

Packed with Features to Ensure Accuracy in Battery Measurements

- Circuit design friendly for impedance measurements that minimize errors between channels (Effect: 0.01% f.s.*)
- For OCV measurement, internal resistance measurement, and external potential measurement of battery cells
- Measure battery modules up to 60 V DC
- Switch between voltmeter and battery tester while testing
- Built-in short-circuit protection fuse for each channel

Multi-channel Battery Testing

Combine the SW1001 or SW1002 with a battery testing instrument to measure a battery cell's OCV (open circuit voltage), internal resistance, reaction resistance at low frequency, Cole-Cole plot, and external potential on multiple channels.

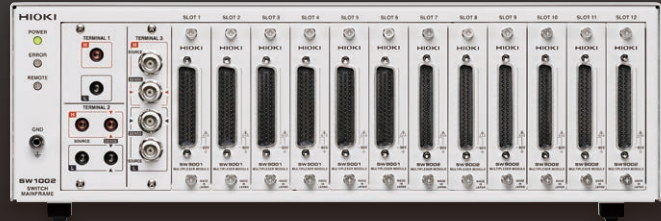
SW1001



3 Slots

2-wire: 66 channels; 4-wire: 33 channels;
4-terminal pair: 18 channels
(Max. number of channels)

SW1002



12 Slots

2-wire: 264 channels; 4-wire: 132 channels;
4-terminal pair: 72 channels
(Max. number of channels)

OCV Measurements

High-precision OCV measurements

PRECISION DC VOLTMEETER
DM7276



Internal Resistance Measurements

1 kHz high-speed, high-precision internal resistance measurements

Module weld resistance measurements

BATTERY TESTER BT3562A



Impedance Measurements

Reaction resistance and electrolyte resistance measurements

Cole-Cole plots

BATTERY IMPEDANCE METER BT4560-60



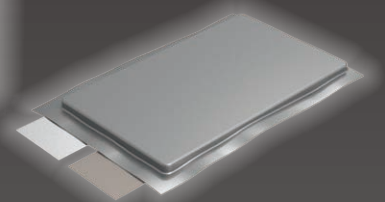
CHEMICAL IMPEDANCE ANALYZER IM3590



External Potential Measurement

Highly reliable measurement of external potential between electrode and case, using the contact check function

PRECISION DC VOLTMEETER
DM7276

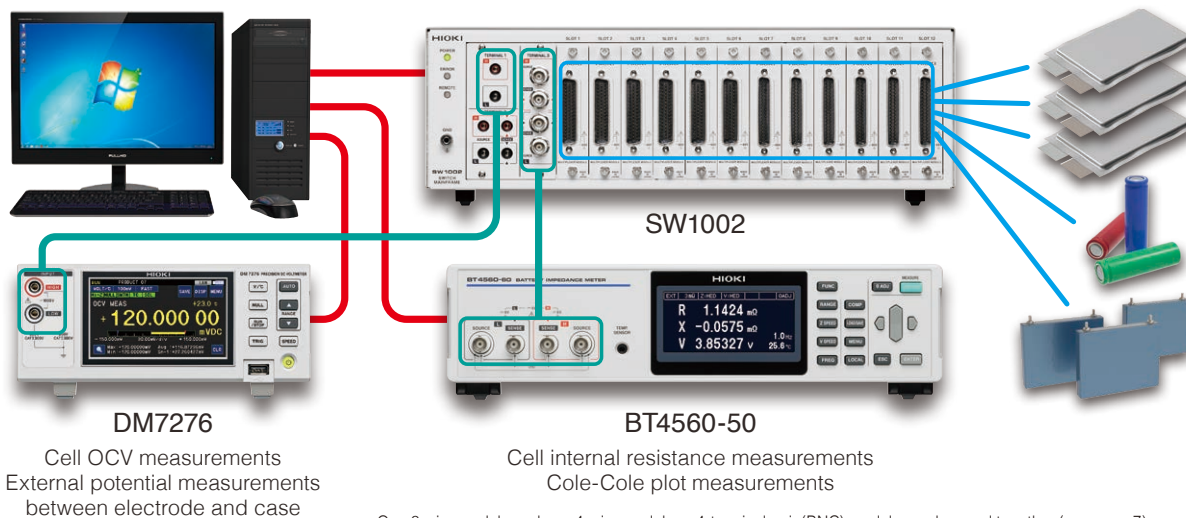


Connect Up to Two Measuring Instruments with Different Functions

Switch between two types of measuring instruments to perform a variety of measurements.*

Configuration Example

Switch between PRECISION DC VOLTMETER DM7276 and BATTERY IMPEDANCE METER BT4560-50



DM7276

Cell OCV measurements
External potential measurements
between electrode and case

BT4560-50

Cell internal resistance measurements
Cole-Cole plot measurements

* One 2-wire module and one 4-wire module or 4-terminal pair (BNC) module can be used together (see page 7).
Only one channel can be measured at a time. Two modules cannot be used at the same time to measure multiple channels.

Battery Measurement Supported by Exclusive PC Application

Use the free, downloadable PC application to perform various measurements easily.*

OCV Measurement function

File(F)	Mode(M)	Set(S)	Tools(T)	Language(L)	Help(H)
CH	V [V]	V 1st data [V]	dV [mV]	dV [mV/day]	dV/Last 1hr [mV/hr]
1	+03.782915E+00	3.782930	-0.015	-28.799	-1.201
2	+03.782915E+00	3.782932	-0.017	-32.638	-1.361

Enjoy basic functions as well as a newly added dedicated OCV measurement function. This allows you to measure initial voltage, voltage drops, voltage drop rate (mV/day), and the latest voltage drop rate (mV/hour) in addition to OCV measurement values.

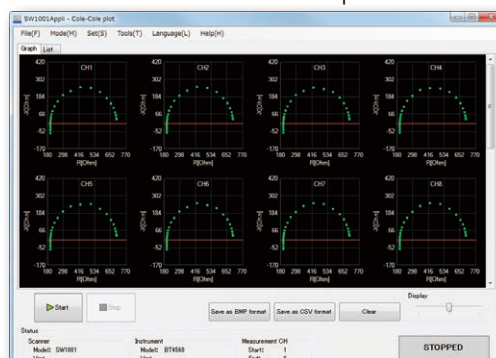
A judgment function is also included, making it easy to determine which battery cell is experiencing aging defects.

Logging function

File(F)	Mode(M)	Set(S)	Tools(T)	Language(L)	Help(H)
CH1:	R 1.3202E-003 Ω	CH2:	R 1.3137E-003 Ω	CH3:	R 1.3171E-003 Ω
R 3.73378E+000 V	R 3.72289E+000 V	R 3.72855E+000 V			
CH4:	R 1.2819E-003 Ω	CH5:	R 1.3139E-003 Ω	CH6:	R 1.2788E-003 Ω
R 3.68999E+000 V	R 3.72332E+000 V	R 3.66476E+000 V			
CH7:	R 1.2821E-003 Ω	CH8:	R 1.2757E-003 Ω	CH9:	R 1.2790E-003 Ω
R 3.67032E+000 V	R 3.65953E+000 V	R 3.66509E+000 V			
CH10:	R 1.2725E-003 Ω	CH11:	R 1.2759E-003 Ω	CH12:	R 1.3294E-003 Ω
R 3.65429E+000 V	R 3.65988E+000 V	R 3.74906E+000 V			
CH13:	R 1.2727E-003 Ω	CH14:	R 1.2976E-003 Ω	CH15:	R 1.3296E-003 Ω
R 3.65462E+000 V	R 3.69607E+000 V	R 3.74939E+000 V			
CH16:	R 1.2945E-003 Ω	CH17:	R 1.2978E-003 Ω	CH18:	R 1.2913E-003 Ω
R 3.69033E+000 V	R 3.68640E+000 V	R 3.68560E+000 V			
CH19:	R 1.2947E-003 Ω	CH20:	R 1.2882E-003 Ω	CH21:	R 1.2915E-003 Ω
R 3.69116E+000 V	R 3.68037E+000 V	R 3.68593E+000 V			
CH22:	R 1.2850E-003 Ω				
R 3.67513E+000 V					

Use in combination with supported measurement instruments to perform logging measurements (Interval setting: 1 second to 60 minutes) for up to 264 channels. The judgment function makes it easy to determine the channel on which an abnormality occurred.

Multi-channel Cole-Cole plot measurements



Use in combination with the BT4560-50 or the IM3590 to perform multi-channel Cole-Cole plot measurements. Allows testing to be performed efficiently for R&D and quality assurance.

*Measurement control supported measuring instruments: DM7275, DM7276, BT3561A, BT4560-50, BT4560-60, BT6065, BT6075, IM3590, RM3545A, RM3546, RM3544-01

*Save measurement data in CSV file format. •Create save files for each channel. •RS-232C/USB/LAN supported (matching the communication function of the connected device).

LabVIEW® Compatibility

Build a measurement system with your LabVIEW® software and our LabVIEW® driver.*

Download the LabVIEW® driver from the HIOKI website at www.hioki.com.

*LabVIEW® is a trademark of National Instruments Corporation.

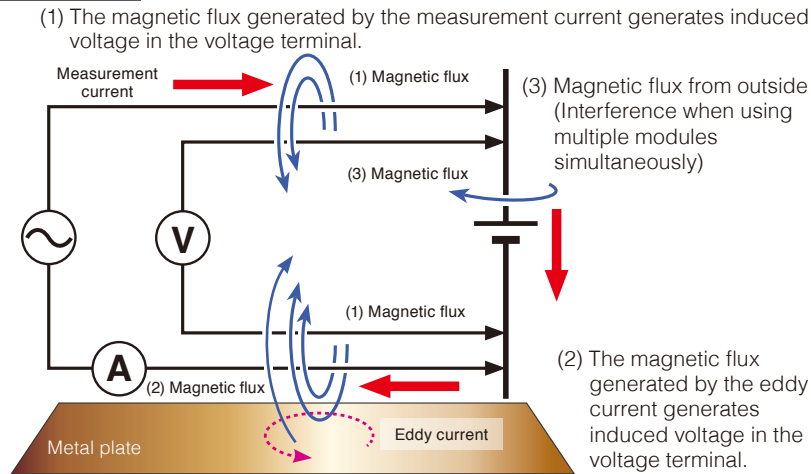
HIOKI products compatible with LabVIEW drivers
(As of October 2025)

SW1001, SW1002	OK	DM7275, DM7276	OK
BT3561A, BT3562A, BT3563A	OK	BT6065, BT6075	NG
BT4560-50, BT4560-60	OK	IM3590	OK
RM3545A-1, RM3545A-2, RM3546	OK	RM3544-01	OK

Circuit Design for Impedance Measurements

The effect on the detection signal is reduced by canceling the magnetic flux of the AC measurement current and separating the source from the sense.

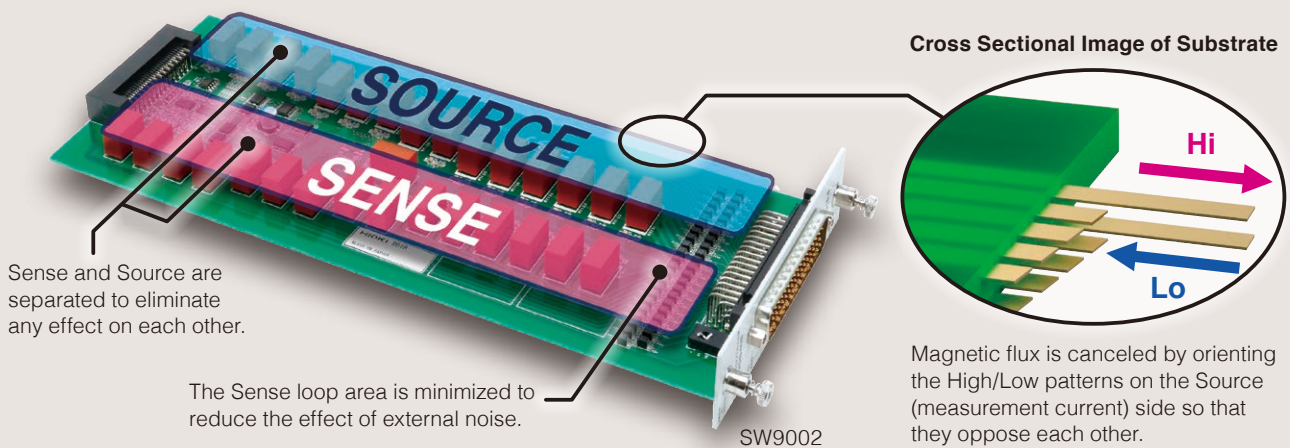
Issue Effect of magnetic flux on 4-terminal measurement



With the 4-terminal method, magnetic flux is generated from the AC measurement current. Further, the magnetic flux generates an eddy current in the surrounding metal, and the magnetic flux from that eddy current affects the detection signal, resulting in errors in measurement values.

Circuit Design for Problem Solving

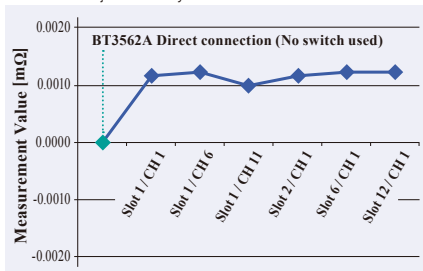
Multiplexer module circuitry that is not easily affected by eddy currents and noise



Error in Measurement Values between Channels/Slots Due to Use of Switching System

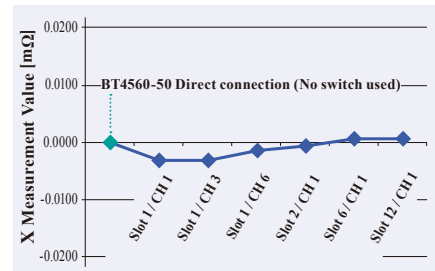
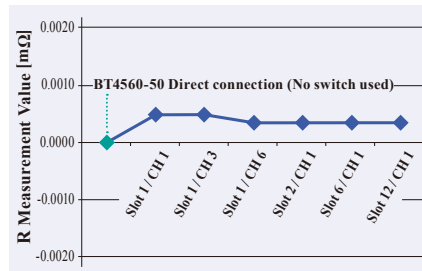
Example of measurement with BT3562A

Measurement conditions: 3 mΩ range, 0 Ω measurement, after zero adjustment by direct connection



Example of measurement with BT4560-50

Measurement conditions: RX function, 3 mΩ range, 1 kHz, 0 Ω measurement, after zero adjustment by direct connection



From the measurement results ...

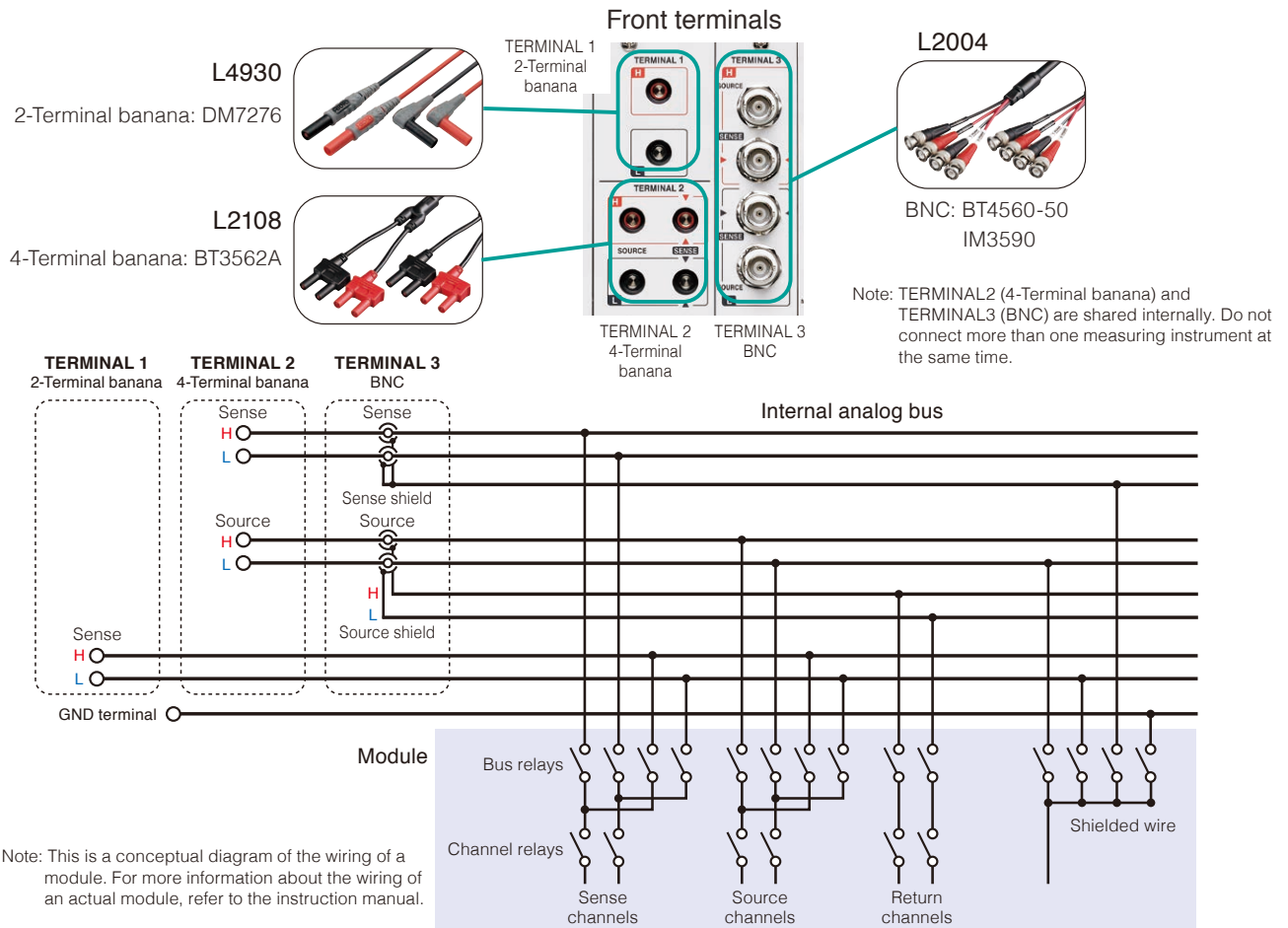
Little error between when a switch is used or not used.
(direct connection of measurement instrument)

Little error between channels.

Little error between slots.

**Reliable measurement
with little effect from
eddy currents**

Example of Connection Cables and Supported Measurement Instruments



Choose from Two Types of Multiplexer Modules

MULTIPLEXER MODULE SW9001

This module supports 2-wire/4-wire configurations. Channel switching can be performed in 11 ms (excluding communication, command processing time, and contact bounce).



Wiring Method	No. of Channels	Signal Type	Used Signals
2-wire	22	Sense	CH 1 to CH 22
4-wire	11	Source	CH 1 to CH 11
		Sense	CH 12 to CH 22
Example of Connected Measuring Instruments		Terminal	Connection Cable
PRECISION DC VOLTMETER DM7276		TERMINAL 1	L4930
BATTERY HiTESTER BT3562A		TERMINAL 2	L2108

MULTIPLEXER MODULE SW9002

This module supports 4-terminal pair configuration for use in combination with BT4560-50 and IM3590. 2-wire measurement is also possible (Sense only). Channel switching can be performed in 11 ms (excluding communication, command processing time, and contact bounce).

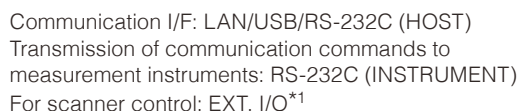


Wiring Method	No. of Channels	Signal Type	Used Signals
2-wire	6	Sense	Sense CH 1 to CH 6
4-terminal pair	6	Source	Source CH 1 to CH 6
		Return	Return CH 1 to CH 6
		Sense	Sense CH 1 to CH 6
Example of Connected Measurement Instruments		Terminal	Connection Cable
PRECISION DC VOLTMETER DM7276		TERMINAL 1	L4930
BATTERY IMPEDANCE METER BT4560-50		TERMINAL 3	L2004

Examples of Switching Measurement Time (Use in combination with SW1002 to measure the actual time for scan measurements.) * * Communication with SW1002 via USB.

Module	Measuring Instrument	Function	Measurement Speed	No. of Channels	Delay Time	Scan Time (All Channels)	Conditions
SW9001	DM7276	V	0.02 PLC	22	0 ms	0.45 s (Approx. 20 ms/CH)	Communication with DM7276 via USB Contact check OFF
			FAST	22	0 ms	0.85 s (Approx. 39 ms/CH)	
			MEDIUM	22	0 ms	4.9 s (Approx. 223 ms/CH)	
	BT3562A	Ω V	EX. FAST	11	10 ms	0.45 s (Approx. 41 ms/CH)	Communication with BT3562A via RS-232C (38,400 bps)
			MEDIUM	11	10 ms	1.1 s (Approx. 100 ms/CH)	
SW9002	BT4560-50	RX	FAST	6	0 ms	1.0 s (Approx. 167 ms/CH)	Communication with BT4560-50 via USB (9600 bps) Measurement frequency: 1 kHz
			MEDIUM	6	0 ms	1.2 s (Approx. 200 ms/CH)	

Rear Interfaces



EXT. I/O Signal Table

Pin	Signal Name	I/O	Function	Logic
1	SCAN	IN	Start/advance scan	Edge
2	(Reserved)	IN	-	-
3	ISO_5V	-	Isolated power +5 V (-5 V) output	-
4	CLOSE	OUT	Complete channel closing	Pulse
5	(Reserved)	OUT	-	-
6	SCAN RESET	IN	Reset scan operation	Edge
7	(Reserved)	IN	-	-
8	ISO_COM	-	Isolated power common	-
9	(Reserved)	OUT	-	-

Normally, PC control requires two ports: one communication port for switching and one for the measuring instrument. By using the communication command transmission function on the SW1001 and SW1002, the switch mainframe can transfer control commands from the PC to the measuring instrument (and responses can be received from the device). This allows you to reduce the number of communication ports used on the measuring instrument.*2

The diagram illustrates the connection between three components:

- Control PC:** A desktop computer with a monitor displaying the Windows logo.
- SW1001 (SW1002):** A white switch unit with multiple ports labeled "CONTROL 1" through "CONTROL 4", "SOURCE", "TAP", and "GND". It also features three slots labeled "SLOT 1", "SLOT 2", and "SLOT 3".
- Measuring Instrument:** A digital multimeter (HIOKI MT3050A) displaying "3.1000" on its screen.

A blue arrow points from the Control PC to the SW1001 (SW1002) switch. Another blue arrow points from the SW1001 (SW1002) switch to the Measuring Instrument, with the label "RS-232C" positioned above the arrow.

Control Command Transmission from PC

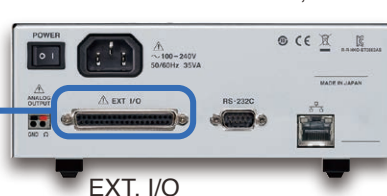
Command transfered to Measuring Instrument

This function switches between channels in order based on the scan list registered in advance. The switch mainframe and the EXT. I/O of the measuring instrument are connected. With the scan function, channel switching and trigger measurement can be synced for continuous scanning. *3

SW1001 (SW1002), Rear



Measurement Instrument, Rear



List up to Slot 2/Channel 11 (4-wire)

No.	Slot/CH
1	1 / 1
2	1 / 2
3	1 / 3
⋮	⋮
21	2 / 10
22	2 / 11

Moves in order to the next registered channel depending on the SCAN signal

Use the PC App

Relay Open/Close Count Function

The number of times each relay opens/closes can be confirmed on the PC application. This allows you to estimate the service life of a relay.

[illegible]

Connector Pin Layout for Measurement of Multiplexer Module

50-pin D-sub (Male #4-40 screw UNC)		SW9001 Connector signal table						37-pin D-sub (Male #4-40 screw UNC)		SW9002 Connector signal table					
		Pin	Signal	Pin	Signal	Pin	Signal			Pin	Signal	Pin	Signal	Pin	Signal
		17	Shield	33	CH11 H	50	CH11 L			19	Return	CH6	L	37	Source
		16	CH10 H	32	CH9 L	49	CH10 L			36	Source	CH5	L	36	Source
		15	CH9 H	31	CH8 H	48	CH8 L			35	Source	CH4	L	35	Source
		14	CH7 H	30	CH6 L	47	CH7 L			34	Source	CH3	L	34	Source
		13	CH6 H	29	CH5 H	46	CH5 L			33	Source	CH2	L	33	Source
		12	CH4 H	28	CH3 L	45	CH4 L			32	Source	CH1	L	32	Source
		11	CH3 H	27	CH2 H	44	CH2 L			31	Return	CH1	H	31	Return
		10	CH1 H	26	Shield	43	CH1 L			30	Return	CH2	H	30	Return
		9	Shield	25	CH22 H	42	CH22 L			29	Return	CH3	H	29	Return
		8	CH21 H	24	CH20 L	41	CH21 L			28	Return	CH4	H	28	Return
		7	CH20 H	23	CH19 H	40	CH19 L			27	Return	CH5	H	27	Return
		6	CH18 H	22	CH17 L	39	CH18 L			26	Return	CH6	H	26	Return
		5	CH17 H	21	CH16 H	38	CH16 L			25	Sense	CH1	L	25	Sense
		4	CH15 H	20	CH14 L	37	CH15 L			24	Sense	CH2	L	24	Sense
		3	CH14 H	19	CH13 H	36	CH13 L			23	Sense	CH3	L	23	Sense
		2	CH12 H	18	Shield	35	CH12 L			22	Sense	CH4	L	22	Sense
		1	Shield	-	-	34	Shield			21	Sense	CH5	L	21	Sense
										20	Sense	CH6	L	20	Sense
										1	Sense	CH6	H		

With a 4-wire system, channel n and channel n+11 are Source/Sense pairs.

Please prepare measurement cables (multiplexer module - measurement target).
Connectors For SW9001: DD-50SF-N, For SW9002: DC-37SF-N
(Manufactured by Japan Aviation Electronics Industry, Ltd.)

When a 2-wire system is used, only Sense CH1 to CH6 are enabled.

Effects when Used in Combination with a Measurement Instrument

Combined measurement accuracy = Accuracy of measurement instrument + Combined effects

SW9001

BT3561A, BT3562A, BT3563A (connected with L2108)		
Range	Effect	Conditions and Remarks
R 3 mΩ	±0.1% f.s.	-
R 30 mΩ to 300 Ω	±0.03% f.s.	-
R 3000 Ω	±3.0% rdg. ±0.03% f.s.	-
Entire V range	±5 μV *1	After stabilization of temperature in usage environment Within 1 minute of contact closing

BT6065, BT6075		
Range	Effect	Conditions and Remarks
R 3 mΩ	±0.1% f.s.	※ゼロアジャスト実行前の影響量
R 30 mΩ ~ R 30 Ω	±0.03% f.s.	
Entire V range	±5 μV	

DM7275, DM7276 (connected with L4930)		
Range	Effect	Conditions and Remarks
Entire V range	±7 μV *1	After stabilization of temperature in usage environment Within 1 minute of contact closing

List of possible combinations when using two measuring instruments together

One 2-wire module + one 4-wire module, or one 2-wire module + one 4-terminal pair module can be used together.

1st Module	2nd Module
DM7275 or DM7276	BT3562A or 3561
	BT4560-50
	IM3590

Combinations of two 2-wire modules, two 4-wire modules, or one 4-wire module + one 4-terminal pair module are not possible.

SW9002

BT4560-50 (connected with L2004)			
Range	Effect		Conditions and Remarks
	Freq. Range 0.1 Hz to 100 Hz	Freq. Range 110 Hz to 1050 Hz	
3 mΩ R	±0.05% f.s.	±0.1% f.s.	-
3 mΩ X	±0.1% f.s.	±1.0% f.s.	-
10 mΩ R	±0.015% f.s.	±0.03% f.s.	-
10 mΩ X	±0.03% f.s.	±0.3% f.s.	-
100 mΩ R	±0.01% f.s.	±0.01% f.s.	-
100 mΩ X	±0.015% f.s.	±0.03% f.s.	-
Entire V range	±5 μV *1		After stabilization of temperature in usage environment Within 1 minute of contact closing

IM3590 *2 (connected with L2004)		
Range	Effect	Conditions and Remarks
100 mΩ to 10 Ω	IM3590 measurement accuracy ×1	DC, 0.001 Hz to 10.000 kHz
100 Ω to 10 kΩ	IM3590 measurement accuracy ×3	DC, 0.001 Hz to 10.000 kHz Impedance upper limit 10 kΩ

DM7275, DM7276 (connected with L4930)		
Range	Effect	Conditions and Remarks
Entire V range	±7 μV *1	After stabilization of temperature in usage environment Within 1 minute of contact closing

*1 The effect of voltage measurement includes the offset voltage of the basic specifications.

*2 The effect when used in combination with the IM3590 is a reference value. It is not a guaranteed value.

SWITCH MAINFRAME SW1001, SWITCH MAINFRAME SW1002 Specifications *1

Slots	3 slots (SW1001), 12 slots (SW1002)	Functions	Channel switching, wiring method, scan function, communication command transmission, channel delay, shield switching
Supported modules	MULTIPLEXER MODULE SW9001 (2-wire/4-wire) MULTIPLEXER MODULE SW9002 (4-terminal pair)	Display	Power LED, Error LED, Remote LED
Connectible instruments	Max. 2 units 2-wire x 1 + 4-wire x 1, or 2-wire x 1 + 4-terminal pair x 1	Compliance standards	Safety: EN61010, EMC: EN61326 Class A
Analog bus terminal	TERMINAL 1: Banana terminal (2-wire) TERMINAL 2: Banana terminal (4-wire) TERMINAL 3: BNC terminal (4-terminal pair)	Operating temperature and humidity range	0°C to 40°C (32°F to 104°F), 80% RH or less (no condensation)
Maximum input voltage	60 V DC *, 30 V AC rms, 42.4 V peak	Storage temperature and humidity range	-10°C to 50°C (14°F to 122°F), 80% RH or less (no condensation)
Maximum rated voltage to ground	60 V DC	Operating environment	Indoors, Pollution Degree 2, altitude up to 2000 m (6562.20 ft)
Communication I/F	LAN, USB, RS-232C (for host, for measurement instruments)	Power supply	100 to 240 V AC / 30 VA (50/60 Hz)
EXT. I/O	SCAN input, SCAN_RESET input, CLOSE output (to control scanner)	Dimensions and mass	Approx. 215 mm (8.46 in) W x 132 mm (5.20 in) H x 420 mm (16.54 in) D, Approx. 3.7 kg (130.5 oz) (SW1001) Approx. 430 mm (16.93 in) W x 132 mm (5.20 in) H x 420 mm (16.54 in) D, Approx. 6.0 kg (211.6 oz) (SW1002)
		Accessories	Power cord x 1, instruction manual x 1, usage precautions x 1, USB driver CD x 1

MULTIPLEXER MODULE SW9001 Specifications *1

Wiring method	2-wire or 4-wire
No. of channels	22 channels (2-wire) / 11 channels (4-wire)
Contact method	Armature relays
Channel switching time	11 ms (excluding measurement time)
Max. allowable voltage	60 V DC, 30 V AC rms, 42.4 V peak
Max. allowable current	1 A DC, 1 A AC rms
Max. allowable power	30 W (resistive load)
Maximum rated voltage to ground	60 V DC
Offset voltage *3	5 μ V (TERMINAL 1, TERMINAL 2 Sense)
Initial path resistance	Less than 1.5 Ω (when using TERMINAL 1) Less than 0.7 Ω (when using TERMINAL 2, 3)
Insulation resistance	1 G Ω or more between High-Low channels (at 60 V DC)
Contact life (reference value)	No load: 50 million times 30 V capacitive load (1.2 μ F + 60 Ω , 500 mA peak): 10 million times
Dimensions and mass	Approx. 25.5 mm (1.00 in) W x 110 mm (4.33 in) H x 257 mm (10.12 in) D, Approx. 210 g (7.4 oz)
Accessories	Instruction manual x 1

*1 Product warranty period: 3 years (excluding relays and fuses)

*3 The offset value is from within 1 minute of closing the channel. This value is also taken when the temperature of the usage environment is sufficiently stable, and when the instrument has acclimated to that temperature.

MULTIPLEXER MODULE SW9002 Specifications *1

Wiring method	4-terminal pair (6-wire) or 2-wire
No. of channels	6 channels (4-terminal pair) / 6 channels (2-wire)
Contact method	Armature relays
Channel switching time	11 ms (excluding measurement time)
Max. allowable voltage	60 V DC, 30 V AC rms, 42.4 V peak
Max. allowable current	1 A DC, 1 A AC rms (Sense) 2 A DC, 2 A AC rms (Source, Return)
Max. allowable power	30 W (resistive load)
Maximum rated voltage to ground	60 V DC
Offset voltage *3	5 μ V (TERMINAL 1, TERMINAL 2 Sense)
Initial path resistance	Less than 1.5 Ω (when using TERMINAL 1) Less than 1.0 Ω (when using TERMINAL 2, 3)
Insulation resistance	1 G Ω or more between High-Low channels (at 60 V DC)
Contact life (reference value)	No load: 50 million times
Dimensions and mass	Approx. 25.5 mm (1.00 in) W x 110 mm (4.33 in) H x 257 mm (10.12 in) D, Approx. 196 g (6.9 oz)
Accessories	Instruction manual x 1

*2 Cannot connect to battery packs in excess of 60 V DC.

Lineup



SWITCH MAINFRAME SW1001

Model No. (Order Code) : SW1001



SWITCH MAINFRAME SW1002

Model No. (Order Code) : SW1002

Module not included with the switch mainframe. Modules must be purchased separately.

Optional Modules



MULTIPLEXER MODULE SW9001



MULTIPLEXER MODULE SW9002

Optional Connection Cables



CONNECTION CABLE SET L4930
1.2 m (3.94 ft) length



CONNECTION CABLE L2108 (4-Terminal banana)
0.84 m (2.76 ft) length



CONNECTION CABLE L2004 (BNC)
0.91 m (2.99 ft) length

Optional Interface Cables



RS-232C CABLE 9637
9 to 9-pin cross
1.8 m (5.91 ft) length



LAN CABLE 9642
5 m (16.41 ft) length



USB CABLE L1002(A-B)
1 m (3.28 ft) length

Note: company names and product names appearing in this brochure are trademarks or registered trademarks of various companies.

HIOKI

HIOKI E. E. CORPORATION

HEADQUARTERS

81 Koizumi,
Ueda, Nagano 386-1192 Japan
<https://www.hioki.com/>



Scan for all
regional contact
information

DISTRIBUTED BY