within the supply voltage range noted on the IM3536.**
Supplying a voltage that falls outside the specified range to the IM3536 could damage it, causing bodily injury.



- 1** Check that the main power switch (rear) of the IM3536 is set to off (○).



- 2** Connect the power cord provided with the IM3536 to the power supply inlet (100 V to 240 V AC).
- 3** Connect the plug of the power cord to an outlet.

2.4 Connecting the IM3536 and Computer

Connect the IM3536 and your computer using a cable (commercially available). A USB, LAN, or RS-232C cable may be used.

CAUTION



- **Do not disconnect the cable during communication.**
Doing so may cause a malfunction of the instrument.



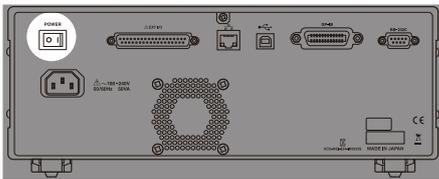
- **Be sure to install the SA2633 Measurement Software on the computer before connecting the cable to the computer.**

Installing the SA2633 Measurement Software after connecting the cable to the computer may cause a malfunction or failure.

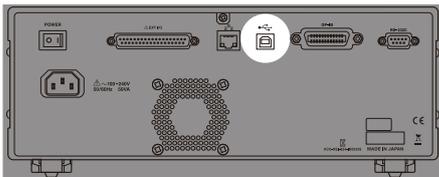
- **Use a common ground circuit for the IM3536 LCR Meter and computer.**

Using different ground circuits will result in a potential difference between the IM3536 LCR Meter's ground and the computer's ground. If a cable is connected while such a potential difference exists, it may result in equipment malfunction or failure.

Example of USB connection

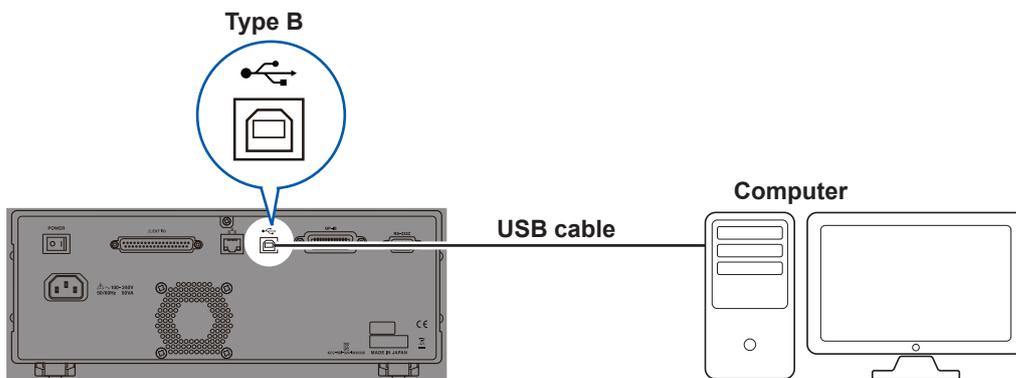


- 1** Check that the main power switch (rear) of the IM3536 is set to off (○).



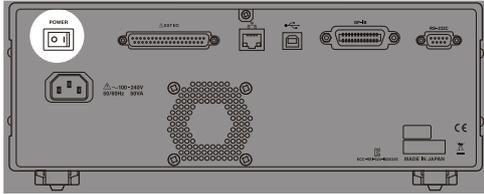
- 2** Connect the USB cable to the USB terminal of the IM3536.

- 3** Connect the USB cable to the USB terminal of the computer.

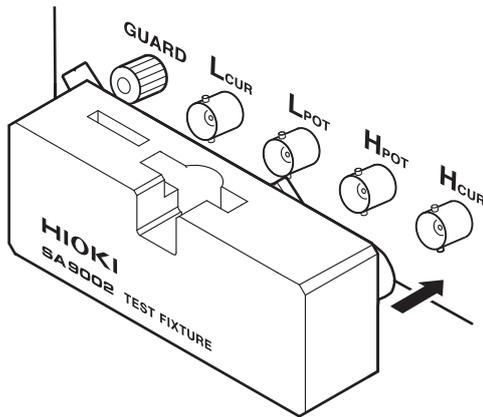


2.5 Mounting the SA9002 Test Fixture

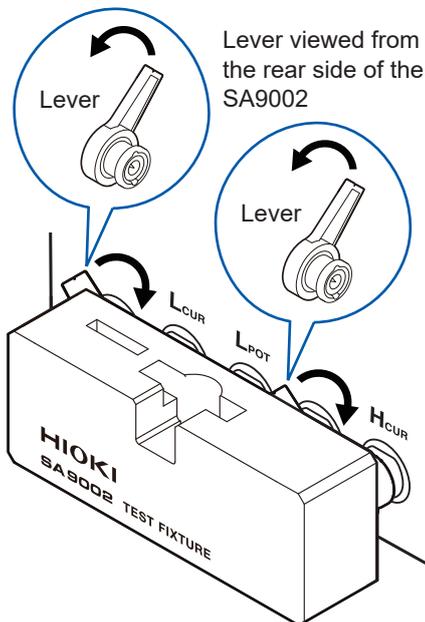
Connect the SA9002 Test Fixture to the measurement terminals of a measuring instrument.



- 1 Check that the main power switch (rear) of the IM3536 is set to off (○).



- 2 Face up the SA9001 mounting part of the SA9002 Test Fixture, and insert the SA9002 into the measurement terminals of the IM3536.



- 3 Turn the levers on the left and right sides of the SA9002 Test Fixture clockwise to fix the SA9002 Test Fixture to the IM3536.

2

Preparations Prior to Acquiring Data for Impedance

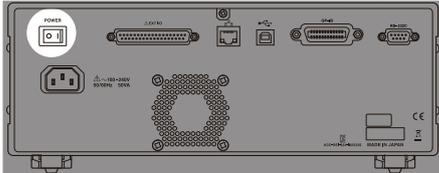
2.6 Turning On the IM3536

Before turning on the IM3536, refer to the IM3536 Instruction Manual.

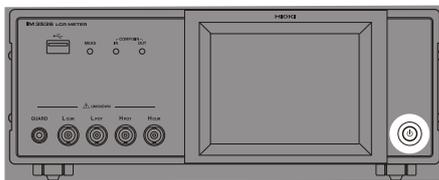
See “2 Preparations before Measurement” in the IM3536 Instruction Manual.

With the main power on, pressing the start button at the front can turn on/off the power.

Turning on the IM3536

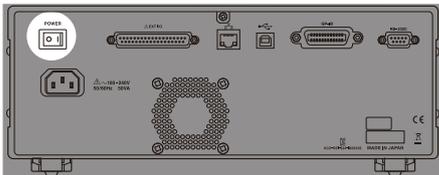


- 1 Set the main power switch (rear) of the IM3536 to on (|).



- 2 Press the start button.
The start button lights up in green.

Turning off the IM3536



- 1 Set the main power switch (rear) of the IM3536 to off (○).

3

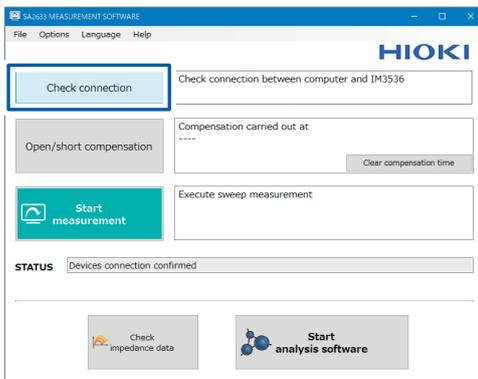
Setting the SA2633 Measurement Software

3.1 Starting Up the SA2633 Measurement Software

Double-click the icon of the SA2633 Measurement Software, which was installed in “2.2 Installing the SA2633 Measurement Software” (p.24), to start.

3.2 Checking the Connection Between the IM3536 and Computer

Check the connection between the IM3536 and computer.



1 Click **[Check connection]**.



2 Click **[OK]**.

If the IM3536 and computer are not connected properly, an error is displayed on the screen. Make sure that the IM3536 and computer are properly connected. (p.28)

When the IM3536 and computer cannot be connected, check the connection between the IM3536 and computer (p.28) and the communication settings (p.43).

If the problem still persists, reset the IM3536 (system reset) and connect the IM3536 again. See “11 Maintenance and Service” in the IM3536 Instruction Manual.

3.3 Correcting Errors (Open Compensation, Short Compensation)

The Test Fixture has stray admittance and residual impedance, which can affect the measured values. Performing open compensation and short compensation can reduce the effect of stray admittance and residual impedance of the Test Fixture and improve the measurement accuracy.

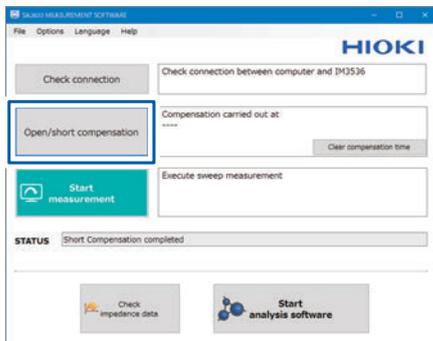
Check the following before performing compensation.

- Warm up the IM3536 for at least 60 minutes after the power is turned on.
- Be sure to perform compensation again when the Test Fixture is replaced. Correct measured values cannot be acquired if compensation is not performed after replacement.
- Make sure that there is no noise source nearby when performing compensation. An error may occur during compensation due to the influence of noise.
Noise source example: Servo motor, switching power supply, high voltage line
- Perform compensation under conditions similar to the environment in which the actual sample is measured.

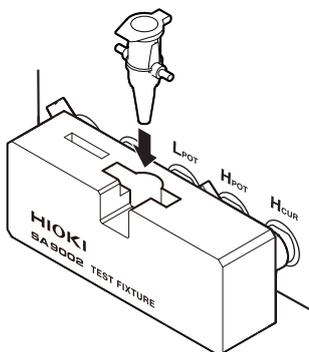
Open compensation, short compensation

Performing open compensation and short compensation is recommended after the IM3536 is turned on.

Required item: Shorting plate for compensation provided with the SA9002 Test Fixture



1 Click [Open/short compensation].



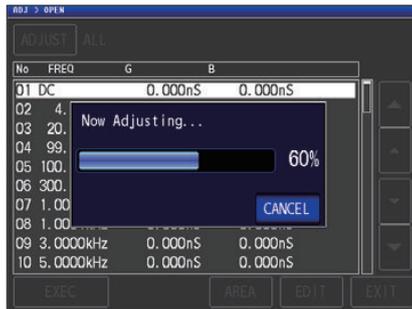
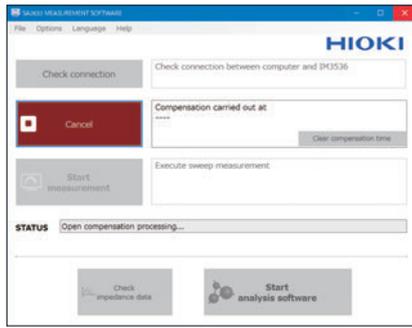
2 Mount the empty SA9001 Electrode Cell onto the SA9002 Test Fixture.

If the SA9002 Test Fixture is not open, an error message is displayed on the screen.

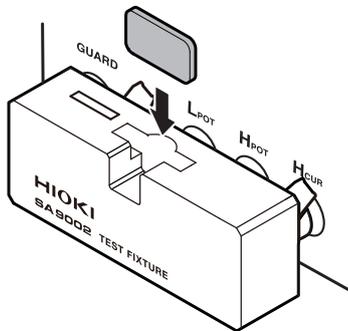
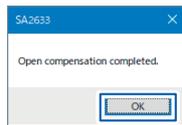
Make sure that the SA9002 Test Fixture is properly connected to the IM3536.



3 Click [OK].
Open compensation starts.



IM3536 LCR Meter screen



The status of the compensation being performed can be checked in **[STATUS]** of the SA2633 Measurement Software.

The progress of the compensation is displayed on the IM3536 LCR Meter screen.

When canceling the compensation, refer to “Canceling compensation” (p. 34).

4 Click **[OK]**.

The open compensation has been properly completed.

Next, the short compensation execution dialog box is displayed.

5 Mount the provided shorting plate for compensation onto the SA9002 Test Fixture.

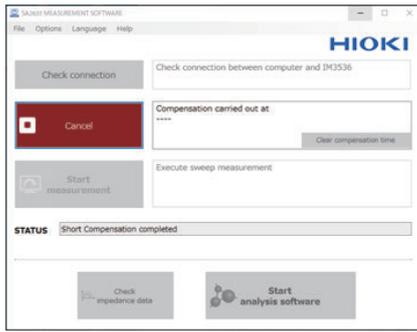
Now the SA9002 Test Fixture is short-circuited.

If the SA9002 Test Fixture is not short-circuited, an error message is displayed on the screen. Make sure that the SA9002 Test Fixture is properly connected to the IM3536.

6 Click **[OK]**.

Short compensation starts.

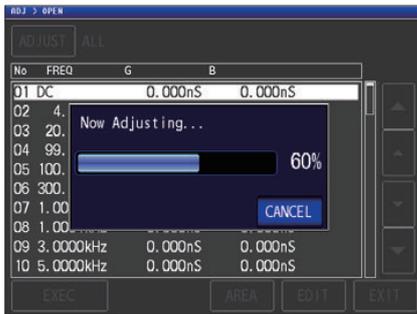
Correcting Errors (Open Compensation, Short Compensation)



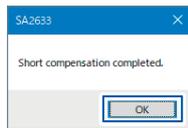
The status of the compensation being performed can be checked in **[STATUS]** of the SA2633 Measurement Software.

The progress of the compensation is displayed on the IM3536 LCR Meter screen.

When canceling the compensation, refer to “Canceling compensation” (p.34).



IM3536 LCR Meter screen



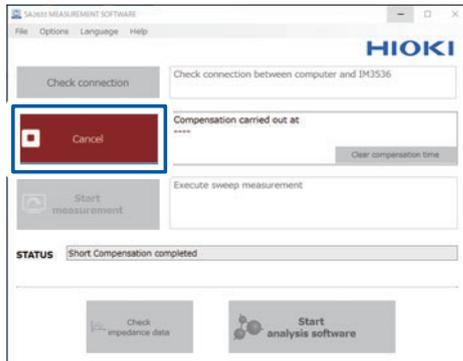
7 Click **[OK]**.

Short compensation has been properly completed. When open compensation and short compensation have been properly performed, the compensation execution date and time are updated.

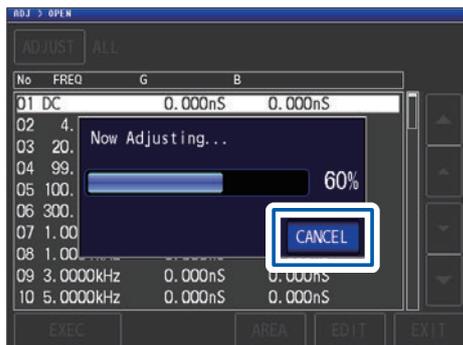
The compensation is now complete.

Canceling compensation

Click **[Cancel]** on the SA2633 Measurement Software screen or **[CANCEL]** on the IM3536 LCR Meter.



SA2633 Measurement Software screen



IM3536 LCR Meter screen

3.4 Putting Liquid to Be Measured into the SA9001 Electrode Cell

Put the liquid to be measured into the SA9001 Electrode Cell.

The measured impedance value of the liquid to be measured changes due to the temperature and time (the change rate varies depending on the liquid).

Perform measurement in an appropriate environment (stable temperature and same measurement timing).

⚠ CAUTION

- **Do not let the liquid to be measured come in direct contact with your skin.**

The liquid coming in direct contact with your skin may have negative effects on your body. Immediately rinse your skin under running water.

- **Do not touch the electrodes of the SA9001 Electrode Cell.**

Otherwise, accurate measurement may not be performed.



- **Do not let the liquid to be measured come in contact with the electrodes of the SA9001 Electrode Cell and SA9002 Test Fixture.**

If the liquid comes in contact with an electrode, accurate measurement may not be performed.



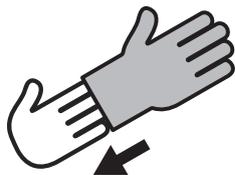
Do not touch the liquid to be measured.



Do not touch the electrodes.

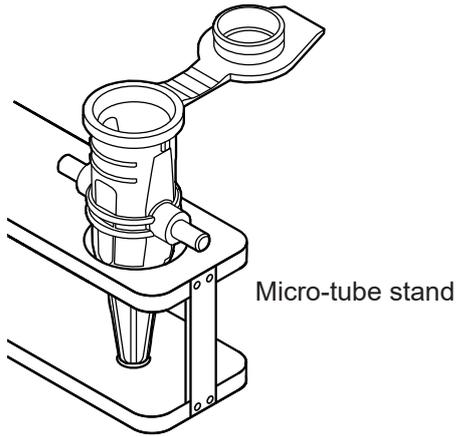
- **Always wear gloves when handling the Electrode Cell.**

The liquid coming in direct contact with your skin may have negative effects on your body.



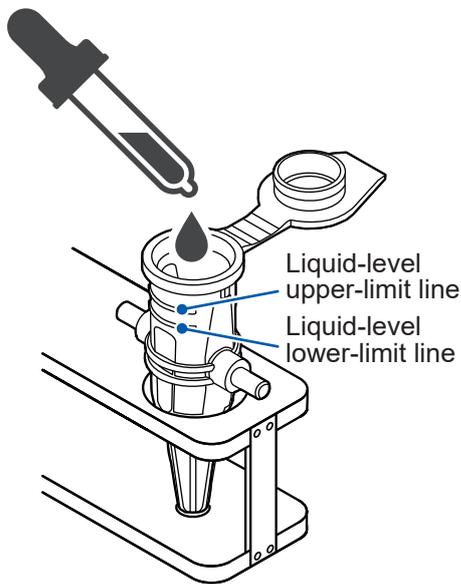
Wear gloves.

Tools to be prepared: dropper, micro-tube stand



- 1 Place the SA9001 Electrode Cell on the micro-tube stand.**

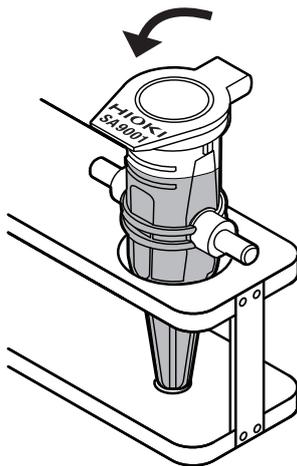
Any commercially available micro-tube stands may be used.



- 2 Draw the liquid to be measured using a dropper, spatula, or syringe and put the liquid into the SA9001.**

Be sure to add the liquid so that the liquid level is between the upper limit line and lower limit line of the SA9001.

Do not let any air mix with the liquid since the measured value may vary.



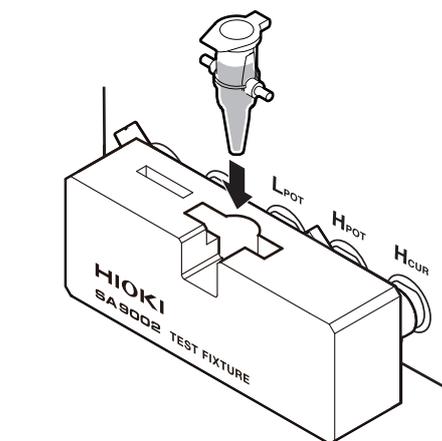
- 3 Close the lid of the SA9001.**

3.5 Mounting the SA9001 Electrode Cell onto the SA9002 Test Fixture.

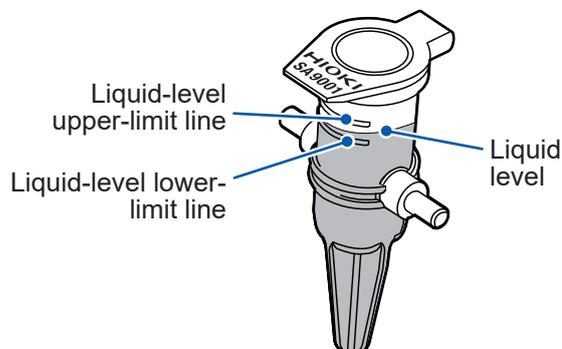
Mount the SA9001 Electrode Cell onto the SA9002 Test Fixture.

⚠ CAUTION

- ❌
 - Do not tilt the SA9001 Electrode Cell.**
 Otherwise, the liquid surface of the Electrode Cell tilts and the measured value may be affected.
 - Do not let the liquid to be measured come in contact with the electrodes of the SA9001 Electrode Cell.**
 If the liquid comes in contact with the electrodes, accurate measurement may not be performed.
 - Do not apply excessive force to the SA9001 Electrode Cell and the SA9002 Test Fixture.**
 The instrument can be damaged and the liquid can leak.
- !
 - Securely close the lid of the SA9001 Electrode Cell.**
 Otherwise, the liquid in the Electrode Cell may spill.



- 1 Mount the SA9001 Electrode Cell onto the SA9001 mounting part of the SA9002 Test Fixture**

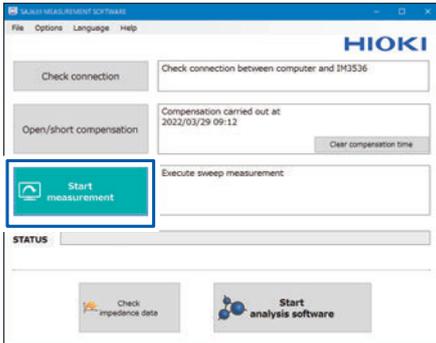


Make sure that the Electrode Cell is not tilted so that the liquid level of the electrode is between the liquid-level upper-limit line and lower limit line.

3.6 Starting Measurement

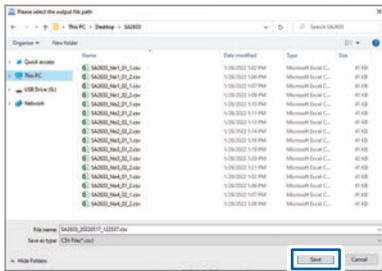
IMPORTANT

The measurement time is approximately 1 minute. If the measurement time exceeds 3 minutes, cancel the measurement and check that the SA9001 Electrode Cell and SA9002 Test Fixture are properly connected.



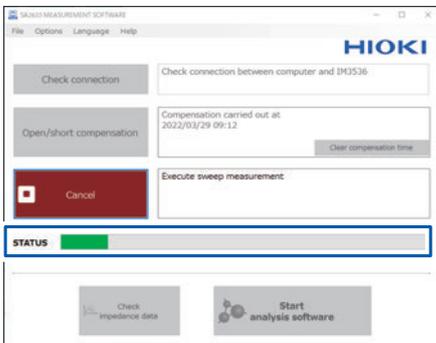
1 Click **[Start measurement]**.

The **[Please select the output file path]** window opens.



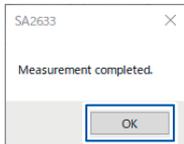
2 Select the file save location and click **[Save]**.

The file is saved in the CSV format.



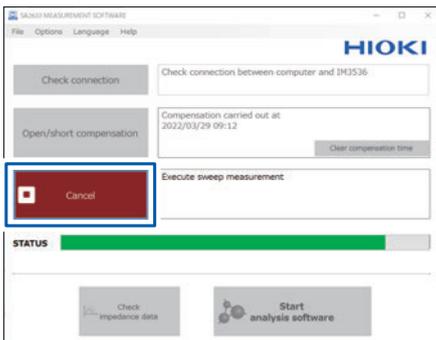
Measurement starts.

The progress status of the measurement being performed can be checked in **[STATUS]** of the SA2633 Measurement Software.



3 Click **[OK]**.

The measurement is complete.



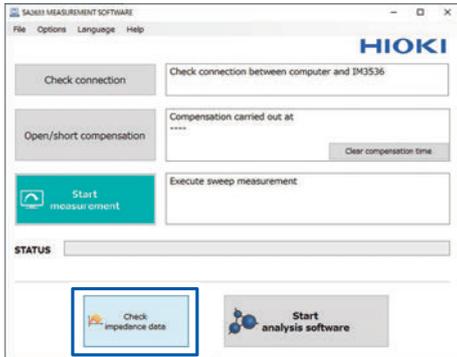
When canceling the measurement, click **[Cancel]**.

3.7 Checking the Impedance Data

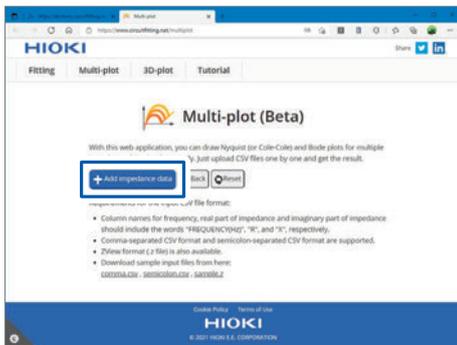
Using Multi-plot, which is a free web application, the Nyquist plot and Bode plot can be created simultaneously for multiple impedance data sets. (<https://www.circuitfitting.net/multiplot>)

3

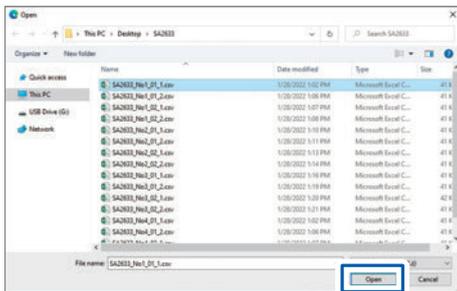
Setting the SA2633 Measurement Software



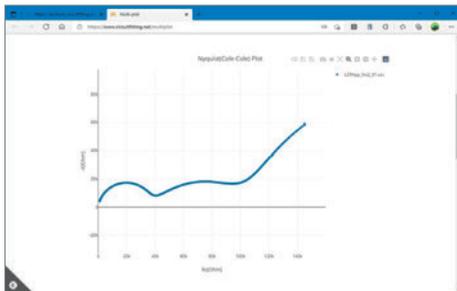
- 1 Click **[Check impedance data]**.
The Multi-plot web application starts up.



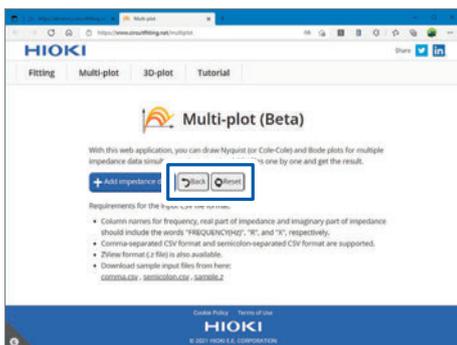
- 2 Click **[+Add impedance data]**.
The file selection screen opens.



- 3 Select the file for which the impedance is to be checked and click **[Open]**.
Select the CSV file acquired using the SA2633 Measurement Software.



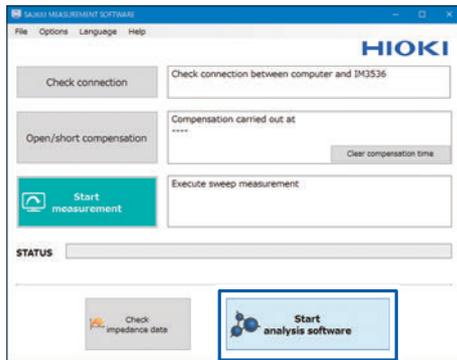
The Nyquist plot and Bode plot diagram is displayed.
The icons located at the upper right of each graph allow you to perform various operations.



Click **[Back]** to delete the data entered last.
Click **[Reset]** to delete all the input data.

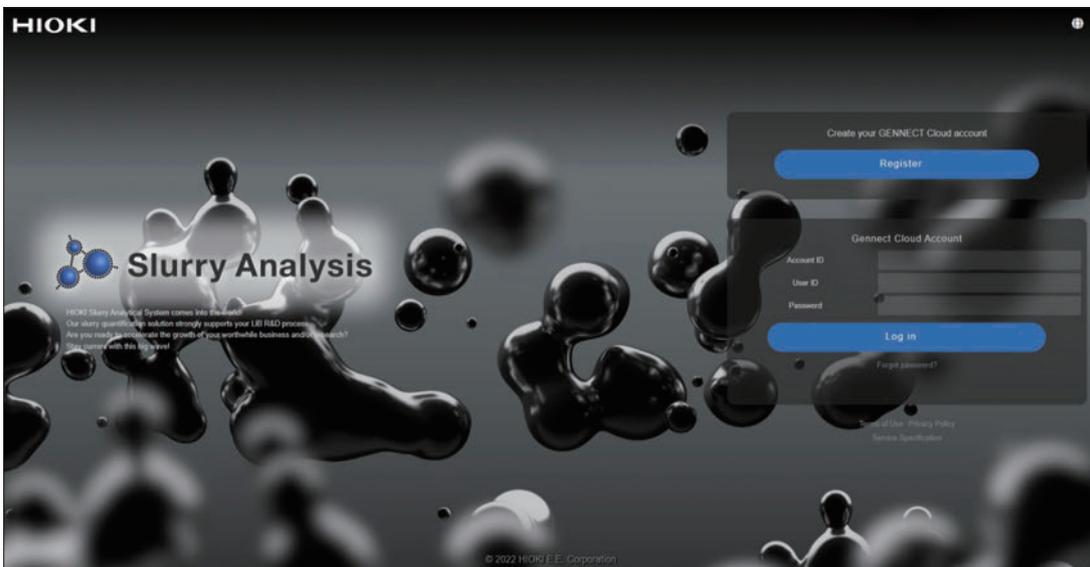
3.8 Starting Up the SA2632 Analytical Software

Start up the SA2632 Analytical Software.



1 Click [Start analysis software].

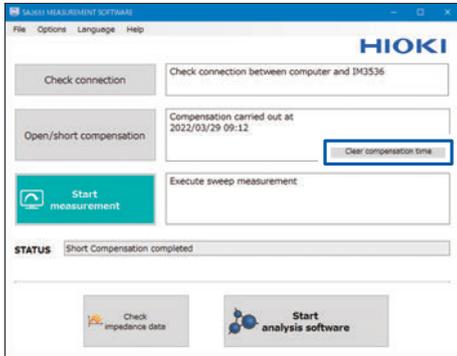
The SA2632 Analytical Software starts up.
For details about the SA2632, see “4 Setting the SA2632 Analytical Software” (p.49).



SA2632 Analytical Software

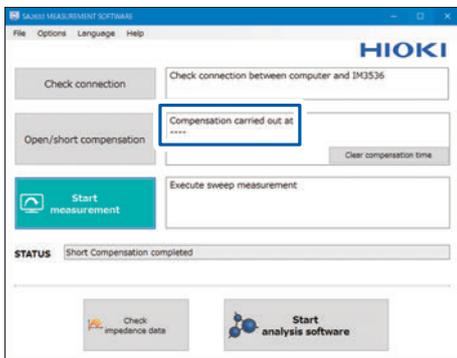
3.9 Resetting the Compensation Execution Date and Time

Reset the date and time of the last open compensation and short compensation.



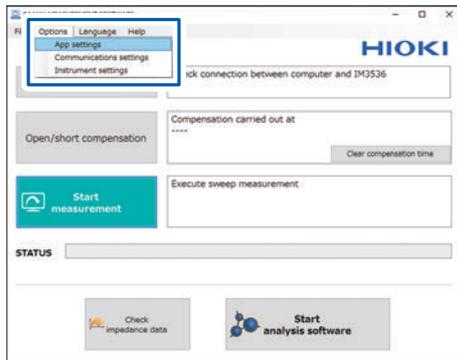
1 Click [Clear compensation time].

The compensation execution date and time are reset.

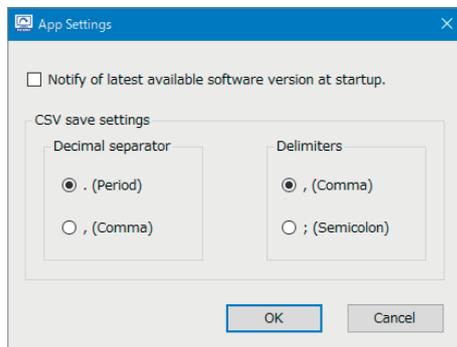


3.10 Setting the Format for the CSV File to Be Saved

Set the decimal separator and delimiter for the CSV file format.



- 1 Click **[Options]** to select **[App settings]**.
The **[App Settings]** window opens.



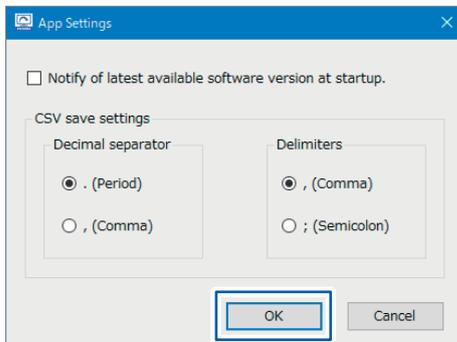
- 2 Set the decimal separator and delimiter for the CSV file format.

Decimal separator

. (Period)	Indicates a decimal point using a period (.).
, (Comma)	Indicates a decimal point using a comma (,).

Delimiter

, (Comma)	Indicates a delimiter using a comma (,).
; (Semicolon)	Indicates a delimiter using a semicolon (;).

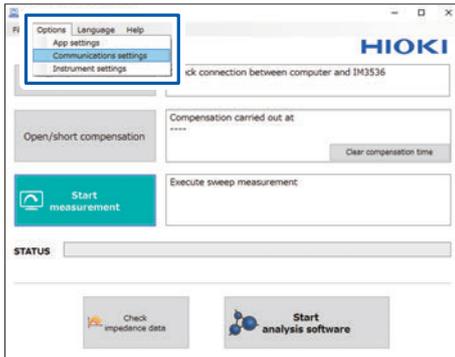


- 3 Click **[OK]**.

3.11 Setting the Communication Method

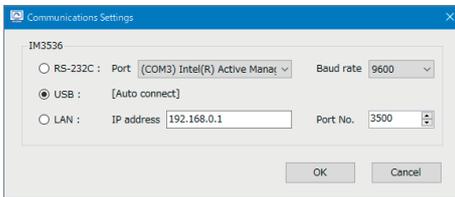
Set the method of communication with the IM3536.

The communication method can be selected from USB, LAN, and RS-232C. (Default setting: USB)



- 1 Click **[Options]** to select **[Communications settings]**.

The **[Communications Settings]** window opens.



- 2 Select the communication method for connecting the IM3536 and computer.

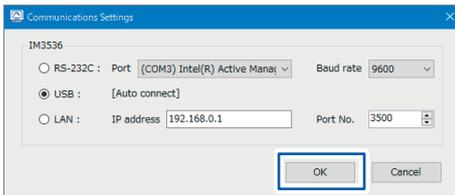
See “Connecting the IM3536 and Computer” (p.28).

When LAN is selected

Set the IP address and port number.

When RS-232C is selected

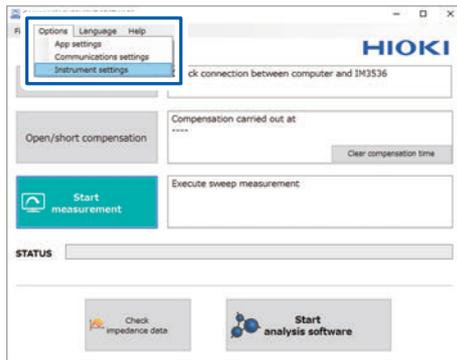
Set the port and communication speed.



- 3 Click **[OK]**.

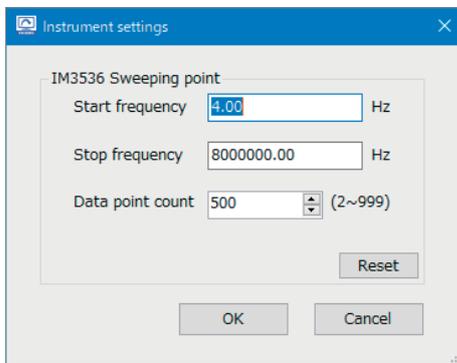
3.12 Setting the Measurement Conditions

Set the measurement conditions for the IM3536 LCR Meter.



1 Click **[Options]**, and then select **[Instrument settings]**.

The **[Instrument settings]** window opens.



2 Set the following measurement conditions for the IM3536:

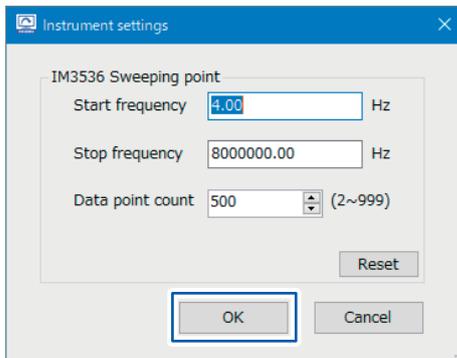
- Start frequency
- Stop frequency
- Data point count

Allowable analysis range

Start frequency	4.00 Hz to 7.00 Hz
Stop frequency	5000000.00 Hz to 10000000.00 Hz (5 MHz to 10 MHz)
Data point count	490 to 510 (logarithmic interval)

Recommended settings for the IM3536

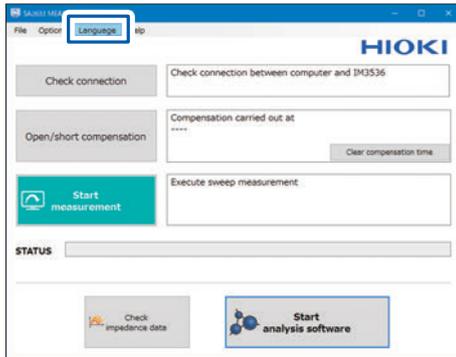
Start frequency	4.00 Hz
Stop frequency	8000000.00 Hz (8 MHz)
Data point count	500 (logarithmic interval)



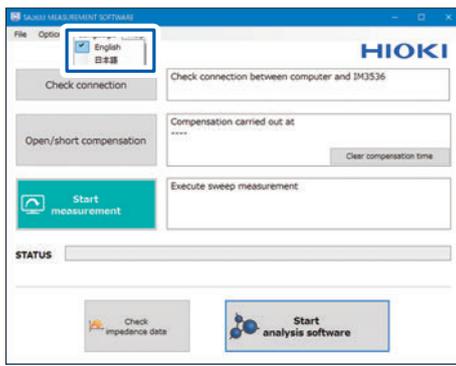
3 Click **[OK]**.

3.13 Switching the Display Language

Select the display language from Japanese and English in the SA2633 Measurement Software. The language selected at the time of installation is the default setting.

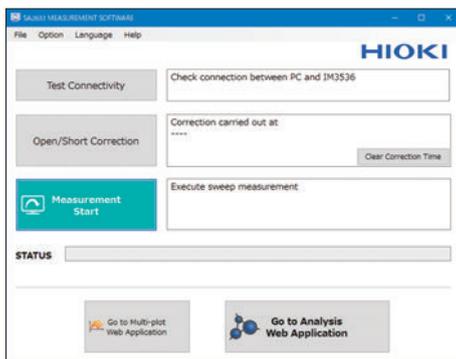


1 Click [Language].



2 Select the language.

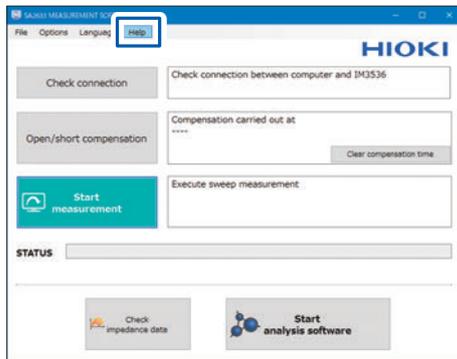
English	Displays information in English.
日本語	Displays information in Japanese.



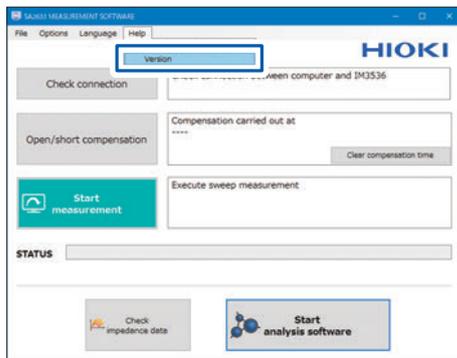
Screen when [English] is selected (English display)

3.14 Checking the Latest Version of the SA2633 Measurement Software

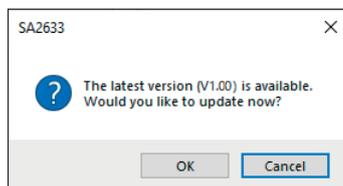
Check whether the latest version of the SA2633 Measurement Software is available.



1 Click **[Help]**.

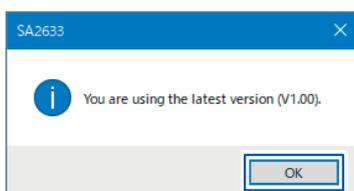


2 Click **[Version]**.
The version verification window opens.



If the software is in the older version, a message for updating the software to the latest version is displayed.

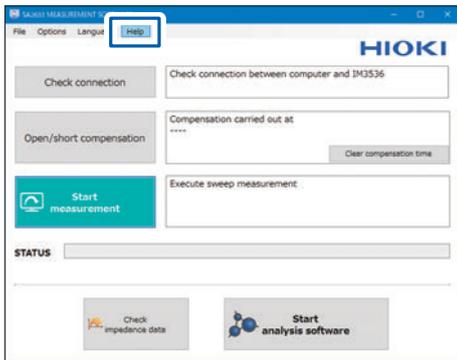
Clicking **[OK]** starts downloading the installer.



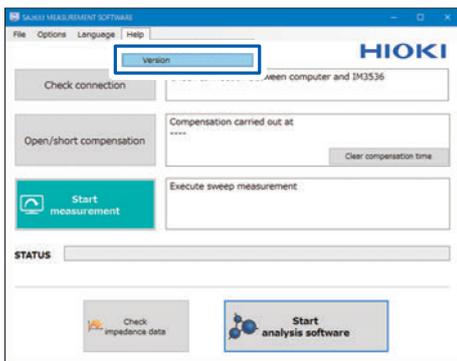
3 Click **[OK]**.

3.15 Checking the Software Version

Check the version of the SA2633 Measurement Software.

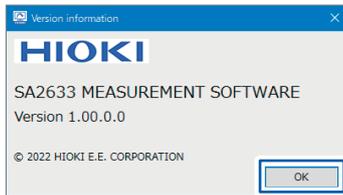


1 Click **[Help]**.



2 Click **[Version]**.

The **[Version information]** window opens.
The software version can be checked.



3 Click **[OK]**.

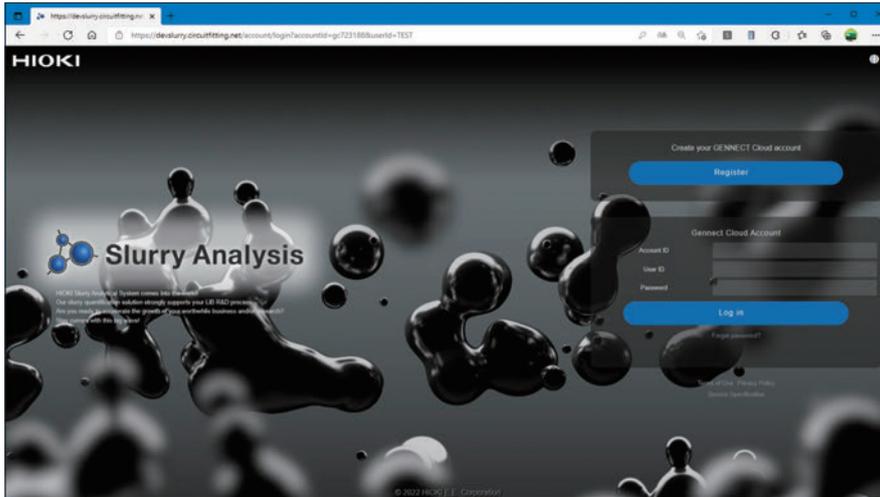
4

Setting the SA2632 Analytical Software

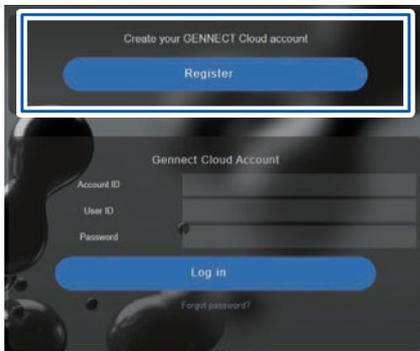
4.1 Creating your GENNECT Cloud Account

To log in to the SA2632 Analytical Software, your GENNECT Cloud account is required. Create your GENNECT Cloud account if you do not have one.

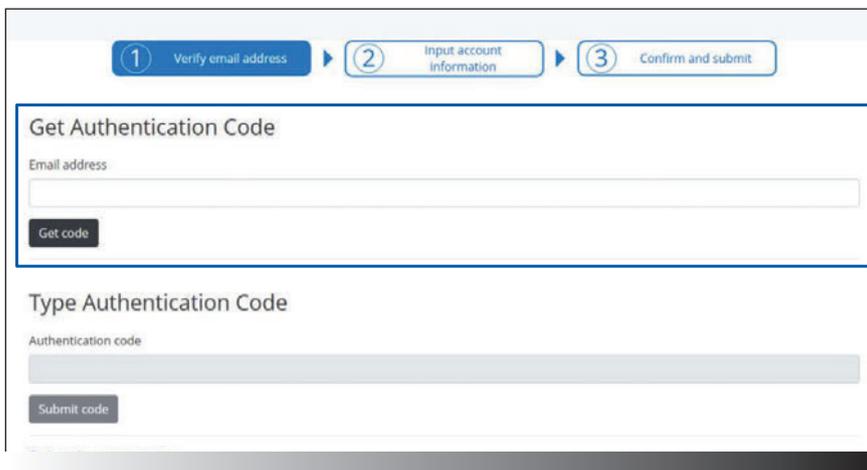
1 Access <https://slurry.circuitfitting.net/>.



2 Click [Register] under [Create your GENNECT Cloud account].



3 Enter your e-mail address and click [Get code].



4

4 Enter the authentication code sent to your e-mail address and click [\[Submit code\]](#).

The screenshot shows a three-step progress bar at the top: 1. Verify email address (highlighted in blue), 2. Input account information, and 3. Confirm and submit. Below the progress bar, the heading is "Get Authentication Code". There is an "Email address" input field with a "Get code" button below it. A second section, "Type Authentication Code", contains an "Authentication code" input field and a "Submit code" button. A "Cancel account creation" link is at the bottom left.

5 Enter your account information (be sure to complete the items with *).

The screenshot shows a three-step progress bar at the top: 1. Verify email address, 2. Input account information (highlighted in blue), and 3. Confirm and submit. The heading is "Input account information" with a red asterisk and "Required" text below it. The form is divided into two sections: "User information" and "Login information".

User information

- Email address*: shioiri@hioki.co.jp
- Your Name*: [empty]
- Company or organization name*: [empty]
- Country*: Andorra (dropdown menu)
- State/Province/Region*: [empty] Not applicable
- City/Wards/Towns/Villages*: [empty] Not applicable
- Address*: [empty]

Login information

- Account ID: gc****
- User ID*: [empty]
- Password*: [empty]
- Password (confirm)*: [empty]

A "Confirm" button is at the bottom center, and a "Cancel account creation" link is at the bottom left.

6 Click **[Confirm]**.

7 Check the **Terms of Use and Privacy Policy of GENNECT Cloud**. If you agree to them, check the check box and click **[Submit]**.

Your GENNECT Cloud account is created.

If you do not agree, no account can be created.

Confirm the Information to be Registered

Company or organization name	HIOKI E. E. CORPORATION
Your Name	Naoto Nakayama
Email address	nao_nakayama@hioki.co.jp
User ID	nao_nakayama
Password	*****

I agree with the Terms of Use and the Privacy Policy of GENNECT Cloud.

[Cancel account creation](#) Modify Submit

Thank you for your registration!

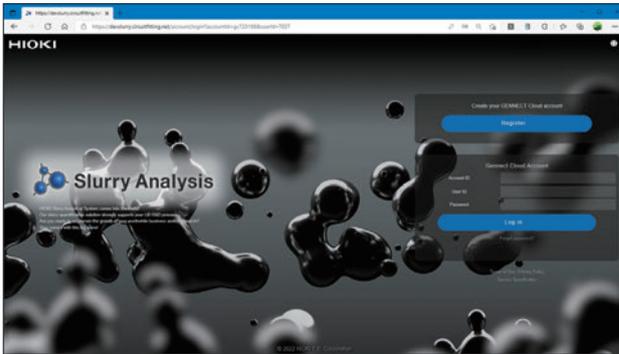
Your account has been successfully created.

Account ID	gc601518
User ID	nao_nakayama
Password	---

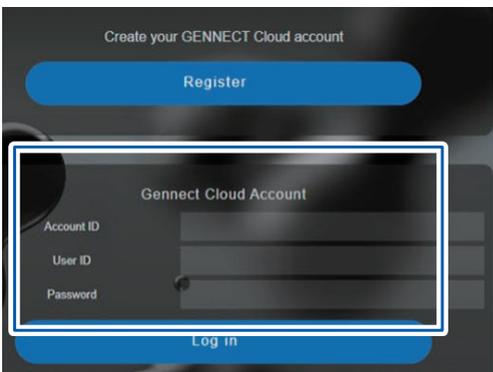
Login

4.2 Logging In to the SA2632 Analytical Software

1 Access <https://slurry.circuitfitting.net/>.



2 Enter your GENNECT Cloud account ID, user ID, and password.



Create your GENNECT Cloud account if you do not have one (p.49).

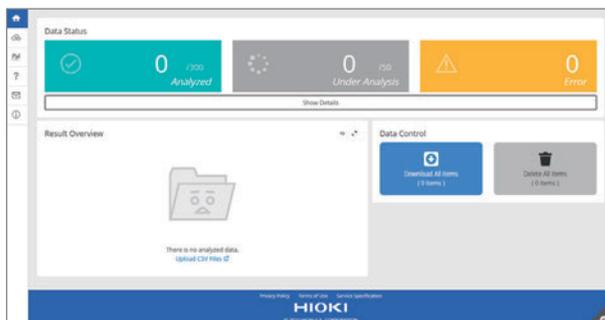
3 Click [Log in].



(For the first time only)

Check the Terms of Use and Privacy Policy.

If you agree to them, check the check box and click [Proceed].

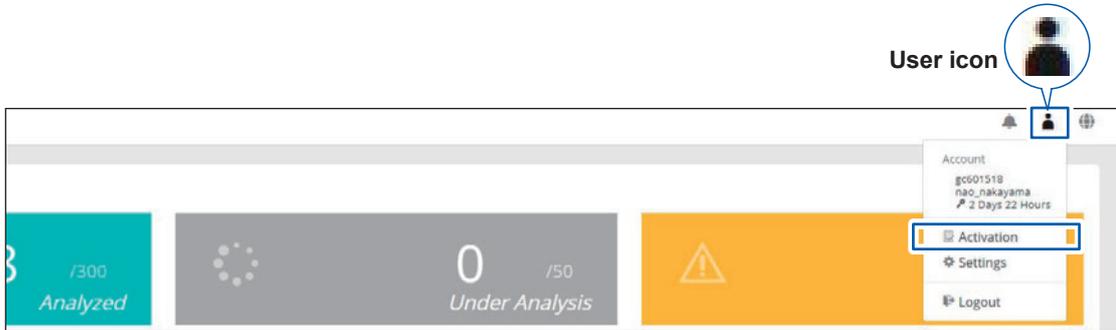


When the login is successful, the SA2632 Analytical Software main screen is displayed.

Main screen

4.3 Activating the License

1 Click the user icon and then click **[Activation]**.



2 Enter the registration code.

The screenshot shows the 'License Activation' form. It includes the following fields: 'Account ID' (with value gc601518), 'User ID' (with value nao_nakayama), 'Password', and 'Registration Code'. An 'Activate' button is located at the bottom left of the form.

3 Click **[Activate]**.

When the activation is successful, the SA2632 Analytical Software main screen is displayed.

4 Click the user icon and then click **[Settings]**.

Check that the duration of the license has been added.

The screenshot shows the 'Settings' page. On the left, there is a sidebar with 'Your Account' selected. The main content area shows account details: 'Account ID' (gc601518), 'User ID' (nao_nakayama), and 'License Expire Date (UTC)' (2022-06-10 07:50:09). A blue box highlights the 'License Expire Date' field. There is also an 'Activate your license' link at the bottom right.

4

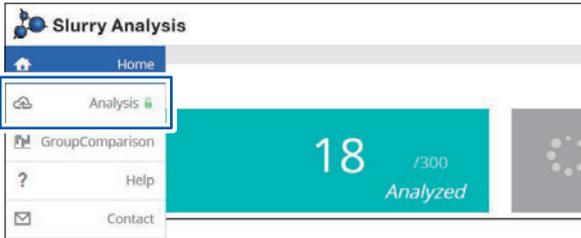
Setting the SA2632 Analytical Software

4.4 Uploading and Analyzing Measurement Data

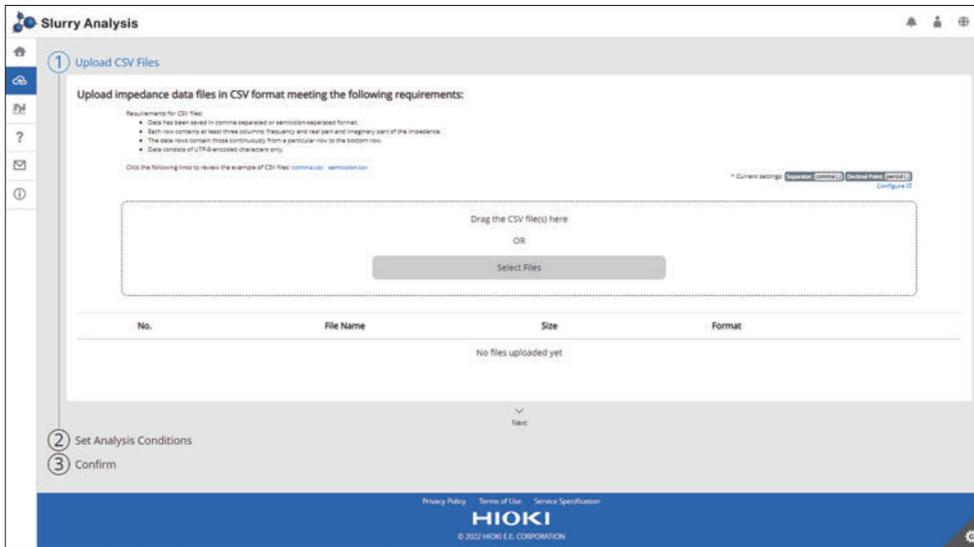
The SA2632 analyzes data uploaded to the cloud.

The analysis result can be checked in the main screen. See “4.5 Checking Analysis Results” (p.62).

1 Click **[Analysis]**.



The analysis screen appears.



2 Select the file to be analyzed.



Drag and drop the CSV data to be analyzed into the area shown above or click **[Select Files]** to select the file.

When multiple files are uploaded to the SA2632 Analytical Software simultaneously, the material information and model settings will be all the same for all the files. In order to perform analyses with different settings, upload all files with the same settings at one time.

Maximum number of files to be uploaded	30 files/time
Maximum size limit of files to be uploaded	Total of approx. 1 MB
File extension	CSV

3 Check the file to be analyzed.

Check that the format of the file to be analyzed is correct.

When an error is displayed, change the format.

Allowable measurement conditions for analysis

Lower frequency	From 0.9 mHz to 110 kHz
Higher frequency	From 190 kHz to 310 MHz
Data point count	From 150 points to 1100 points (logarithmic interval)
Signal to be applied	Constant voltage ± 100 mV
Measurement item	Frequency, R_s (ReZ), and X (ImZ)
File format	CSV

1 Upload CSV Files

Upload impedance data files in CSV format meeting the following requirements:

- Requirements for CSV files:
 - Data has been saved in comma-separated or semicolon-separated format.
 - Each row contains at least three columns: frequency and real part and imaginary part of the impedance.
 - The data rows contain those continuously from a particular row to the bottom row.
 - Data consists of UTF-8-encoded characters only.

Click the following links to review the example of CSV files: [comma.csv](#) [semicolon.csv](#)

* Current settings: Separator: **Comma (,)** Decimal Point: **Period (.)** [Configure](#)

Drag the CSV file(s) here

OR

Select Files

No.	File Name	Size	Format		
1	SA2633_No1_01_1.csv	40.6 KB	Auto-detected OK		
2	SA2633_No1_01_2.csv	40.56 KB	Auto-detected OK		
3	SA2633_No1_02_1.csv	40.58 KB	Auto-detected OK		
4	SA2633_No1_02_2.csv	40.56 KB	Auto-detected OK		
5	SA2633_No2_01_1.csv	40.86 KB	Auto-detected OK		

4

Auto-detected

OK display **File icon** **Recycle bin icon**

SA2633 PC Application (Defau

Error display **File icon** **Recycle bin icon**

When the file format is correct, the **OK** symbol is displayed.

Click the file icon to change the format.

Click the recycle bin icon to delete the file.



Click **[Configure]** at the upper right of the screen to change the CSV file format (separator and decimal point).

See “4.9 Setting the CSV File Format” (p.70).

When an error is displayed, click the file icon to change the format.

- start: Specifies the first data to be analyzed.
- Freq: Specifies the frequency.
- Re(z): Specifies the column of the real part of impedance.
- Im(Z): Specifies the column of the imaginary part of impedance.

Format SA2633 PC Application (Default) ▼

	1	2	3	4	5	6	7
	Frequency(Hz)	AC Status	Rs	X	Z	PH	AC Vmo
start	4	0	4144.34	-57503.3	57652.4	-85.878	0.100938
	4.12	0	3991.13	-56009.7	56151.7	-85.924	0.100937
	4.24	0	3931.62	-54415.6	54557.4	-85.867	0.100936
	4.36	0	3835.17	-52955.4	53094.1	-85.858	0.100936
	4.49	0	3736.04	-51479.5	51614.9	-85.849	0.100935
	4.63	0	3653.3	-49962.9	50096.3	-85.818	0.100932
	4.76	0	3569.4	-48643.2	48774	-85.803	0.100931
	4.9	0	3484.42	-47293.9	47422.1	-85.786	0.100932
	5.05	0	3405.12	-45932.7	46058.7	-85.76	0.100931

When the change is completed, click **[Close]**.

3	37829.6	-85.585	0.1009265	2.67E-06	0	2022/3/18 9:43
5	36792.5	-85.55	0.1009286	2.75E-06	0	2022/3/18 9:43
4	35761.7	-85.518	0.1009296	2.83E-06	0	2022/3/18 9:43
2	34785.5	-85.477	0.1009264	2.90E-06	0	2022/3/18 9:43

Close

4 Click [Next].

1 Upload CSV Files

Upload impedance data files in CSV format meeting the following requirements:

- Requirements for CSV files:
 - Data has been saved in comma-separated or semicolon-separated format.
 - Each row contains at least three columns: frequency and real part and imaginary part of the impedance.
 - The data rows contain those continuously from a particular row to the bottom row.
 - Data consists of UTF-8-encoded characters only.

Click the following links to review the example of CSV files: [comma.csv](#) [semicolon.csv](#)

* Current settings: Separator: [Comma \(,\)](#) Decimal Point: [period \(.\)](#) [Configure \(f\)](#)

Drag the CSV file(s) here

OR

Select Files

No.	File Name	Size	Format		
1	SA2633_No1_01_1.csv	40.6 KB	Auto-detected <small>OK</small>		
2	SA2633_No1_01_2.csv	40.56 KB	Auto-detected <small>OK</small>		
3	SA2633_No1_02_1.csv	40.58 KB	Auto-detected <small>OK</small>		
4	SA2633_No1_02_2.csv	40.56 KB	Auto-detected <small>OK</small>		
5	SA2633_No2_01_1.csv	40.86 KB	Auto-detected <small>OK</small>		

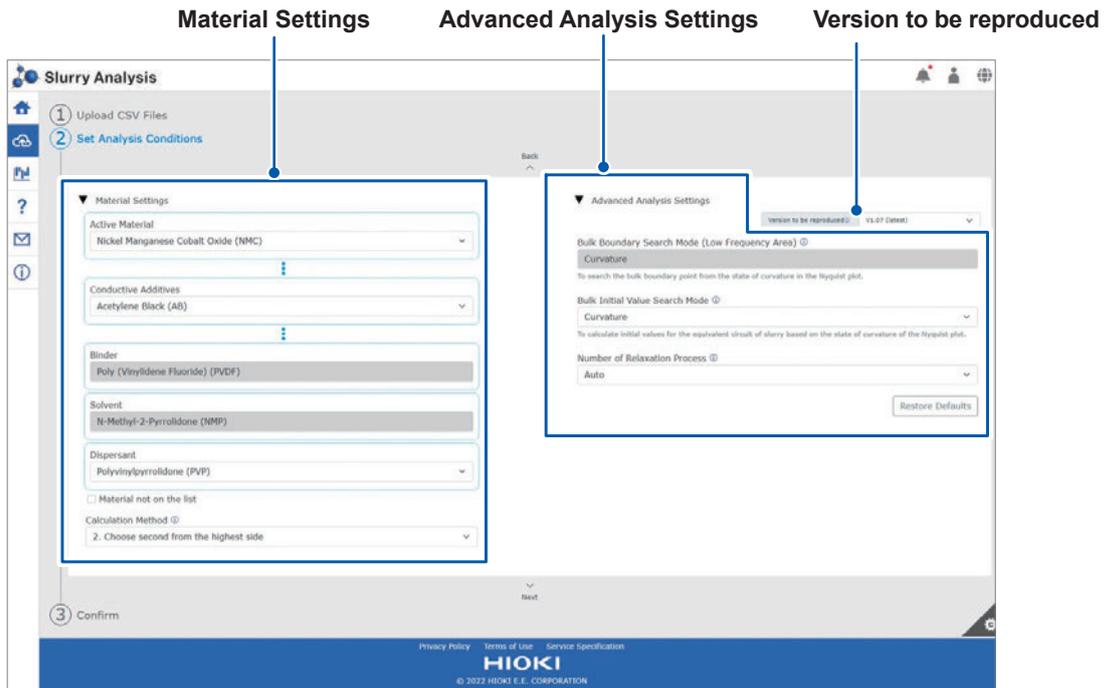
Next

2 Set Analysis Conditions

3 Confirm

4

5 Set analysis conditions.



Material Settings

Select a combination of materials to identify the impedance characteristics (relaxation process) of the conductive materials contained in the slurry. Then use the identified relaxation process to calculate the Rratio and Uniformity.

If a selection cannot be made using the available options, the target relaxation process can be selected from the impedance frequency characteristics.

IMPORTANT

The target relaxation process for the combination of materials is determined based on the results obtained from experiments performed by Hioki.

Even for materials with the same name, results may vary depending on the material manufacturer and grade. First confirm the validity of the analysis results before using the actual material combination.

Advanced Analysis Settings

- Bulk Boundary Search Mode (Low Frequency Area)

The default setting is **Curvature**.

Curvature	To search the bulk boundary point from the state of curvature in the Nyquist plot.
Intersection	To search the bulk boundary point from the number of intersections with a horizontal line in the Nyquist plot.

- Bulk Initial Value Search Mode

The default setting is **Curvature**.

Curvature	To calculate initial values for the equivalent circuit of slurry based on the state of curvature of the Nyquist plot.
Peak	To calculate initial values for the equivalent circuit of slurry based on the peaks of the Nyquist plot.

- Number of Relaxation Process

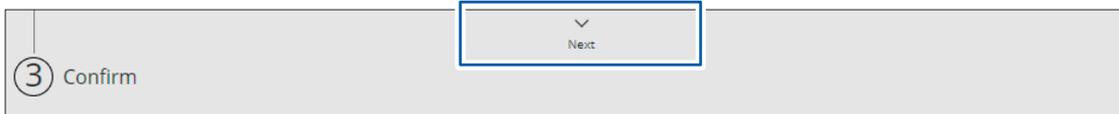
The default setting is **Auto**.

Auto	Automatically determines the number of relaxation processes in the equivalent circuit (R//CPE circuit) based on the fitting accuracy of the equivalent circuit analysis.
1 to 4	Performs analysis by fixing the number of R//CPE circuits in the equivalent circuit to the selected number. Results are output regardless of the fitting accuracy of the equivalent circuit analysis.

Version to be reproduced

Available options for each setting can be filtered to only show those available for each version.

- 6 Click **[Next]**.

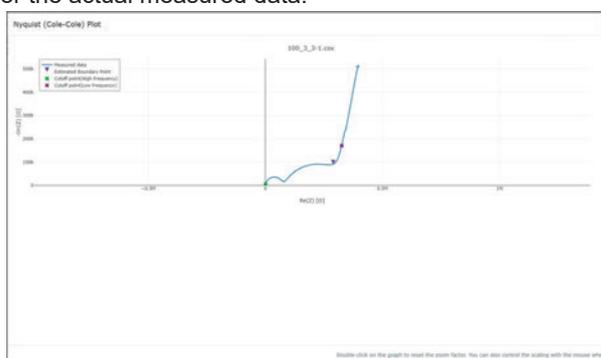


7 Check the files.

File Name	Status	Analysis Frequency Range		Automatic detection Status
		High Frequency	Low Frequency	
100_3_3-1.csv <small>(file)</small>	OK	8000000 Hz	15.24 Hz ▶ Calculated Result :	Auto-detected
100_3_3-2.csv <small>(file)</small>	OK	8000000 Hz	14.38 Hz ▶ Calculated Result :	Auto-detected
100_3_3-3.csv <small>(file)</small>	OK	8000000 Hz	14.8 Hz ▶ Calculated Result :	Auto-detected
100_4_5_3-1.csv <small>(file)</small>	OK	8000000 Hz	19.38 Hz ▶ Calculated Result :	Auto-detected
100_4_5_3-2.csv <small>(file)</small>	OK	8000000 Hz	19.23 Hz ▶ Calculated Result :	Auto-detected
100_4_5_3-3.csv <small>(file)</small>	OK	8000000 Hz	19.22 Hz ▶ Calculated Result :	Auto-detected
100_6_3-1.csv <small>(file)</small>	OK	8000000 Hz	21.6 Hz ▶ Calculated Result :	Auto-detected
100_6_3-2.csv <small>(file)</small>	OK	8000000 Hz	23.57 Hz ▶ Calculated Result :	Auto-detected
100_6_3-3.csv <small>(file)</small>	OK	8000000 Hz	24.26 Hz ▶ Calculated Result :	Auto-detected

File Name

Click **Plot** to display the Nyquist plot of each measured value. Bulk boundary points (boundaries between arcs and straight lines) and cutoff frequencies are displayed for the actual measured data.



Status

Displays the upload status of CSV files. Analysis can begin once the upload status of all files changes to OK.

Analysis Frequency Range

Use to change the cutoff frequency. Analysis is then performed using the selected frequency range.

Automatic detection Status

Displays the status of the cutoff frequency setting.

Trash

Use to delete data from the list.

Batch Operation

Use to set all cutoff frequencies at once. Select multiple files and click **Batch Operation**.

8 Check analysis conditions.

Check material settings and analysis settings.

Item	Value
Active Material	Nickel Manganese Cobalt Oxide (NMC)
Conductive Additives	Acetylene Black (AB)
Binder	Poly (Vinylidene Fluoride) (PVDF)
Solvent	N-Methyl-2-Pyrrolidone (NMP)
Dispersant	Polyvinylpyrrolidone (PVP)
Calculation Method	2. Choose second from the highest side
Bulk Boundary Search Mode (Low Frequency Area)	Curvature
Bulk Initial Value Search Mode	Curvature
Number of Relaxation Process	Auto

9 Click **[Submit and Analyze]**

Upload files to be analyzed and run the analysis.

Item	Value
Active Material	Nickel Manganese Cobalt Oxide (NMC)
Conductive Additives	Acetylene Black (AB)
Binder	Poly (Vinylidene Fluoride) (PVDF)
Solvent	N-Methyl-2-Pyrrolidone (NMP)
Dispersant	Polyvinylpyrrolidone (PVP)
Calculation Method	2. Choose second from the highest side
Bulk Boundary Search Mode (Low Frequency Area)	Curvature
Bulk Initial Value Search Mode	Curvature
Number of Relaxation Process	Auto

Submit and Analyze

Analysis time is approximately 1 minute. Analysis time will vary depending on the load condition of the analysis server and analysis conditions.

Once analysis has started, the SA2632 Analytical Software main screen will be displayed.

Analysis results can be checked on the main screen.

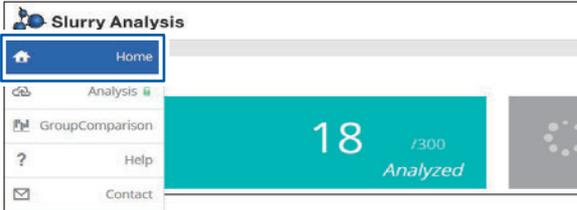
See “4.5 Checking Analysis Results” (p.62)

4.5 Checking Analysis Results

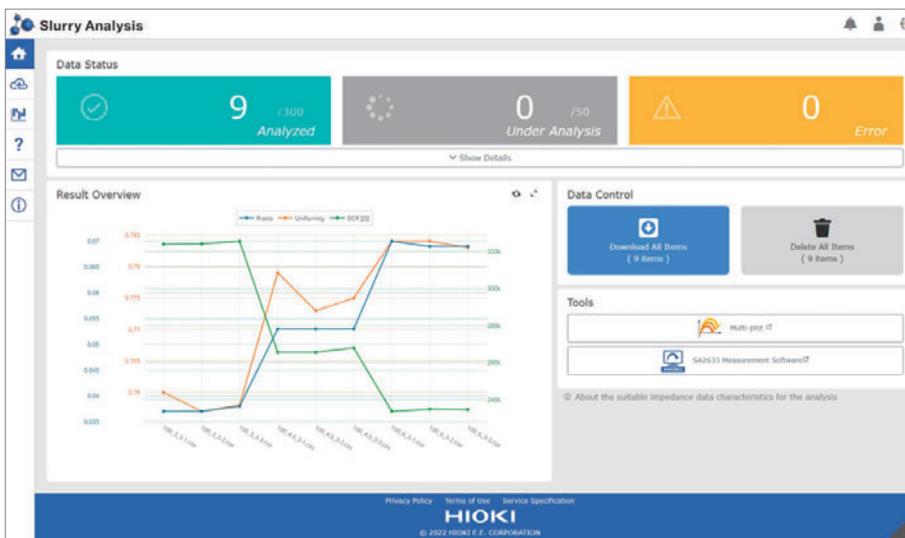
The results of analysis performed using the SA2632 Analytical Software can be grouped and analyzed.

The analysis data can be downloaded. See “4.6 Downloading Analysis Results” (p.65).

1 Click [Home].



The main screen appears.

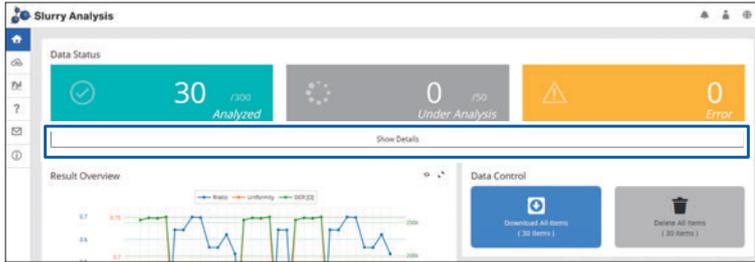


Click the refresh icon to update the graph.

Refresh icon



2 Click [Show Details].



3 Check the analysis results.

The Slurry Analytical System analyzes the electrical properties of slurries by replacing the properties with an equivalent circuit and calculates the following quantitative indexes.

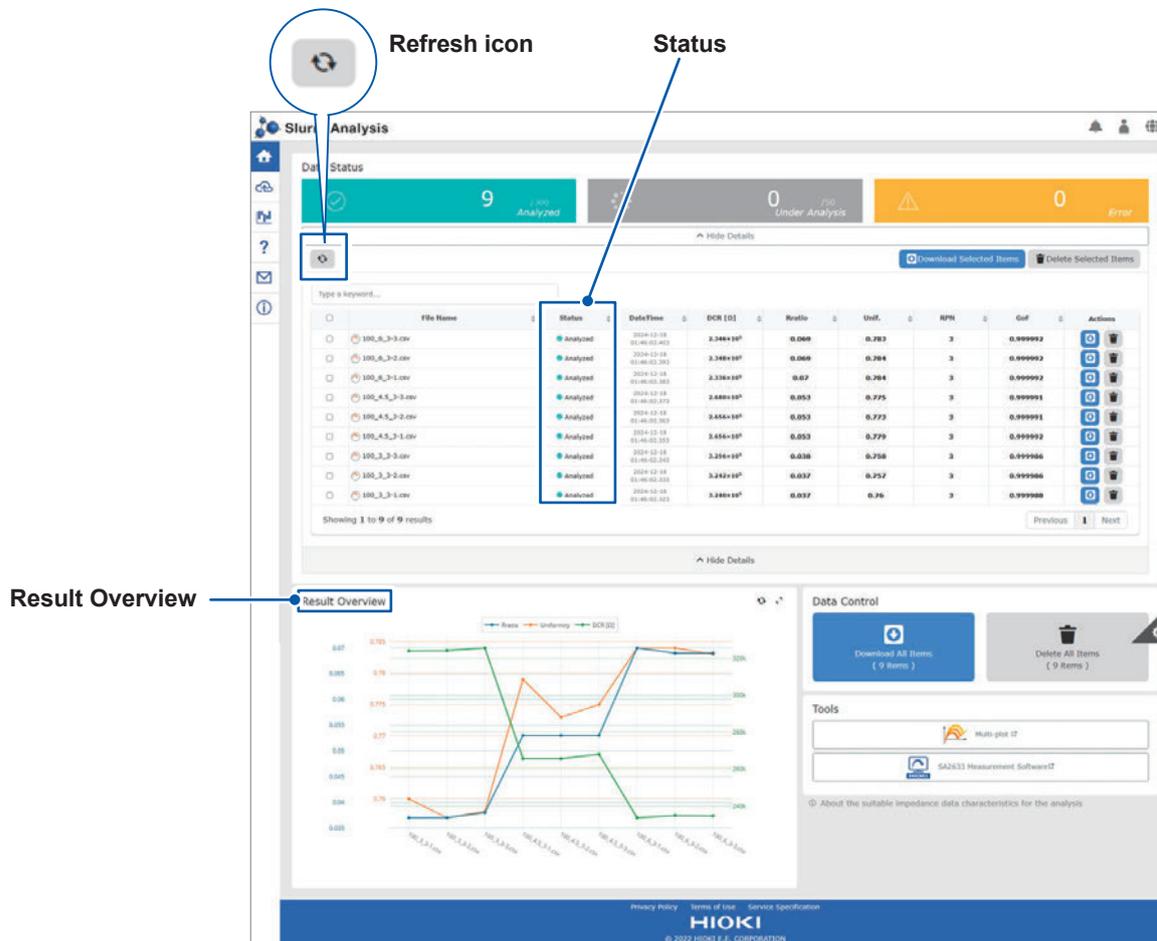
DCR (Direct current resistance)	Sum of resistance components in an equivalent circuit with slurry electrical properties
Rratio (Resistance ratio)	Ratio of resistance components of a conductive material in DCR
Unif. (Uniformity)	Distribution of relaxation by a conductive material
RPN	Number of relaxation processes

Analysis results can be refreshed by clicking the Refresh icon.

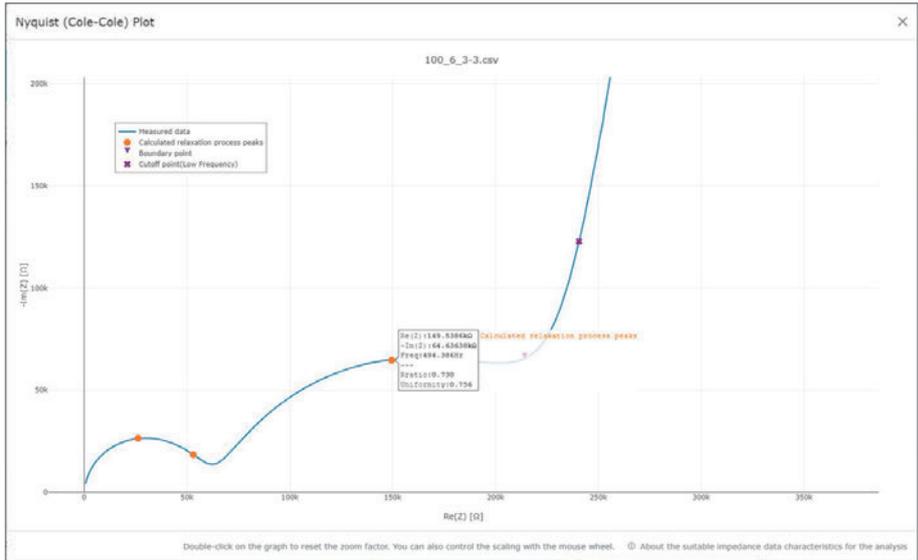
Analysis statuses are shown under **Status**. If analysis fails, an error code will be displayed.

See “Analysis error codes” (p.86)

The graph of the analysis result can be checked in **[Result Overview]** of the main screen of the SA2632 Analytical Software.

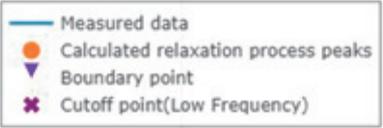


Click  on a file name to check the analysis results on a Nyquist plot of the actual measured data.

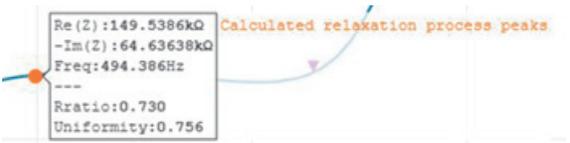


Analysis results that can be checked on the Nyquist plot

- Relaxation process peaks calculated by analysis
- Boundary points of arcs and lines
- Frequency range used for analysis



The Ratio and Uniformity of the relaxation can be confirmed by placing the mouse cursor on the peak of the calculated relaxation process.

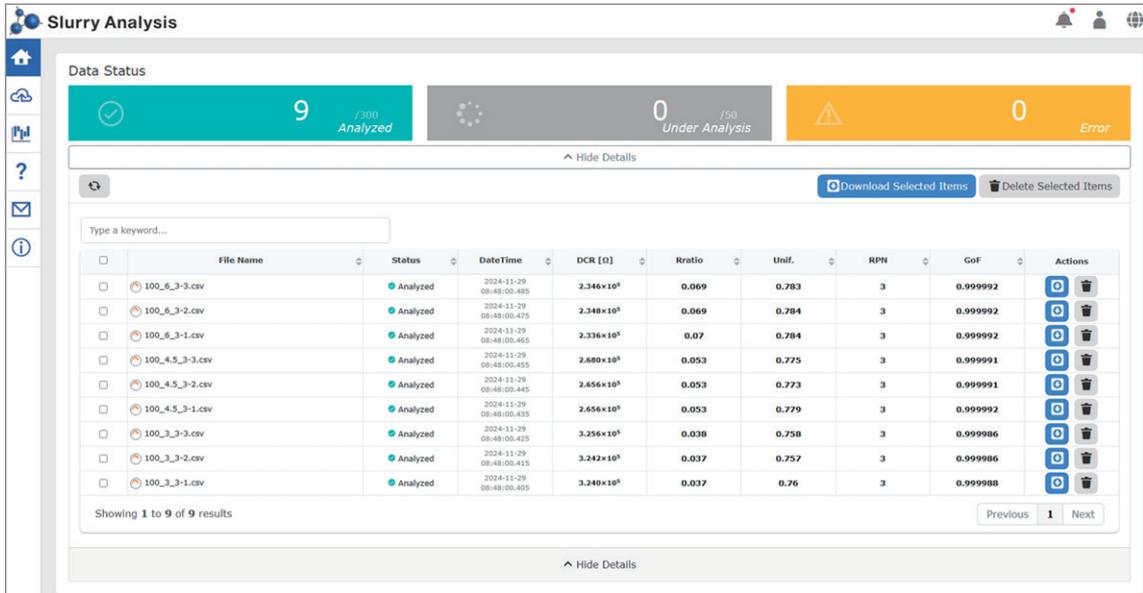


4.6 Downloading Analysis Results

The data of analysis performed using the SA2632 Analytical Software can be downloaded in the CSV file format.

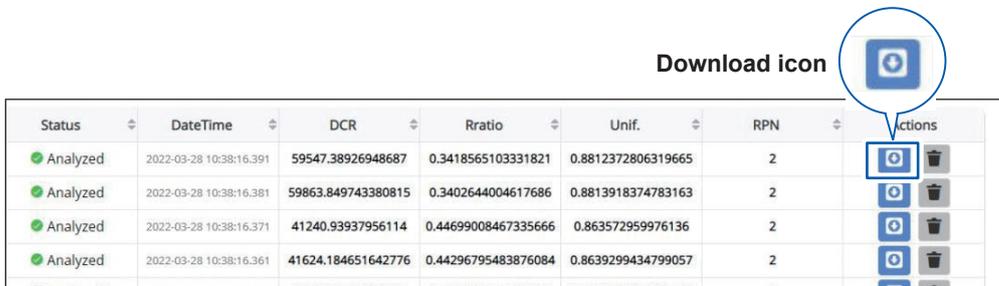
1 Display the analysis result details.

See “4.5 Checking Analysis Results” (p.62).

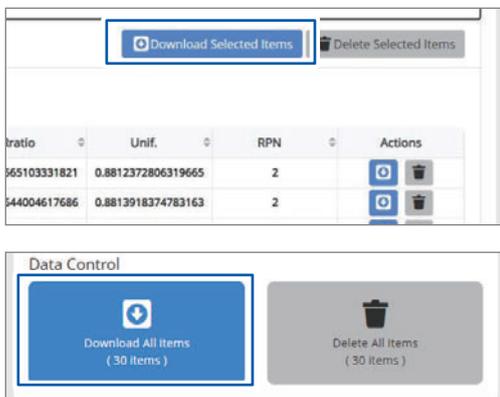


2 Click the download icon for the analysis result to be downloaded.

The download screen of the browser opens.



Multiple files can also be download in a batch.



Downloading the selected items

All files with the check box selected can be downloaded (when the analysis results are displayed).

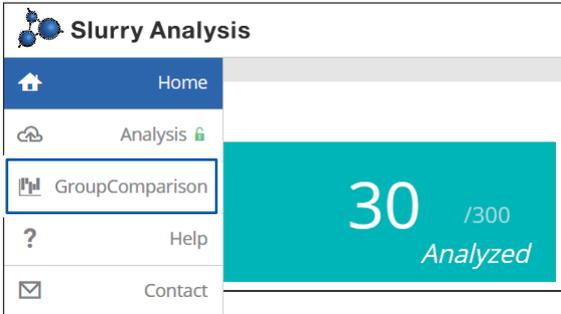
Downloading all items

All files can be downloaded in a batch (when no analysis results are displayed).

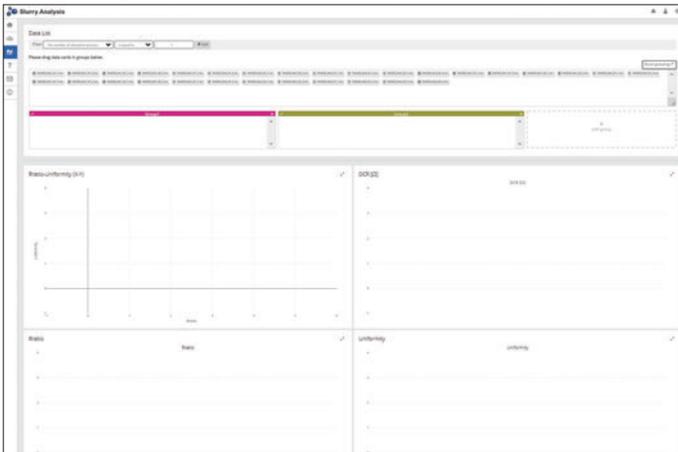
4.7 Comparing Analysis Results in Groups

The result of analysis performed using the SA2632 Analytical Software can be grouped and analyzed.

1 Click **[Group Comparison]**.



The group comparison analysis screen appears.

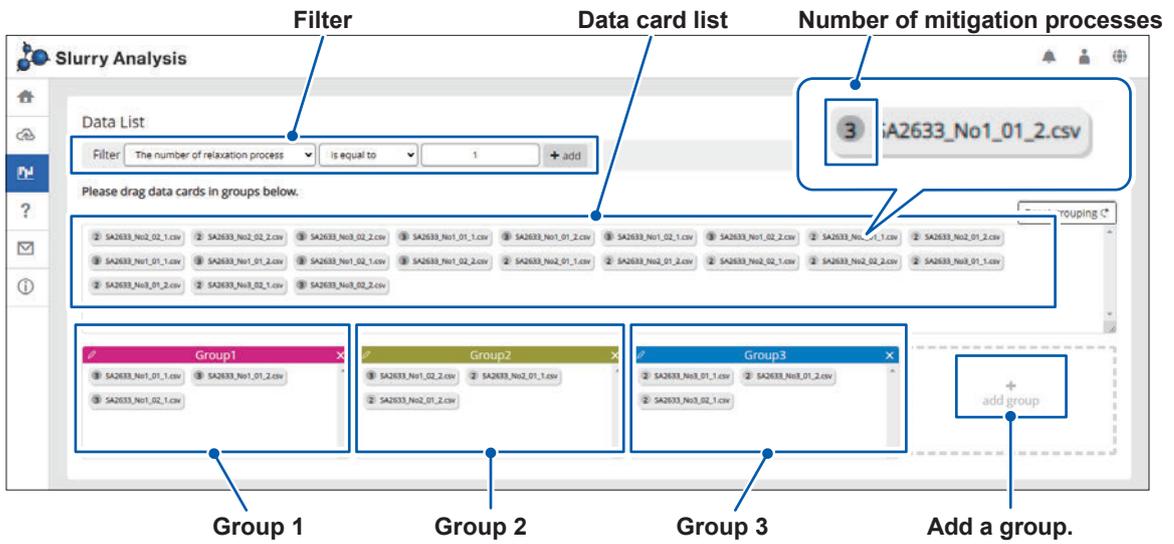


2 Select the file to be analyzed.

Drag and drop the data cards to be grouped from the data card list.

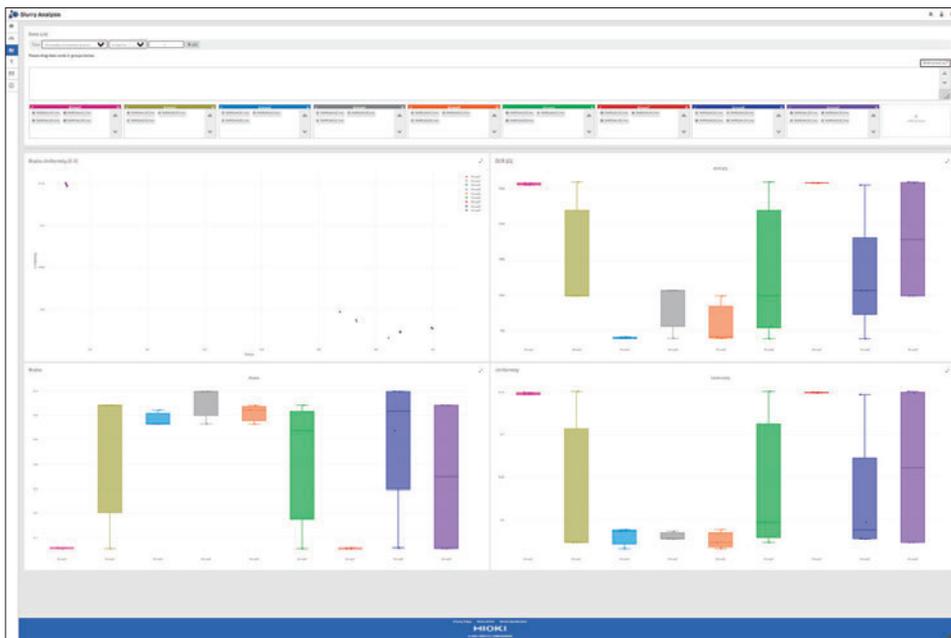
Click on **[Add]** in the filter to filter by the number of mitigation processes or by file name.

Click **[add group]** to increase the number of groups.

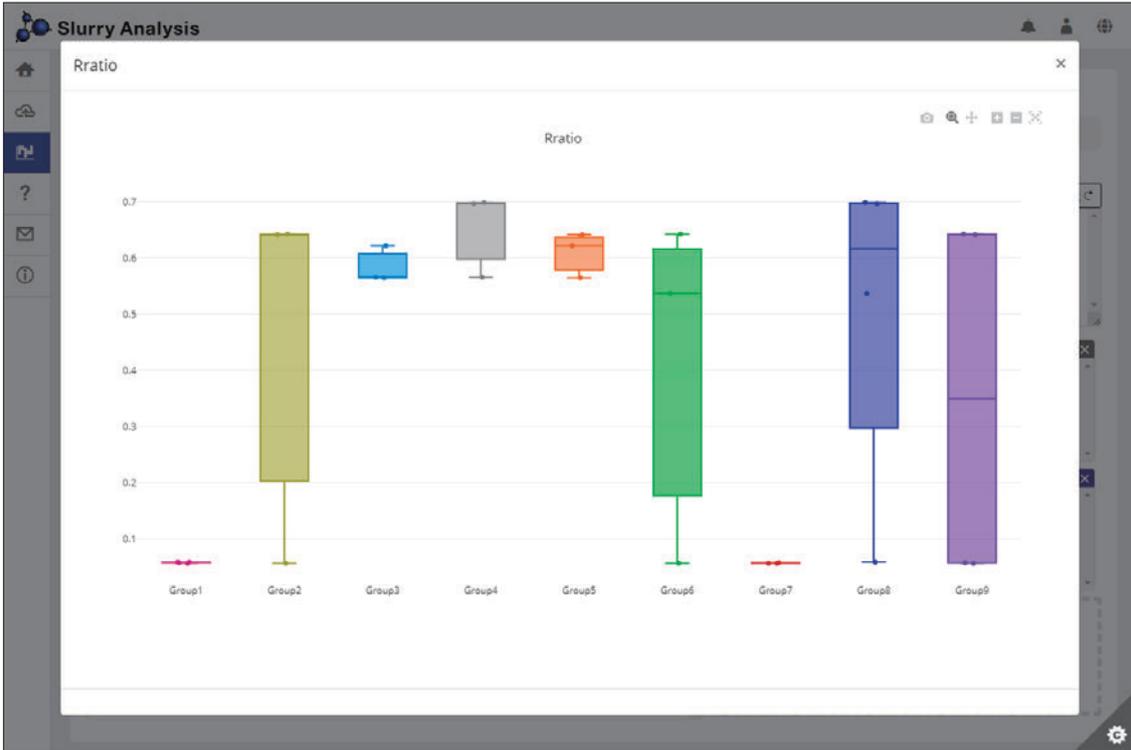


3 Compare the analysis results.

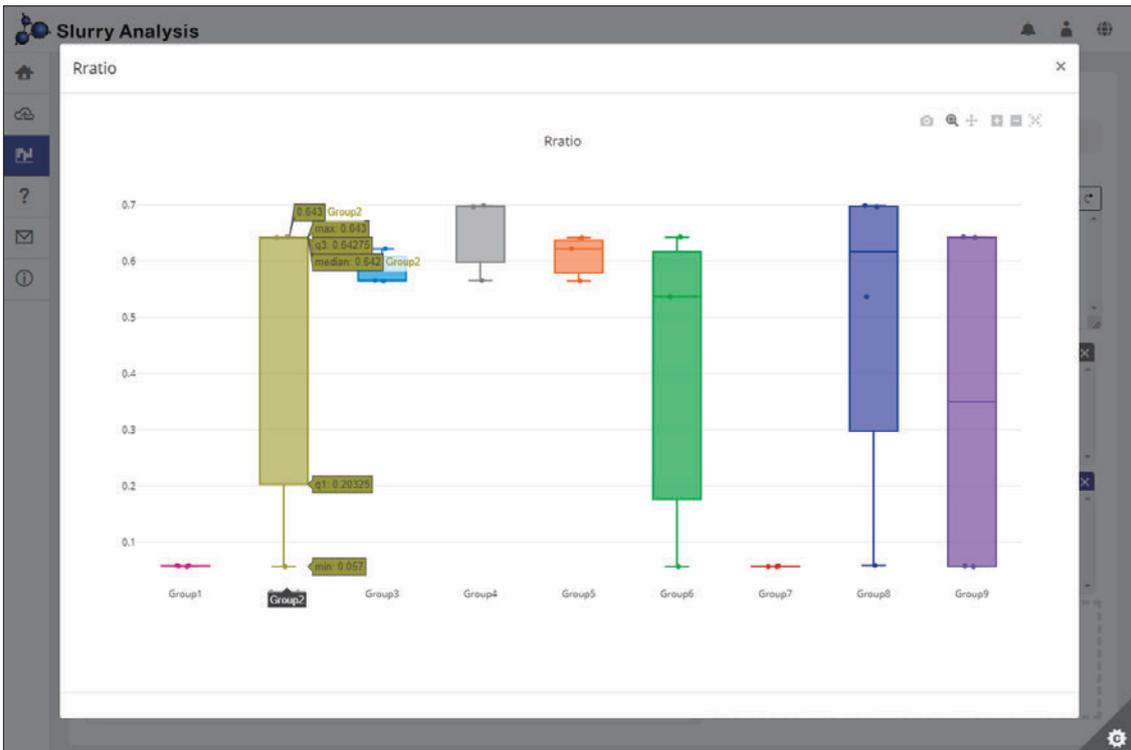
Display example (comparing 9 groups)



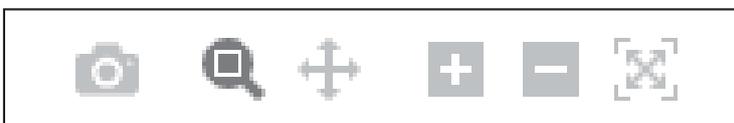
Click the arrow icon at the upper right of each graph to display an expanded view.



Move the cursor onto the graph to display the values.



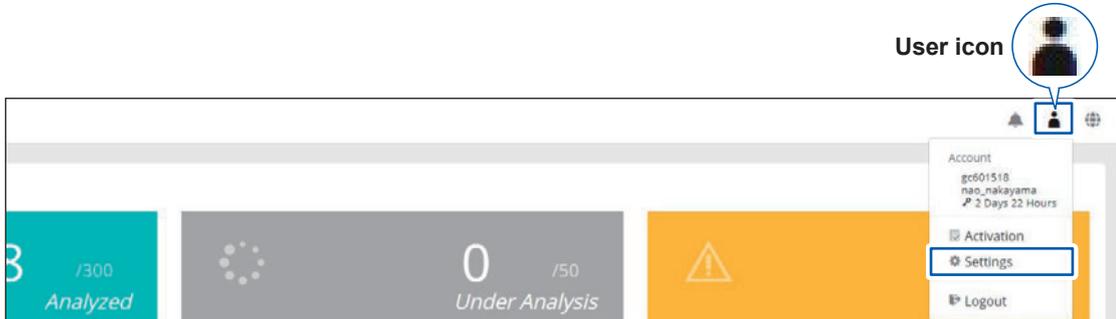
The icons located at the upper right of each graph allow you to perform various operations.



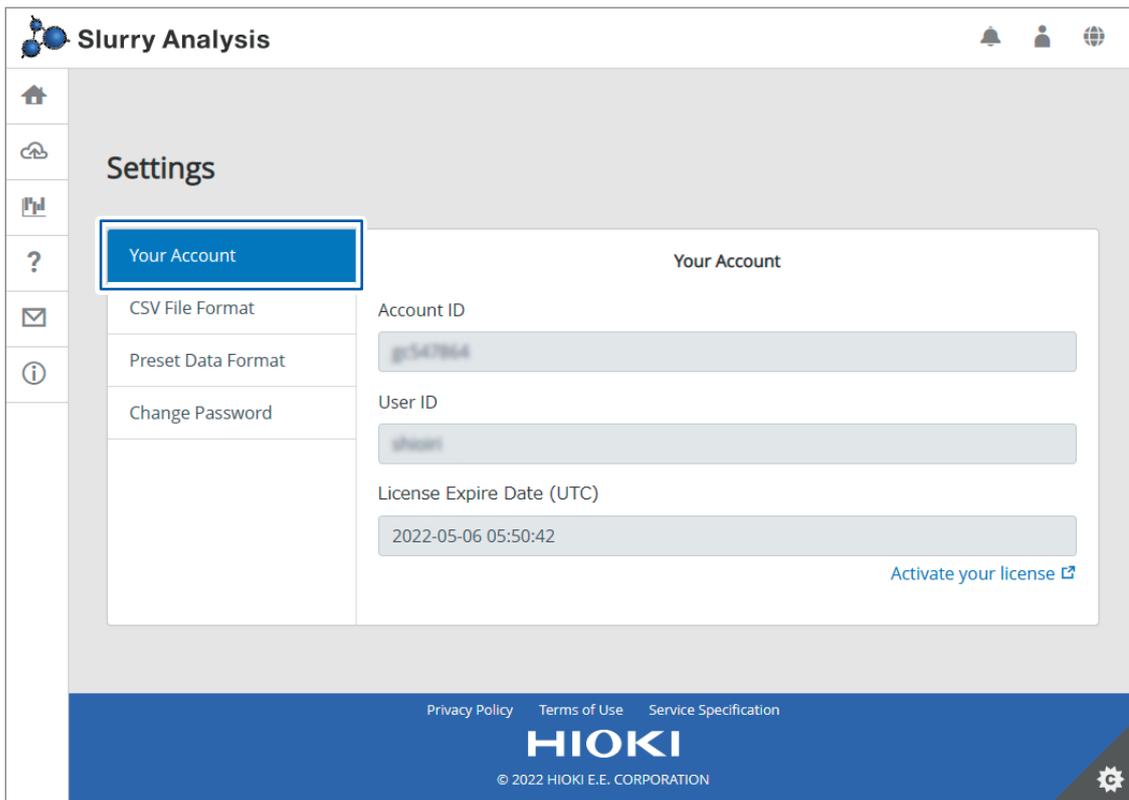
4.8 Checking the Account Information

The account information can be checked.

- 1 Click the user icon and then click [Settings].



- 2 Click [Your Account].



4

Setting the SA2632 Analytical Software

Account ID

Displays the account ID.

User ID

Displays the user ID.

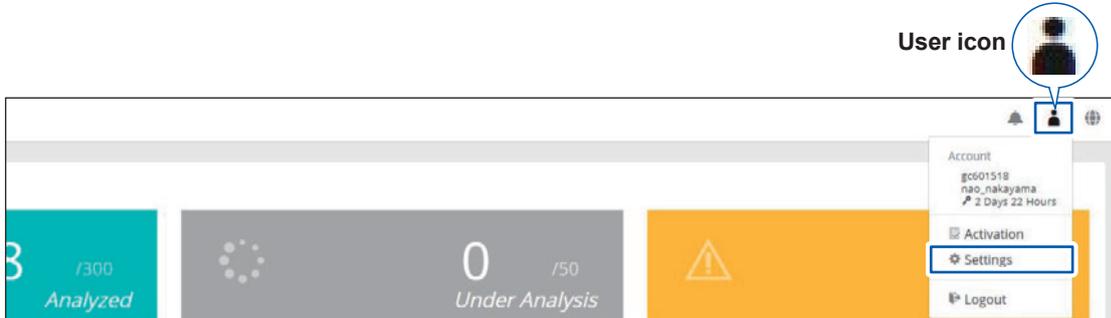
License Expire Date

Displays the date and time the license expires.

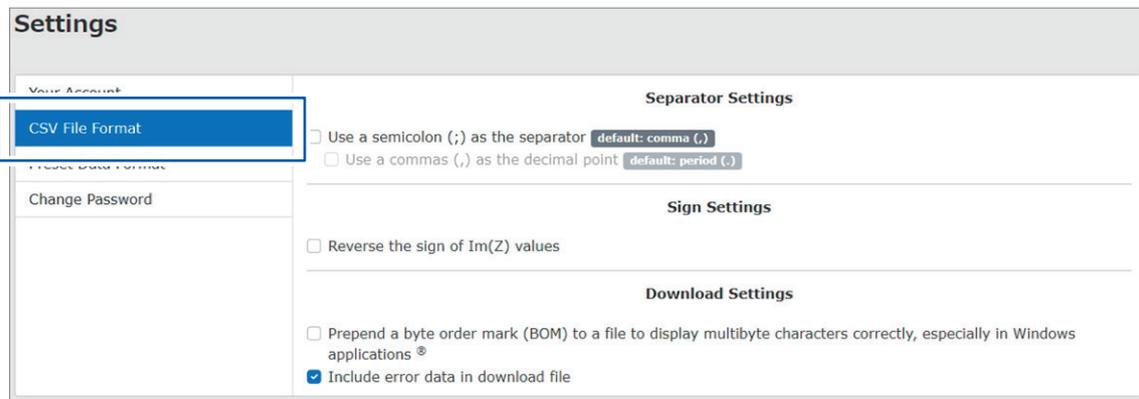
4.9 Setting the CSV File Format

The CSV file format can be set.

- 1 Click the user icon and then click [\[Settings\]](#).



- 2 Click [\[CSV File Format\]](#).



- 3 Set the separator, decimal point, and sign.

The default setting for the separator is a comma (,).
To change it to a semicolon (;), check the check box.

The default setting for the decimal point is a period (.).
To change it to a comma (,), check the check box.

Set the sign of ImZ.

If the sign of the Im(Z) value in the CSV file is positive, check the check box.



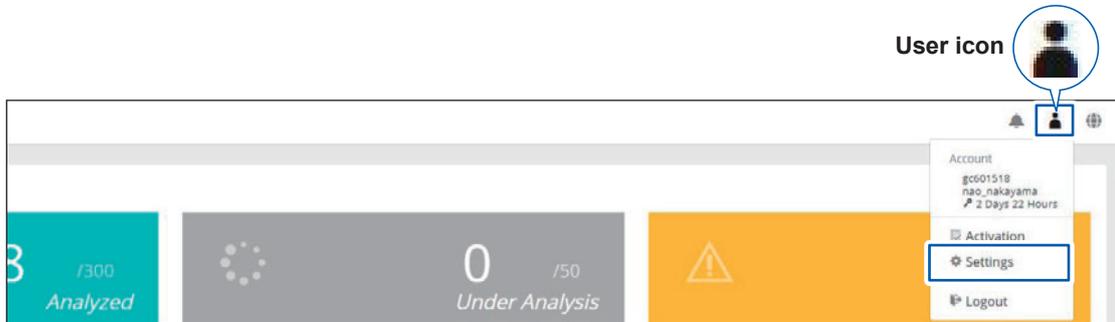
- 4 Set to add a byte order mark for download.

To add a byte order mark (BOM) to the beginning of the downloaded CSV file, check the check box.

4.10 Presetting the Data Format

Registering the output data format of an LCR Meter of another company makes upload operation easier.

- 1 Click the user icon and then click [\[Settings\]](#).



4

Setting the SA2632 Analytical Software

2 Click [Preset Data Format].

Settings

Your Account

CSV File Format

Preset Data Format

Change Password

Description

You can simplify the upload operation by registering the output data format of your measuring instrument.

The following items of the CSV file format can be set in advance:

- The row number from which the data body starts
- The column number containing frequency
- The column number containing the real part of the impedance
- The column number containing the imaginary part of the impedance

Preset List

Default	Preset Name	Row	Column			
		Data Start Row	Freq.	Re(Z)	Im(Z)	
<input checked="" type="radio"/>	SA2633 PC Application	2	1	3	4	
<input type="radio"/>	HIOKI LCR Application	2	1	3	4	
<input type="radio"/>	HIOKI LCR Application with offset comments	21	1	3	4	

Reset
New

Clicking **[New]** allows you to create a new preset. The following items can be specified.

- **Preset Name:** Any name
- **Data Start Row:** Row number at which the data description starts
- **Column (Frequency):** Column number in which the frequency is indicated.
- **Column (Re(Z)):** Column number in which the impedance (real part) is indicated.
- **Column (Im(Z)):** Column number in which the impedance (imaginary part) is indicated.

New
×

Preset Name:

Data Start Row:

Column (Frequency):

Column (Re(Z)):

Column (Im(Z)):

Cancel
Create

Click **[Create]** to register the items to the list.

Click the pencil icon to edit the preset. After editing, click **[OK]** to update it.

Preset List

Default	Preset Name	Row	Column			
		Data Start Row	Freq.	Re(Z)	Im(Z)	
<input checked="" type="radio"/>	SA2633 PC Application	2	1	3	4	
<input type="radio"/>	HIOKI LCR Application	2	1	3	4	
<input type="radio"/>	HIOKI LCR Application with offset comments	21	1	3	4	
<input type="radio"/>	TEST	2	3	4	5	

Reset
New

Pencil icon

New
×

Preset Name:

Data Start Row:

Column (Frequency):

Column (Re(Z)):

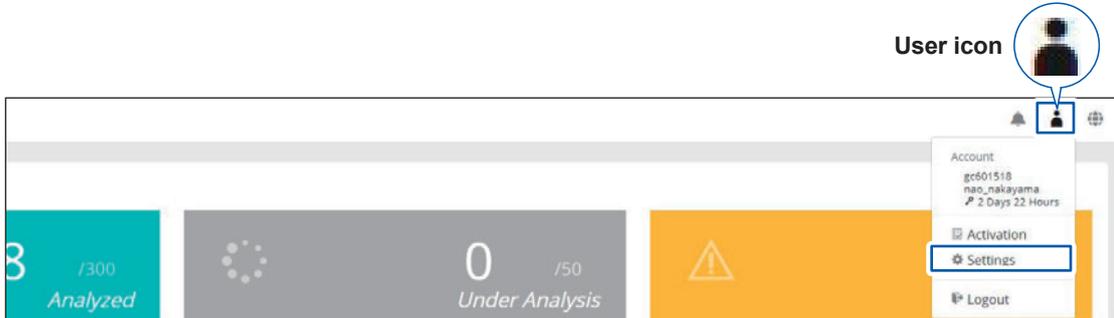
Column (Im(Z)):

Cancel
OK

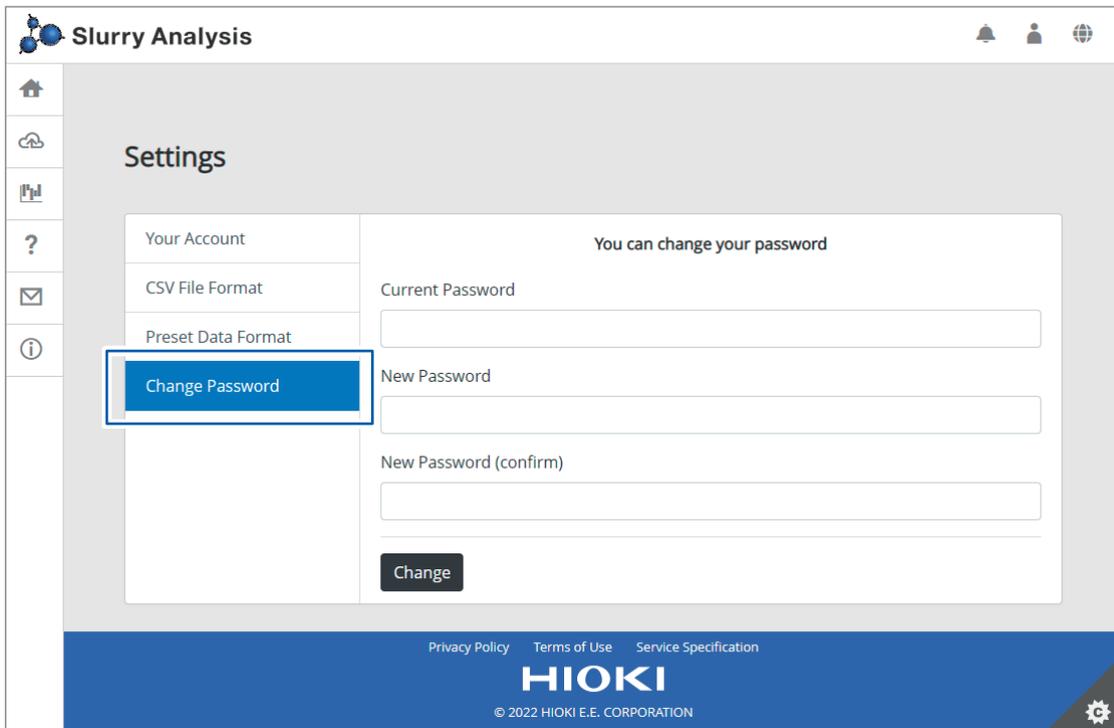
4.11 Changing the Password

The password can be changed.

- 1 Click the user icon and then click **[Settings]**.



- 2 Click **[Change Password]**.



Enter the current password.

Enter a new password. Enter the new password again for confirmation.

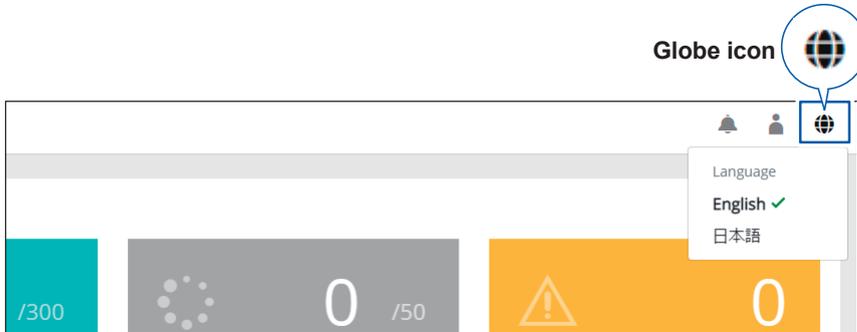
- 3 Click **[Change]**.

The pass word is changed.

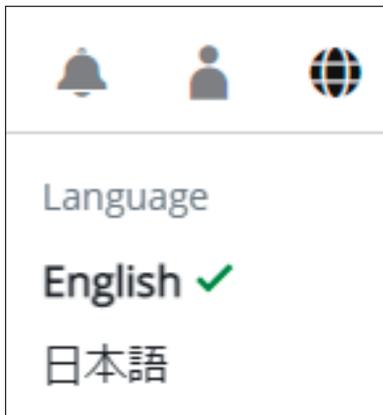
4.12 Switching the Display Language

Select the language to be displayed in GENNECT Cloud.
The default setting is English.

1 Click the globe icon.



2 Select the language from the drop-down list.

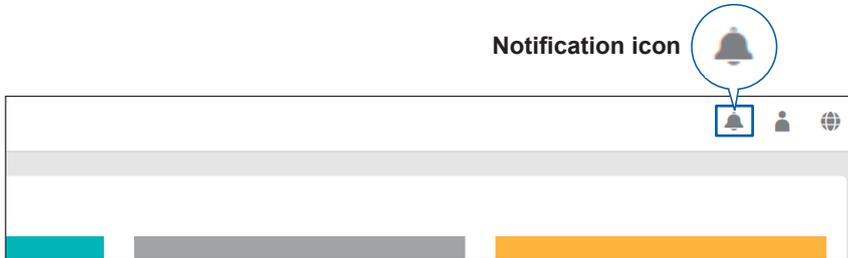


English	Displays information in English.
日本語	Displays information in Japanese.

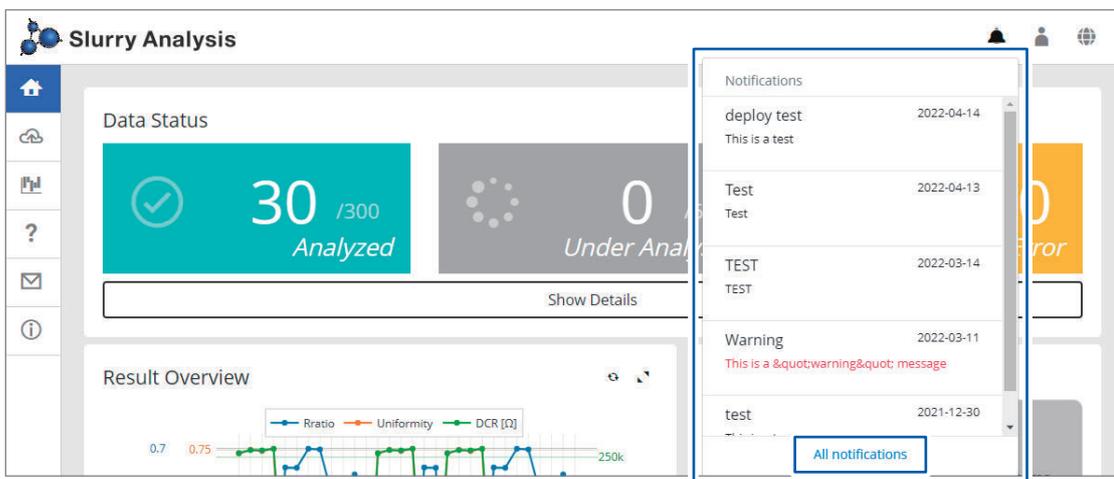
4.13 Checking Notifications

Notifications related to the Slurry Analytical System can be checked.

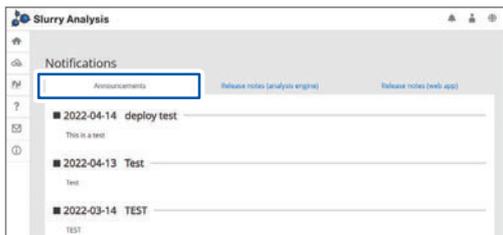
- 1 Click the notification icon.



Notifications related to the Slurry Analytical System are displayed.

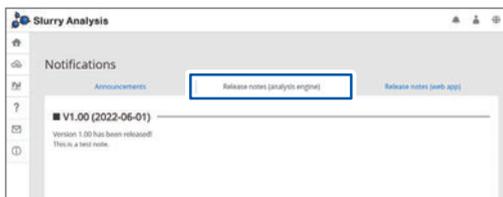


Click **[All notifications]** to check more detailed information.



Announcements

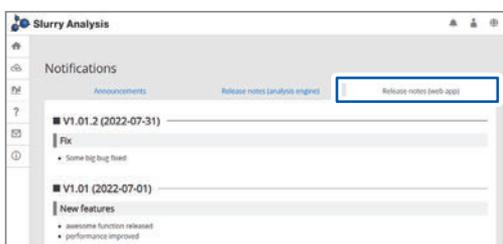
- Notification regarding the problem description, period, and duration of the license added due to the problem after restoration
- Notification regarding the terms of use and privacy policy of this service and changes to the service specifications
- Maintenance notice



Release notes (analysis engine)

Upgrade of the analysis engine

- Overview
- Added functions
- Bug fixes



Release notes (web app)

Upgrade of the web application

- Overview
- Added functions
- Bug fixes

The specifications apply to the Slurry Analytical System.
For the specifications of the IM3536 LCR Meter, refer to the IM3536 Instruction Manual.

5.1 SA2632 Analytical Software

System requirements (computer)	Memory: 512 MB or more Hard disk: 1 GB or more of available space Display: 1024 × 768 dots or more, 65,536 colors or more Web browser verified for operation: Microsoft Edge and Google Chrome, both of which run on Windows 11, Windows 10 Pro, or Windows 8.1 Pro Google Chrome, which runs on macOS
Login function	The login screen is displayed when https://slurry.circuitfitting.net/ is accessed. The analysis related screen (my page) is displayed when you log in using the GENNECT account.
License authentication	30-day license, 365-day license The analysis function is only available when the license is activated.
Analysis method	Equivalent circuit analysis of impedance data and calculation of various indexes
Analysis item	<ul style="list-style-type: none"> • DCR • Rratio • Uniformity
Impedance data file upload	<ul style="list-style-type: none"> • Maximum number of files to be uploaded simultaneously: 30 • Total size limit of files to be uploaded: 1 MB • File extension: CSV Files uploaded simultaneously have the same material information and analysis conditions.
Parameters required for analysis	Lower frequency: from 0.9 mHz to 110 kHz Higher frequency: from 190 kHz to 310 MHz Data point count: from 150 points to 1100 points (logarithmic interval) Measurement frequency, f ; equivalent series resistance, R_s ; reactance, X
Number of data point required for analysis	The numbers differ depending on the frequency range. (typical) <ul style="list-style-type: none"> • 1 mHz to 200 mHz: 700 to 1000 points at logarithmic intervals • 1 mHz to 8 MHz: 1000 points at logarithmic intervals • 4 Hz to 8 MHz: 500 to 1000 points at logarithmic intervals • 4 Hz to 300 MHz: 1000 points at logarithmic intervals • 100 kHz to 300 MHz: 500 to 1000 points at logarithmic intervals
Material information selection	<ul style="list-style-type: none"> • Active material type (Select from options.) • Conductive additives type (Select from options.) • Binder substance type (Select from options.) • Solvent type (Select from options.) • Dispersant (Select from options.) • Material not on the list (check button) • Calculation method (Select from options.)
Analysis condition selection	<ul style="list-style-type: none"> • Relaxation process count automatic determination algorithm: Auto, 1, 2, 3, 4 • Bulk-boundary finding mode (lower frequency): curvature finding, intersection-point finding • Bulk initial value search mode: Curvature, Peak
Analysis time (representative value)	<ul style="list-style-type: none"> • Approx. 1 minute/file (Varies depending on the impedance data, load condition of the analysis server, and analysis conditions.) • Number of files to be simultaneously analyzed: 50
Progress display	<ul style="list-style-type: none"> • Total file number per status (analyzed/under analysis/error) • Displays the status of each file.

Calculation result status display	Analysis error description
Display and output type	<ul style="list-style-type: none"> • DCR: Exponential format 4 valid digits, "x.xxxE+00" "Ω" • Rratio: "0.xxx" (no unit) • Uniformity: "0.xxx" (no unit) • Number of relaxation processes • Graph display: File name - Index (X-Y), Group name - Index (X-Y), Ratio - Uniformity (X-Y)
Analysis result download	<p>Click the download button after analysis is completed to download the result to a user-specified folder.</p> <p>Analysis results can be downloaded in a batch or individually, or results can be selected for download.</p> <p>File extension: CSV</p>
Language	Japanese, English (default setting: English)
Version information display	Displays the version information (web app, analysis), update history.
Retention of files in analysis	Analysis is performed in the back-end even when you log out during analysis.
Analysis result management	<p>Allows you to delete analysis results in a batch or individually, or select results to be deleted. Up to 300 results can be retained per account (including error files).</p> <p>Analysis results can be retained for 30 days after the license expires (deleted on the 31st day).</p>
Automatic logout	Timeout period: 3 hours
Agreement to the terms and conditions	The software can be used when you agree to the Terms of Use and Privacy Policy.
Effective period	By the hour

5.2 SA2633 Measurement Software

System requirements (computer)	<p>Memory: 512 MB or more Hard disk: 1 GB or more of available space Display: 1,024 × 768 dots or more, 65,536 colors or more Interface: USB 2.0 or more to be installed OS: Windows 8.1 (32-bit/64-bit) Windows 10 (32-bit/64-bit) Windows 11 (64-bit) .NET Framework: 4.7.2</p>
Instrument to be controlled	IM3536 LCR Meter
Compensation function	<p>Performs open compensation and short compensation for the instrument to be controlled from the software.</p> <ul style="list-style-type: none"> • Open compensation: Minimizes the influence of stray admittance of the measurement cable and increases the measurement accuracy. • Short compensation: Minimizes the influence of residual admittance of the measurement cable and increases the measurement accuracy. • Compensation start method: Click [Open/short compensation] of the application. • Compensation cancel method: Click [Cancel] of the application during compensation. • Compensation execution date and time recording function: Records the date and time of the last compensation and displays it on the form. Clicking [Clear compensation time] clears the recording date and time.
Measurement start and stop	<p>Performs frequency sweep measurement of the instrument to be controlled under the fixed conditions from the software and saves the measurement results.</p> <ul style="list-style-type: none"> • Compensation start method: Click [Start measurement] of the application. • Compensation cancel method: Click [Cancel] of the application.
Measurement data save function	<p>Outputs the measured impedance data in the file format that can be loaded using the SA2632 Analytical Software. File extension: CSV</p>
Measurement time	Approx. 1 minute
CSV save settings	<p>Specifies the output format of the CSV file to which measurement data is output.</p> <ul style="list-style-type: none"> • Decimal separator: Period (.) / Comma (,) • Delimiter: Comma (,) / Semicolon (;)
Communication settings	<ul style="list-style-type: none"> • Selectable interface type: RS-232C, USB, LAN • RS-232C settings: Baud rate: 9600 bps, 19200 bps, 38400 bps, 57600 bps Flow control: OFF (fixed) Terminator: CR+LF (fixed) • USB settings: COM port: Searches for the IM3536 connected to the computer with a USB and automatically connects to it. Terminator: CR+LF (fixed) • LAN settings: IP address: 3-digit number from 0 to 255 × 4 (Default setting: 192.168.000.001) Port number: 1024 to 65535 (Default setting: 3500) Terminator: CR+LF (fixed)

Instrument settings	Measurement signal: Constant voltage 0.101 V Range: Automatic Measurement speed: Slow Average: Off Synchronization: 0.001 s Measurement items: R_s (equivalent serial resistance, ESR), X (reactance), f (frequency) <ul style="list-style-type: none">• Start frequency: 4.00 Hz to 10.000 MHz (Default setting: 4.00 Hz)• Stop frequency: 4.00 Hz to 10.000 MHz (Default setting: 8.000 MHz)• Number of sweep points: 2 to 999 points (Default setting: 500 points)
Version information display	Displays the version information.
Automatic update function	Automatically updates to the latest version (only when connected to Internet) Update check function when the software starts up: ON/OFF

5.3 SA9001 Electrode Cell

Dimensions	Approx. 27W × 42H × 37D mm (1.06"W × 1.65"H × 1.46"D) (including the electrode) With the lid closed: Approx. 27W × 40H × 20D mm (1.06"W × 1.57"H × 0.79"D) (including the electrode)
Weight	Approx. 2.3 g (0.1 oz.)
Material	Container: polypropylene (PP), electrode: brass (nickel plated)
Capacity	Approx. 1 mL
Electrode pin	Number of pins: 2 Length: 10.5 mm ±0.1 mm Diameter (Area where liquid to be measured comes in contact): 3 mm ±0.1 mm Diameter (Area where the fixture comes in contact): 3 mm ±0.1 mm Electrode interval: 6 mm ±0.3 mm Surface finish: Nickel plating
Aspect ratio	Depth: approx. 16.5 mm Diameter: approx. 8.6 mm
Operating temperature and humidity range	23°C ±5°C (73°F ±9°F), 80% RH or less (non-condensing)
Storage temperature and humidity range	-10°C to 50°C (14°F to 122°F), 80% RH or less (non-condensing)
Operating environment	Indoors, altitude up to 2000 m (6562 ft.)
Accessory	Instruction Manual
Product warranty duration	The Electrode Cell is a consumable and is not covered by the warranty.

5.4 SA9002 Test Fixture

Measurable frequency	DC to 10 MHz
Connectable sample	SA9001 Electrode Cell
Residual impedance	Residual resistance during short circuit 200 mΩ or less (reference for 100 Hz) Inter-electrode stray capacitance 0.2 pF or less (reference for 1 MHz)
Dimensions	Approx. 98W × 38H × 24D mm (3.86"W × 1.50"H × 0.94"D) (excluding protruding parts)
Weight	Approx. 210 g (7.4 oz.)
Connection method	BNC connector
Operating temperature and humidity range	23°C ±5°C (73°F ±9°F), 80% RH or less (non-condensing)
Storage temperature and humidity range	-10°C to 50°C (14°F to 122°F), 80% RH or less (non-condensing)
Operating environment	Indoors, altitude up to 2000 m (6562 ft.)
Accessories	Instruction Manual, shorting plate for compensation
Product warranty duration	3 years

6.1 Repair, Calibration, and Cleaning

WARNING



- **Do not modify, disassemble, or repair the product.**

Touching any of the high-voltage points inside the IM3536 is very dangerous. Doing so may cause a fire, electric shock, or injury.

Calibration

The calibration period varies with the conditions and environment of use. It is recommended to determine a calibration period based on those factors and to have the system regularly calibrated by Hioki. Please contact your Hioki distributor to have your system periodically calibrated.

Backing up the data

The system may be reset (The factory default settings may be restored) when it is repaired or calibrated.

Before you ask for repair or calibration, it is recommended to back up (save or record) the measurement conditions and measured data.

Shipping of this system

CAUTION

Observe the following when shipping the product.



- **Remove the accessories and options from the product.**
- **Attach a description of the malfunction when sending the product for repair.**
- **Use the packaging in which the product was initially delivered and then pack that in an additional box.**

Failure to do so could damage the product.

Cleaning

CAUTION



- **If the product becomes dirty, wipe it clean with a soft cloth slightly moistened with water or a neutral detergent.**

Never use solvents such as benzene, alcohol, acetone, ether, ketone, thinners, or gasoline or wipe the product vigorously. The product may be deformed or discolored.

When the mounting part of the Test Fixture is stained, gently wipe it using a soft cloth with a small amount of alcohol.

6.2 Troubleshooting

If damage is suspected, read the “Troubleshooting” section to remedy the problem. If this does not help you, contact your authorized Hioki distributor or reseller.

Before requesting repair

Symptom	Cause	Solution and reference page
The SA9002 Test Fixture cannot be connected to the IM3536 LCR Meter.	The BNC connector is deformed or damaged.	If the connector is deformed or damaged, purchase a new connector.
	The SA9002 Test Fixture is improperly fixed.	Properly fix the SA9002 Test Fixture. “2.5 Mounting the SA9002 Test Fixture” (p.29)
There is variation in the measured values.	<ul style="list-style-type: none"> Air is mixed in with the liquid to be measured when it is poured into the SA9001 Electrode Cell. The liquid level of the SA9001 Electrode Cell is inappropriate. 	“3.4 Putting Liquid to Be Measured into the SA9001 Electrode Cell” (p.35)
	The electrode pins are damaged.	Use new pins.
There is a leak from the electrode of the SA9001 Electrode Cell.	The SF9001 Electrode Cell is deformed or damaged.	Please contact your authorized Hioki distributor or reseller.
It is difficult to pour the liquid into the SA9001 Electrode Cell.	—	If the SA9001 Electrode Cell cannot be stood, it is recommended that you use a micro-tube stand. “3.4 Putting Liquid to Be Measured into the SA9001 Electrode Cell” (p.35)
The liquid to be measured spills when the lid of the SA9001 electrode is closed.	An excessive amount of liquid is put into the Electrode Cell.	Put the liquid so it is below the upper limit line of the SA9001 Electrode Cell. “3.4 Putting Liquid to Be Measured into the SA9001 Electrode Cell” (p.35)
The lid of the SA9001 Electrode Cell cannot close.	An excessive amount of liquid is put into the Electrode Cell.	Put the liquid so it is below the upper limit line of the SA9001 Electrode Cell. “3.4 Putting Liquid to Be Measured into the SA9001 Electrode Cell” (p.35)
	The SF9001 Electrode Cell is deformed or damaged.	Please contact your authorized Hioki distributor or reseller.
The SA2633 Measurement Software and the IM3536 LCR Meter cannot be connected.	The IM3536 LCR Meter is off.	Turn on the power of the IM3536 LCR Meter. “2.6 Turning On the IM3536” (p.30)
	The cable between the IM3536 LCR Meter and the computer is not connected.	Properly connect the IM3536 LCR Meter and the computer using a cable. “2.4 Connecting the IM3536 and Computer” (p.28)

Symptom	Cause	Solution and reference page
Open compensation cannot be performed.	The SA9002 Test Fixture gets dirty.	Clean the SA9002 Test Fixture before performing compensation. "6.1 Repair, Calibration, and Cleaning" (p.83)
	The empty SA9001 Electrode Cell is improperly placed on the SA9002 Test Fixture.	"3.3 Correcting Errors (Open Compensation, Short Compensation)" (p.32)
	The SA9001 mounting part of the SA9002 Test Fixture is deformed or damaged.	If the connector is deformed or damaged, purchase a new connector.
Short compensation cannot be performed.	The SA9002 Test Fixture gets dirty.	Clean the SA9002 Test Fixture before performing compensation. "6.1 Repair, Calibration, and Cleaning" (p.83)
	The compensation shorting plate has contact defect.	"3.3 Correcting Errors (Open Compensation, Short Compensation)" (p.32)
	The shorting plate for compensation is improperly placed on the SA9002 Test Fixture.	–
	The SA9001 mounting part of the SA9002 Test Fixture is deformed or damaged.	If the connector is deformed or damaged, purchase a new connector.
Measurement takes a long time.	When the impedance of liquid to be measured is low, such as 10 Ω DC or less, a constant voltage of 101 mV cannot be applied and correct measurement may not be performed.	–
The impedance data cannot be checked.	<ul style="list-style-type: none"> The computer is not connected to the Internet. A not-specified browser is used. 	Use a web browser that has been verified for operation (Edge, Chrome).
The SA2632 Analytical Software cannot be accessed.		
The CSV file upload format of the SA2632 Analytical Software is not accepted.	The incorrect data format is used.	"4.4 Uploading and Analyzing Measurement Data" (p.54)
The material information of the liquid to be measured cannot be selected.	The material being used is not in the existing material category.	The material information can be selected from the existing material category and analyzed. Adding materials to the material category will be considered. Please contact us using the following contact information if you wish to add materials. slurry_support@hioki.co.jp
Analysis values are different for the same measurement data.	The version of the analysis engine is different.	Use the analysis engine of the same version.

When there is no apparent cause

Reset the IM3536 (perform the system reset) and reconnect it.

See "11 Maintenance and Service" in the IM3536 Instruction Manual.

Error message

When an error occurs in the IM3536, an error message is displayed on the screen.
See the following table to check the error information and troubleshooting.

Error message	Solution and reference
Open compensation failed. Check the settings.	Check the open compensation settings. "3.3 Correcting Errors (Open Compensation, Short Compensation)" (p.32)
Short compensation failed. Check the settings.	Check the short compensation settings. "3.3 Correcting Errors (Open Compensation, Short Compensation)" (p.32)
Cannot connect to IM3536. Check COM port.	Check the RS-232C settings of the IM3536. IM3536 Instruction Manual

Analysis error codes

Error code	Details
E002	The number of measurement data is invalid. Check the "Allowable measurement conditions for analysis" (p.55)
E003	The minimum frequency of the measurement data is outside the range. Check the "Allowable measurement conditions for analysis" (p.55)
E004	The maximum frequency of the measurement data is outside the range. Check the "Allowable measurement conditions for analysis" (p.55)
E005	The frequencies of the measurement data are not in logarithmic intervals. Check the "Allowable measurement conditions for analysis" (p.55)
E006	Automatic cutoff of low frequency data failed. Please set the cutoff frequency manually.
E007	The number of measurement data points after cutoff is invalid. Check the "Allowable measurement conditions for analysis" (p.55)
E008	The minimum frequency of the measurement data after cutoff is outside the range. Check the "Allowable measurement conditions for analysis" (p.55)
E009	The maximum frequency of the measurement data after cutoff is outside the range. Check the "Allowable measurement conditions for analysis" (p.55)
E010	The frequencies of the measurement data after cutoff are not in logarithmic intervals. Check the "Allowable measurement conditions for analysis" (p.55)
E011	The impedance of the Low Frequency Area did not fit available equivalent circuit models. Please adjust the cutoff frequency of the Low Frequency Area.
E013	Equivalent circuit analysis failed. This data cannot be analyzed.
E015	The calculation timed out. This data cannot be analyzed.
E016	Failed to determine initial values for equivalent circuit analysis. Change the "Bulk Initial Value Search Mode" in "Advanced Analysis Settings".
E017	The imaginary part of the impedance (ImZ) sign is invalid. Check the file. If the sign of ImZ is positive, check the check box "Reverse the sign of Im(Z) values" under "CSV File Format" in "Settings".
E018	Data density is low. Check the "Allowable measurement conditions for analysis" (p.55)
E020	Relaxation was detected in the low frequency area. Check the validity of the results. Or analyze again after changing the analysis conditions (by fixing the number of relaxations or adjusting the cutoff frequency).

Error code	Details
E021	Multiple relaxations were detected. Check the validity of the results. Or analyze again after changing the analysis conditions (by fixing the number of relaxations or adjusting the cutoff frequency).
E022	The CPE-p of the equivalent circuit is now 1 or more. Check the validity of the results. Or analyze again after changing the analysis conditions (by fixing the number of relaxations or adjusting the cutoff frequency).
E024	The CPE-p of the equivalent circuit is now 1 or more. Check the validity of the results. Or analyze again after changing the analysis conditions (by fixing the number of relaxations or adjusting the cutoff frequency).

6.3 Disposal

Have a waste management company authorized by the relevant local government dispose of the Electrode Cell with the measured liquid adhered.

IMPORTANT

Do not reuse the SA9001 Electrode Cell.

If there is any measured liquid left inside the Electrode Cell, subsequent measurements may be affected.

Cleaning the used Electrode Cell causes the pins to be scratched or shifted and subsequent measurements may be affected.

For details of disposal of the IM3536, refer to “11 Maintenance and Service” in the IM3536 Instruction Manual.

HIOKI
www.hioki.com/



**All regional
contact
information**

HIOKI E.E. CORPORATION

81 Koizumi, Ueda, Nagano 386-1192 Japan

2402 EN

Edited and published by HIOKI E.E. CORPORATION

Printed in Japan

- Contents subject to change without notice.
- This document contains copyrighted content.
- It is prohibited to copy, reproduce, or modify the content of this document without permission.
- Company names, product names, etc. mentioned in this document are trademarks or registered trademarks of their respective companies.

Europe only

- EU declaration of conformity can be downloaded from our website.
- Contact in Europe: HIOKI EUROPE GmbH
Helfmann-Park 2, 65760 Eschborn, Germany hioki@hioki.eu